**CENTURION** LEISURE

### 'CENTURIONWELLNESS' BESPOKE SAUNAS & STEAM ROOMS



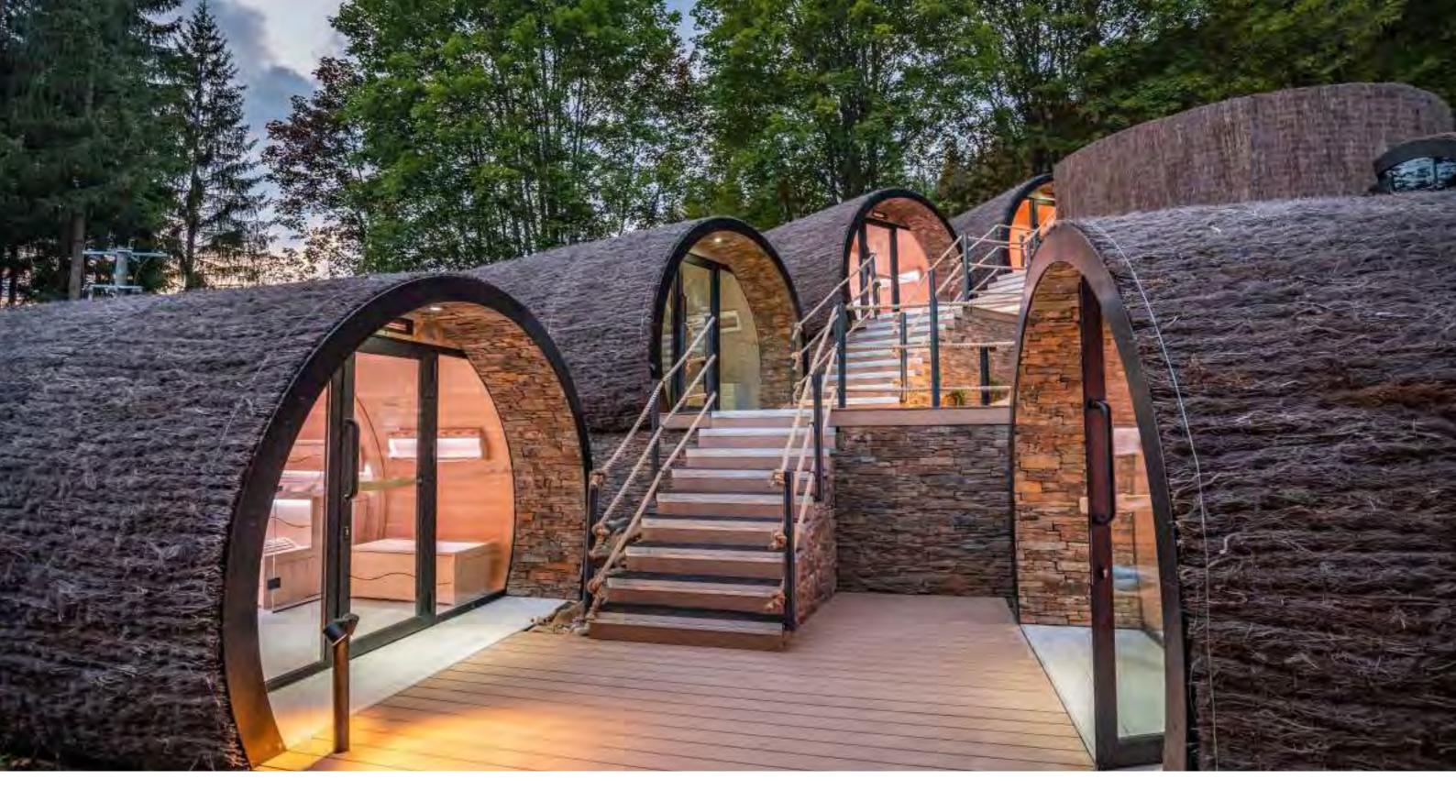
### CREATED AND FITTED BY OUR OWN IN-HOUSE 'WELLNESS TEAM'



DESIGN CONSTRUCTION INNOVATION



# If you can dream it, we can build it!





 $\left( S \right)$ 

A sauna that uses infrared light to create heat

A wooden cabin that dissipates heat through the oven, operates between 70 ° C and 105 ° C

(SR) STEAM ROOM

Enclosed spaces heated by steam



Can be used as a dry sauna or as a bio sauna with higher humidity combined with lower temperatures

Combination of a traditional sauna S& R SAUNA & INFRARED with infrared heaters which can be used together or separately



Combination of a bio sauna with infrared heaters which can be used together or separately



Cooling down modules and equipment



Experience showers, foot spas and plunge pools

Cabin specially designed for outdoor use

Salt stones integrated into the cabin, sometimes in combination with a salt vaporizer

Product meant for relaxation

(Na)

(RE) RELAX

Cabin available in a lounge configuration, which means that standard benches could be replaced with lounge one





Standard cabin, stock item

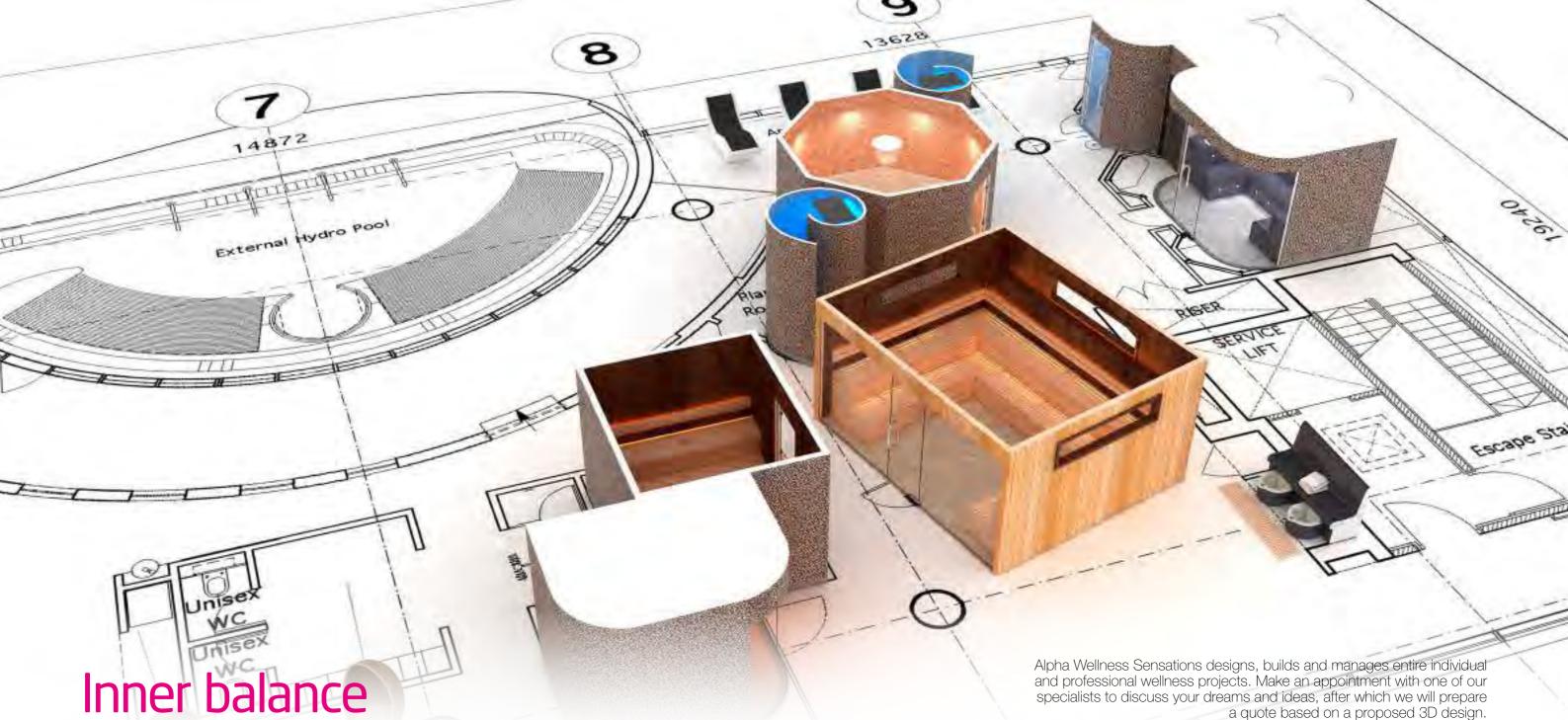
Customized, sometimes based on a standard model

Options which can be ordered with a standard model

- 5 Inner balance 6 Quality & Sustainability 7 New AWS Showroom 9 Steam Bath, Infrared & Sauna 10 Sauna **11** Schruns 13 Helsinki **14** Member of the Sauna from Finland **15** Venus Sauna 17 Lighting technology **18** Abstracto 20 Veneer wood **21** Infrared 22 Senses **23** Infrared heaters 24 Chaleur Lounge 27 Infrared Lounger **28** Direct Heat & Measured Values 29 Sahara **30** AASC control system 31 Slatted sauna 33 Wood 34 Intens **37** Chromotherapy **38** Disclosure **41** Accessories 42 Steam Room 46 Alladin's Dream **47** Chaleur Series **50** Chaleur de Luxe 53 Colsani 5 in 1 54 Speleotherapy 56 Krypton **57** Mosaico 58 Quadrato **59** Salt stones 60 Salt evaporators
- 61 Outside wellness
- 63 Eclipse Series
- 67 Chaleur Combi
- 69 Chaleur Outdoor
- 70 Luxury
- 72 NOA Outdoor Living
- 73 Wellness@home
- 74 Comfort
- 75 Barrel
- 78 Pool House
- **79** Cooling off
- 80 Cold Room
- 81 Experience Shower
- 82 After Journey Walk
- 83 Foot spa
- 84 Hanging chair lounger
- 85 Lounge Benches
- 86 Heated relax benches
- 87 Projects
- 88 Nobil Spa
- 91 Eclipse outdoor salt cave
- 92 Hidden Sauna
- **93** Sublime wellness concept
- 95 Contemporary wellness centre
- 98 Custom-made outdoor sauna
- **100** Residential wellness
- **102** Magical Relaxation area
- 104 Tropical Oasis- Domaine Allard
- **106** Wellness in Space
- **108** Contemporary wellness with special effects
- 111 Sentosa Spa
- **113** Leyhoeve Tilburg
- **115** Infrared with a view
- **117** Hotel Stavelot
- **119** Awards
- **122** Technical Information







"Mens sana in corpore sano' or 'A healthy spirit in a healthy body' there is often a greater link between the two than we may believe. This immediately brings us to the question, how can we achieve this inner balance? The answer is to create a place where your body and soul feel at their best, a modern wellness experience that stimulates all your senses, a place where nothing is left to chance and no detail is forgotten, a place we would love to design and create for you. Welcome to Alpha Wellness Sensations! For four decades, Alpha Wellness Sensations has been a leader in the international market and a well-known manufacturer of highquality wellness products, such as saunas, infrared cabins, steam cabins (hammam), and other related wellness products. When designing these products, the

focus lies on all aspects that reinforce the wellness experience. Starting with the design is important to provide a visually attractive product. Of course, the use of materials is equally important. We use only high-quality woods and certified products that are free from harmful components. We never compromise on this. Userfriendly usage and operation are some of our strongest points. For example, our sauna ovens have the most advanced control units, which make your wellness experience absolutely worry-free. We have used our many years of experience to develop an unprecedented and patented system for our infrared heaters. The fact that we combine such elements means you can be confident that you are in good hands, just as you should be! After all, it's your health that's at stake!

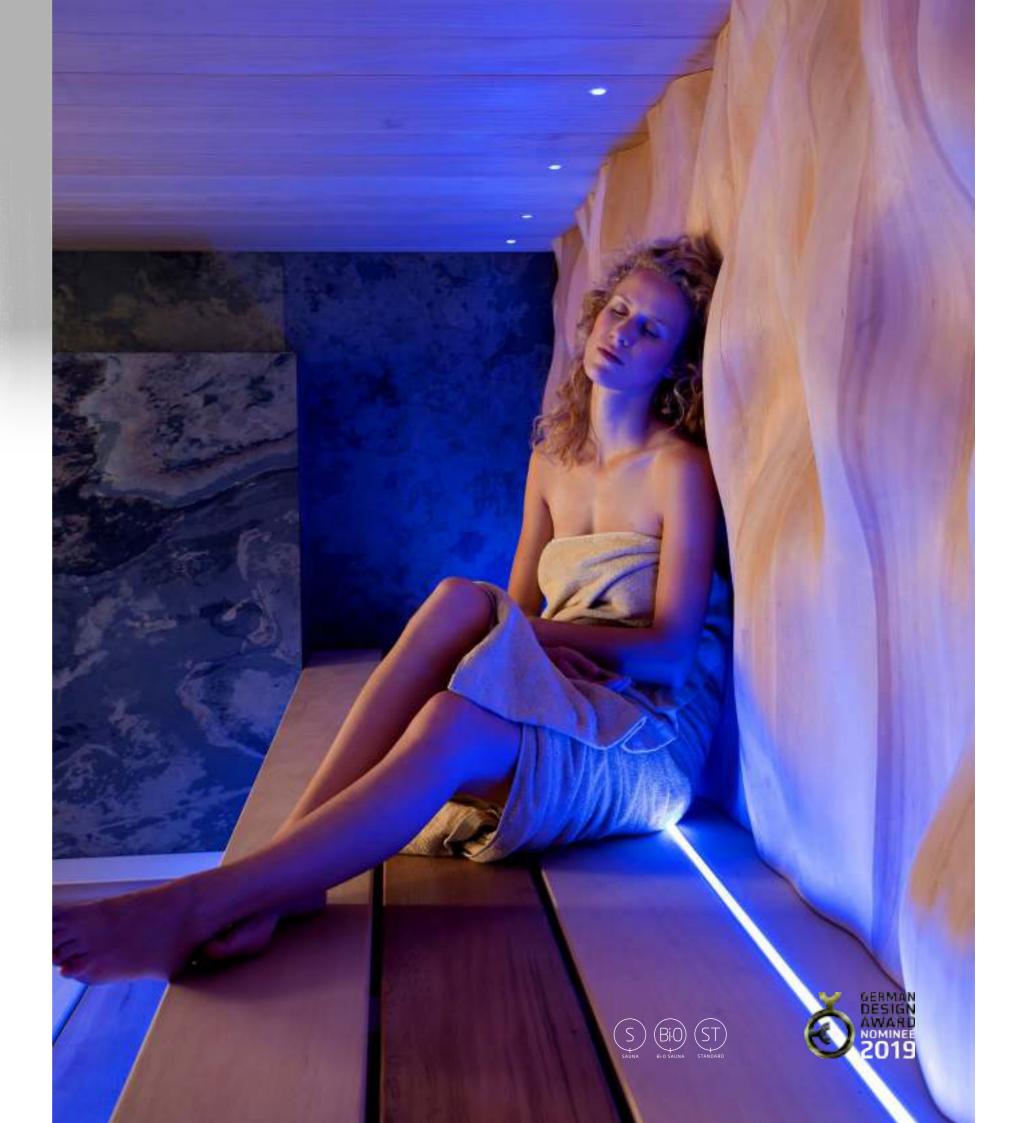
### Quality & Sustainability

The best proof of the quality and sustainability of our sauna, infrared, steam bath, and spa facilities comes from the many customers who tell us how happy they are and share their wellness experiences with us. We are extremely proud that thousands of resorts, fitness centres, water parks, and hotels, along with countless private individuals around the world, have chosen the quality, expertise, and experience of Alpha Wellness Sensations.



reddot award 2017 winner







### **Check the quality yourself** The NEW AWS Factory Lifestyle

NEW AWS Factory Lifestyle Showroom in Hasselt 1300m2 of wellness solutions for you and your business. Approach our products and check the quality yourself. Saunas, infrared saunas, steam rooms, salt caves, hot tubs, showers, cold rooms, and other related thermal experiences are waiting for you.

Get an appointment at info@alpha-wellness-sensations.be





















### Steam Bath, Infrared & Sauna

Heat, infrared and steam treatments strengthen our immune system; regular use of a sauna, infrared, and/or steam bath improves blood circulation and increases the production of white blood cells. By allowing the temperature in the cabin to exceed 38°C, this way stimulating sweating, we train and strengthen our cardiovascular system. This also gives your body a better ability to deal with illnesses and heal quicker from ailments. Equally important is having a place where your mind can take a break. You can feel the stress flowing out of your body as you leave behind the day-to-day bustle that is part of modern society. Reasons enough to set aside the time in your over-busy diary for a regular and unforgettable slow-down wellness moment.

> Do not forget: to book me-time in the sauna!

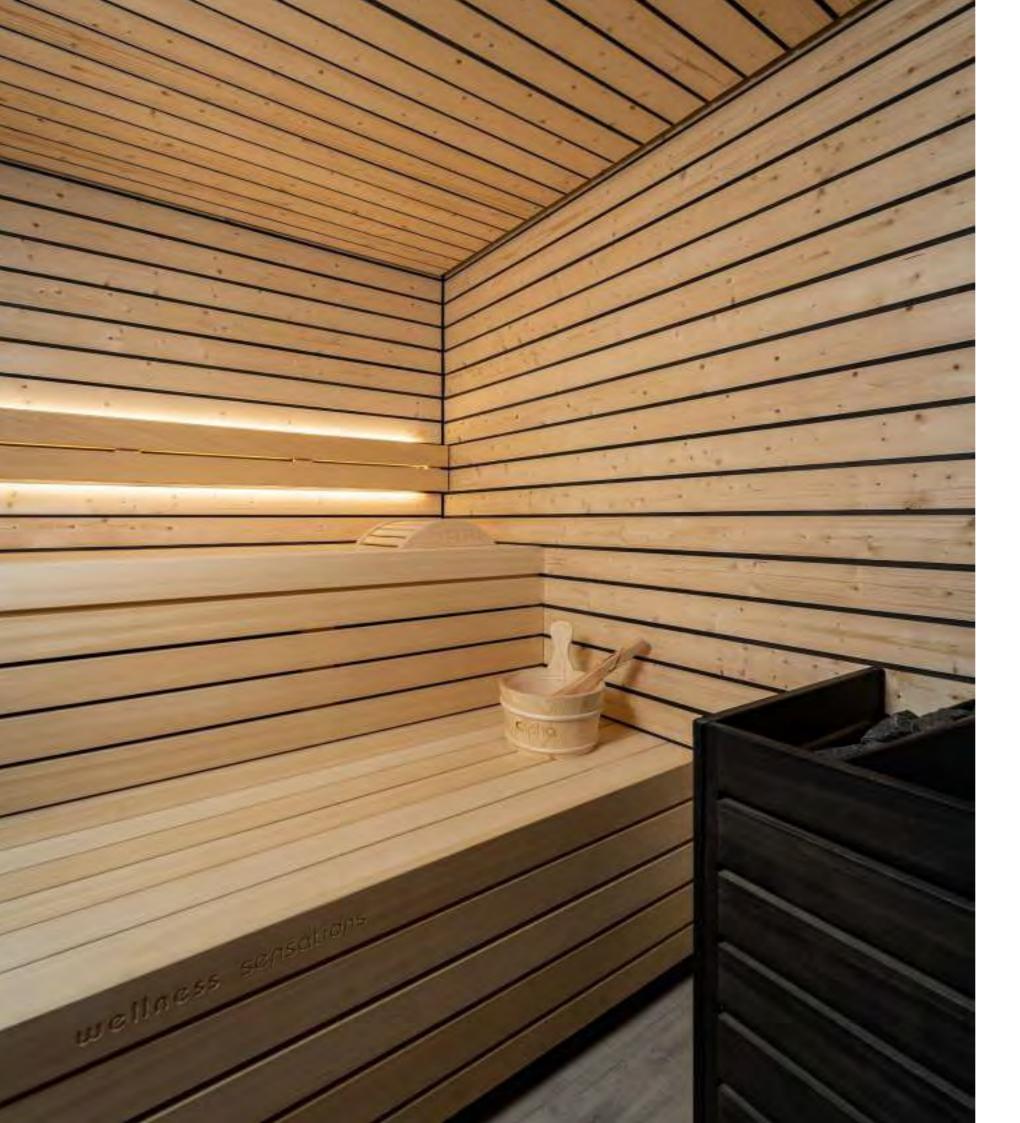
### Appropriate use of the sauna will detoxify the body and activate the mind

# Sauna:

The sauna originated in Scandinavia and has become popular throughout the world over the centuries. Its health benefits are widely known. The temperature in a sauna can reach over 100°C but, thanks to the low humidity, this is a pleasant experience causing the muscles to relax and the body to release its toxins and be cleansed. The wood releases its natural fragrance, allowing you to relax and achieve peace of mind.

Alpha Wellness Sensations offers a range of different saunas, including the traditional sauna, bio sauna, and salt cave, plus saunas with an automated aroma system, which often allows these various features to be combined. Top treatment.

a tried and tested wellness regime for centuries





## Schruns



It is perfect for those who like traditional Finnish saunas and simple designs. The many dark and well-grown knots of the delicate Scandinavian pine wood give this softwood its lovely appearance. Scandinavian pine grows near the Arctic Circle, where extreme cold makes growth rates much slower; such conditions have made this wood very tight and have a higher density than faster-growing varieties, so it is perfect for the high temperature of the sauna. Also, a great advantage of this wood is its fragrant scent which has a calming effect and encourages us to slow down. The rustic wood is perfectly balanced with the elegant LED light behind the backrest and the black oven protection grid. The perfect balance between tradition and modernity.



### A perfect balance for those looking for relaxation with a modern take on tradition

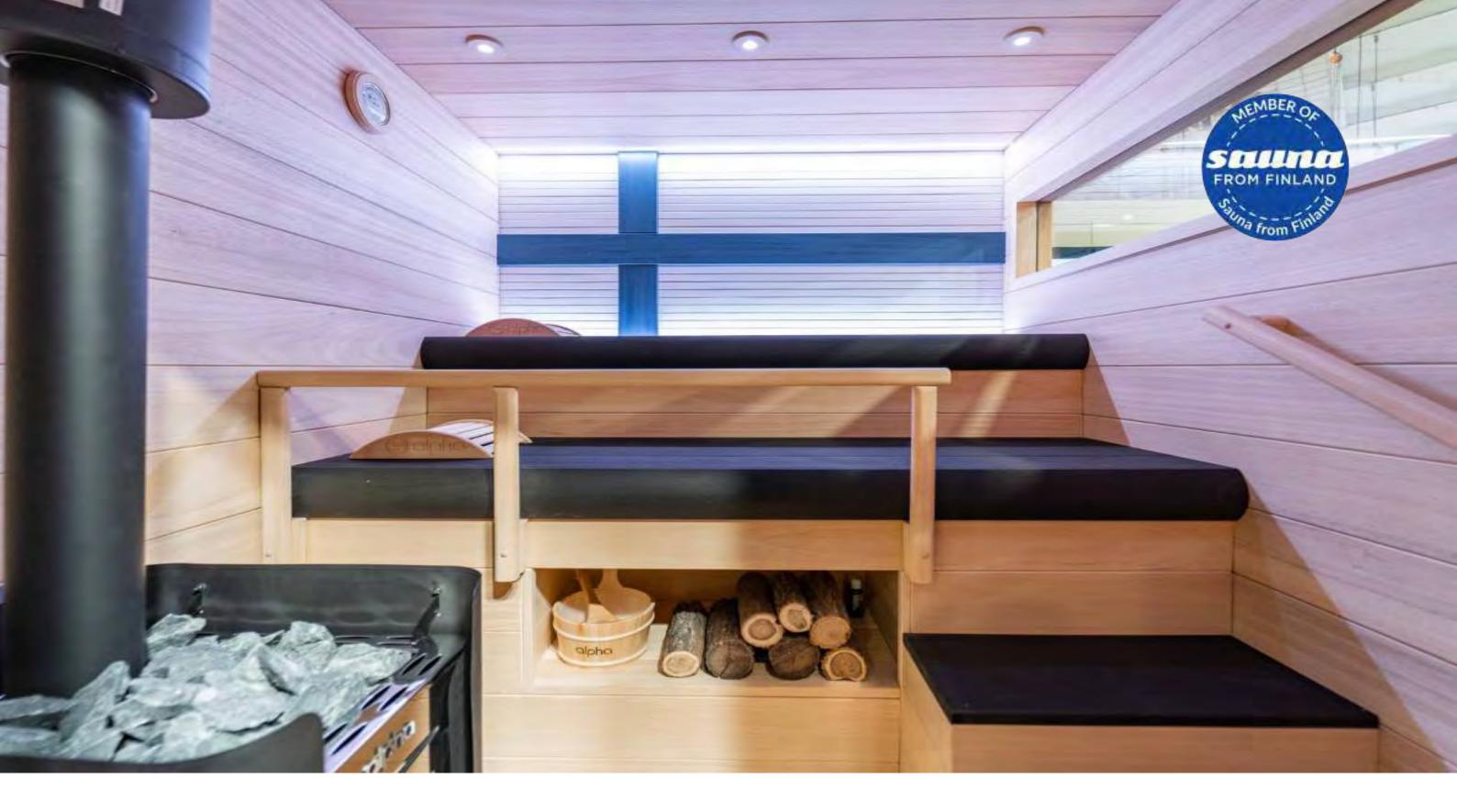




# Helsinki

This sauna is perfectly suitable for up to 4 persons. The inside and outside finish is made of Thermo pine- dimensionally stable and resists decaying. Thermo wood has a hard and smooth surface which is generally preferred for enhancing the aesthetics of a structure. But it is not the only advantage; also, it is durable, clean, ecological, and suitable for high temperatures. The benches, backrest, and oven protection grid are made of ayous wood. This is the premier wood for sauna interiors especially for surfaces that contact the skin, due to its lack of splinters and low resin content. The simple design made this sauna easy and efficient to use, with no need for special instructions or support. For us, your comfort and safety are in the first place.





### Proud member of the Sauna from Finland

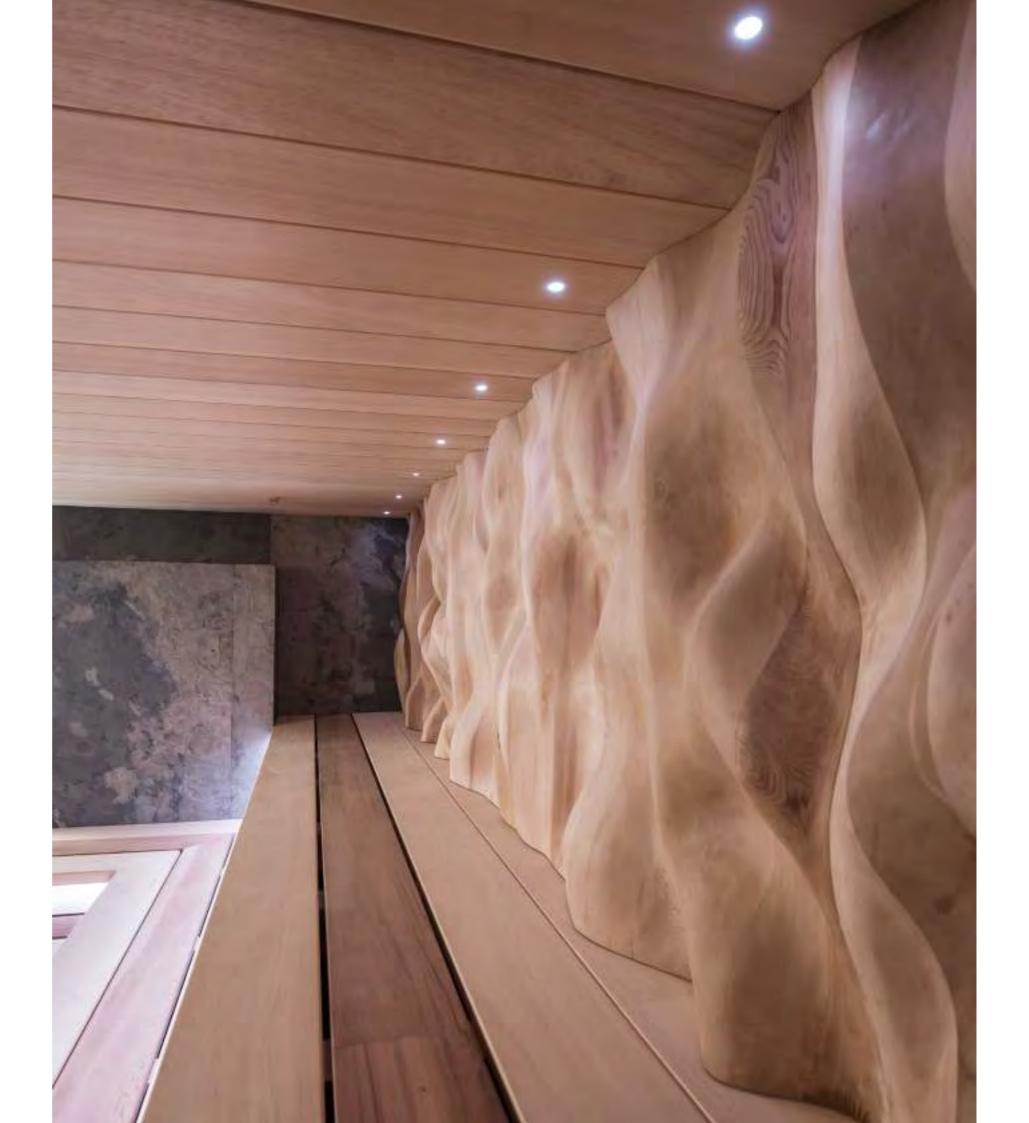
Sauna from Finland was born from the idea that everyone around the world should be able to experience a really great, authentic Finnish sauna. And we are very happy to join this network that will help us improve our customer's experience of the Finnish sauna.



### Three-dimensional Venus sauna

SAUNA BIO ST STANDARD

Venus is the Roman goddess of love and the name of a planet. It is immediately clear where we got the inspiration for this sauna. The side walls are made of natural stone and the rear wall of solid cedar wood. It has been hand-worked and sanded to give it a unique three-dimensional effect. The polished rock in the middle is a real eye-catcher and gives you the feeling that you have landed on another planet. The impressive glass rods in the ceiling and the built-in LED strips enhance this cosmic atmosphere. The side walls are made of Glacier natural stone, while the ceiling and benches are made of ayous. The front is built from clear safety glass including a door with stainless steel hinges and a design handle. No fewer than two sauna ovens provide more than sufficient heat capacity. The Venus is specially designed for frequent use and has a special appearance. The wavy back wall in combination with the polished onyx glacier block in the middle and the walls in natural stone give this sauna a very exclusive character



The polished rock in the middle is a real eye-catcher and gives you the feeling that you have reached higher realms

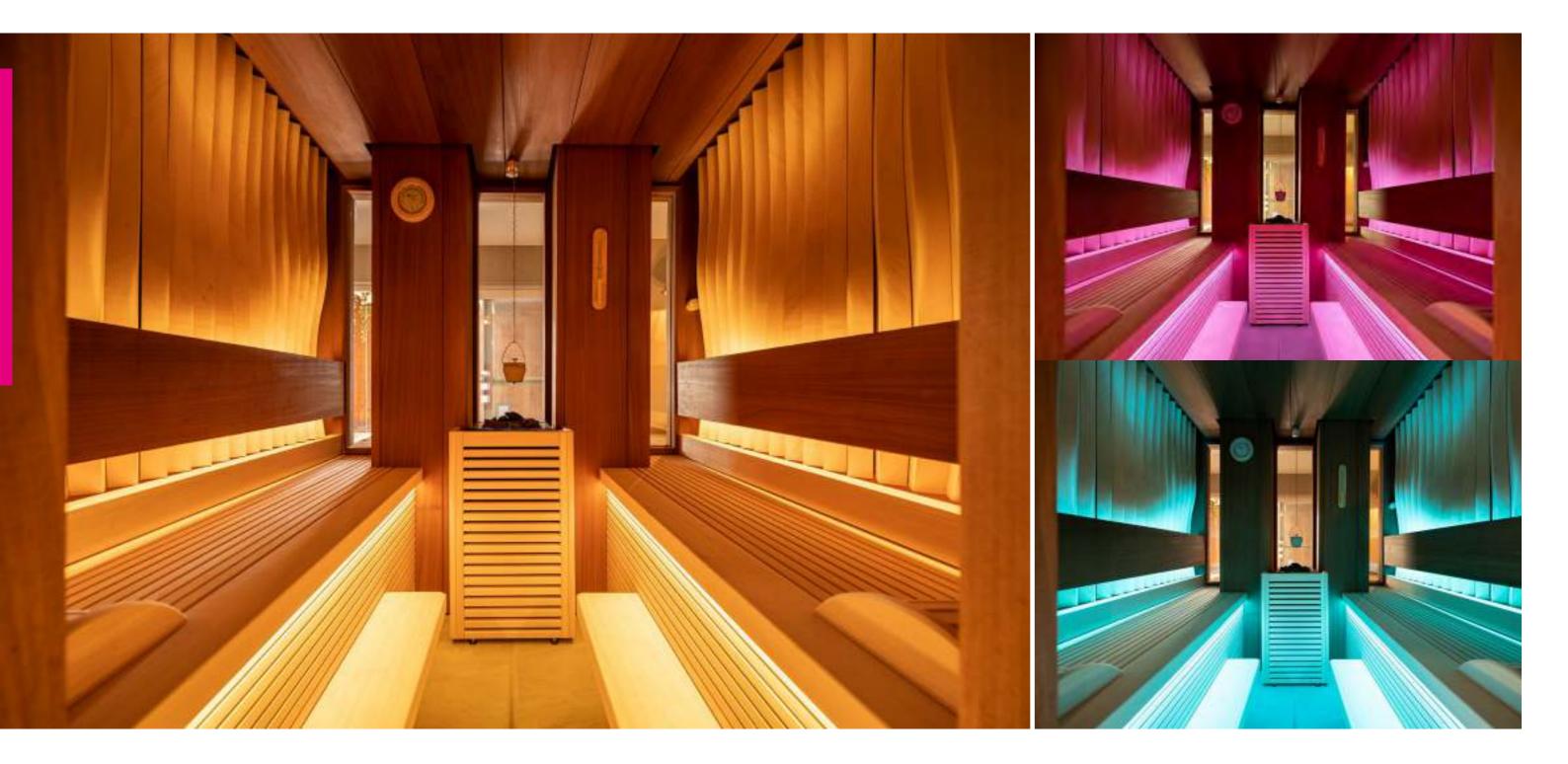


# Lighting technology

With the ability to largely affect the mood of the wellness area, lighting is the most important element to consider when designing such a space. It can transform the room in shape and size, and without big investments, fast and easy, change the ambiance. With its versatility in brightness levels and light colours, our designers continue to turn to LED lighting. Thanks to continuous research in the lighting industry, we have many options for selecting the right lighting for the right atmosphere:

OP

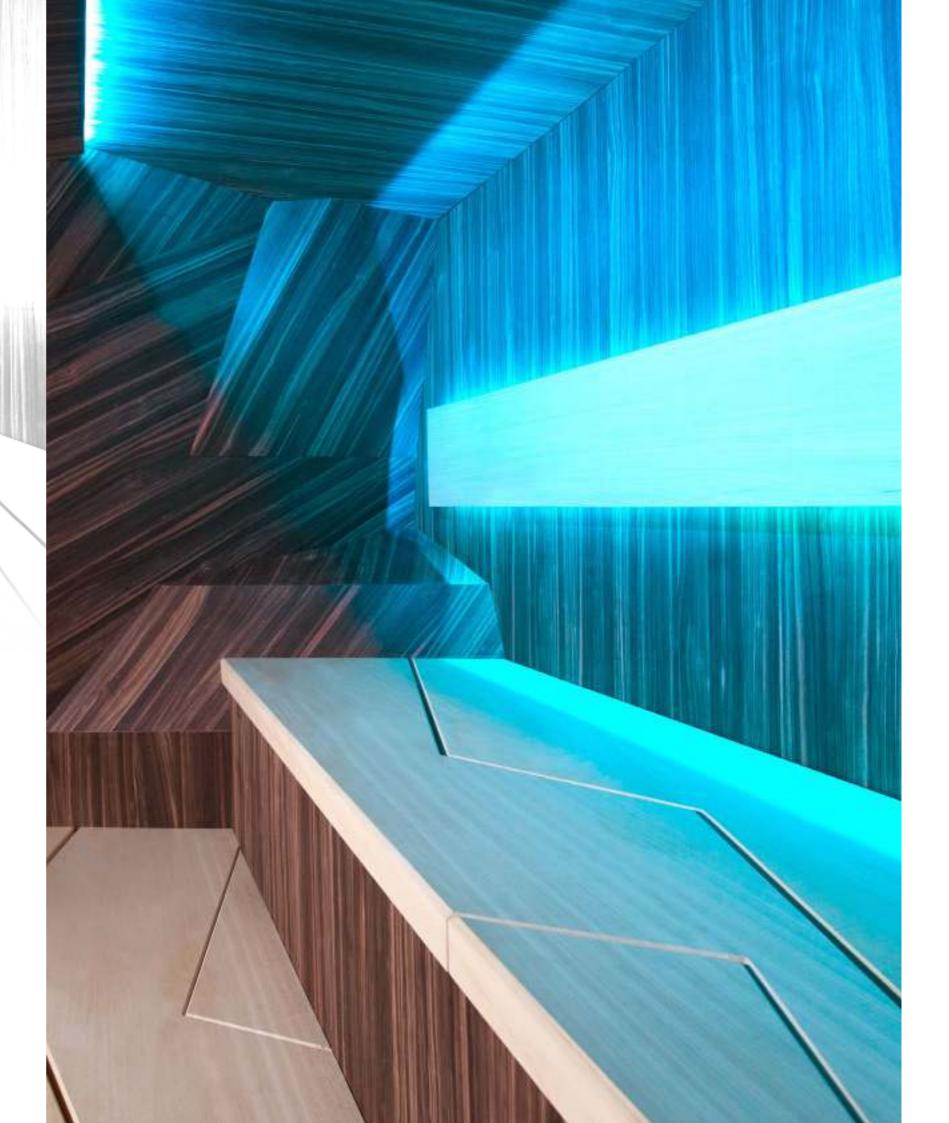
- Glass rods of different lengths;
- LED indirect lighting for salt wall, in the ceiling, for wall;
- LED spots in stainless steel and wooden frame;
- LED strips behind backrests, beneath the benches or in the ceiling.
- LED starry sky with 2, 4 or 6 mm light fittings.
- Different sauna lamps.



ceiling, for wall; n frame; he benches or in the ceiling. ittings.

# Abstracto

For the late artist Pablo Picasso, reality in art did not necessarily represent a literal representation of what he saw around him. He wanted to manipulate the essence of a subject, and if that involved "making abstract", leaving out the superfluous elements, or changing the subject, he did so with complete artistic freedom. He never thought in terms of abstract and concrete forms, only what these forms meant to him. Abstract shapes were the starting point in the creation of this model and the result is astonishing and totally innovative within the sauna world. Made and suitable for commercial use with an interior made of high quality veneer wood. The top quality sauna oven provides sufficient heat buffer for commercial use. The glass front wall made of clear tempered safety glass makes the Abstracto sauna a real masterpiece.



Abstracto sauna - a real masterpiece

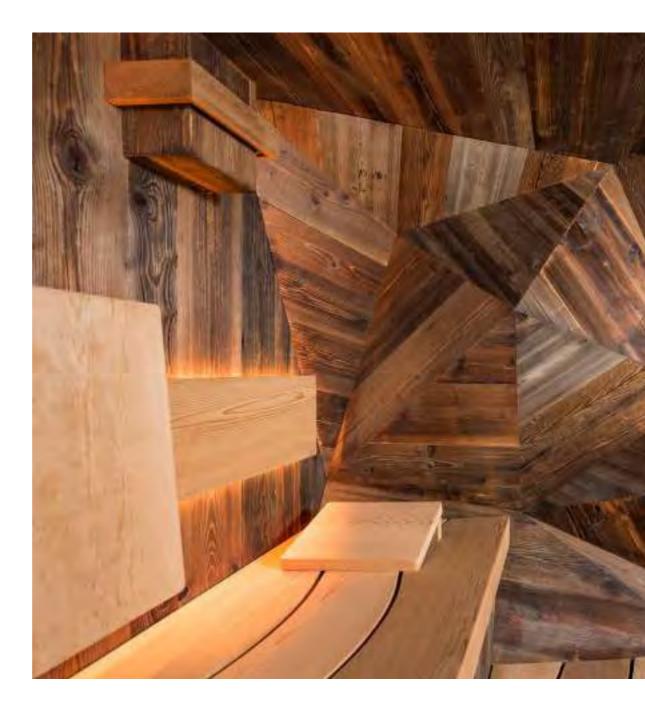




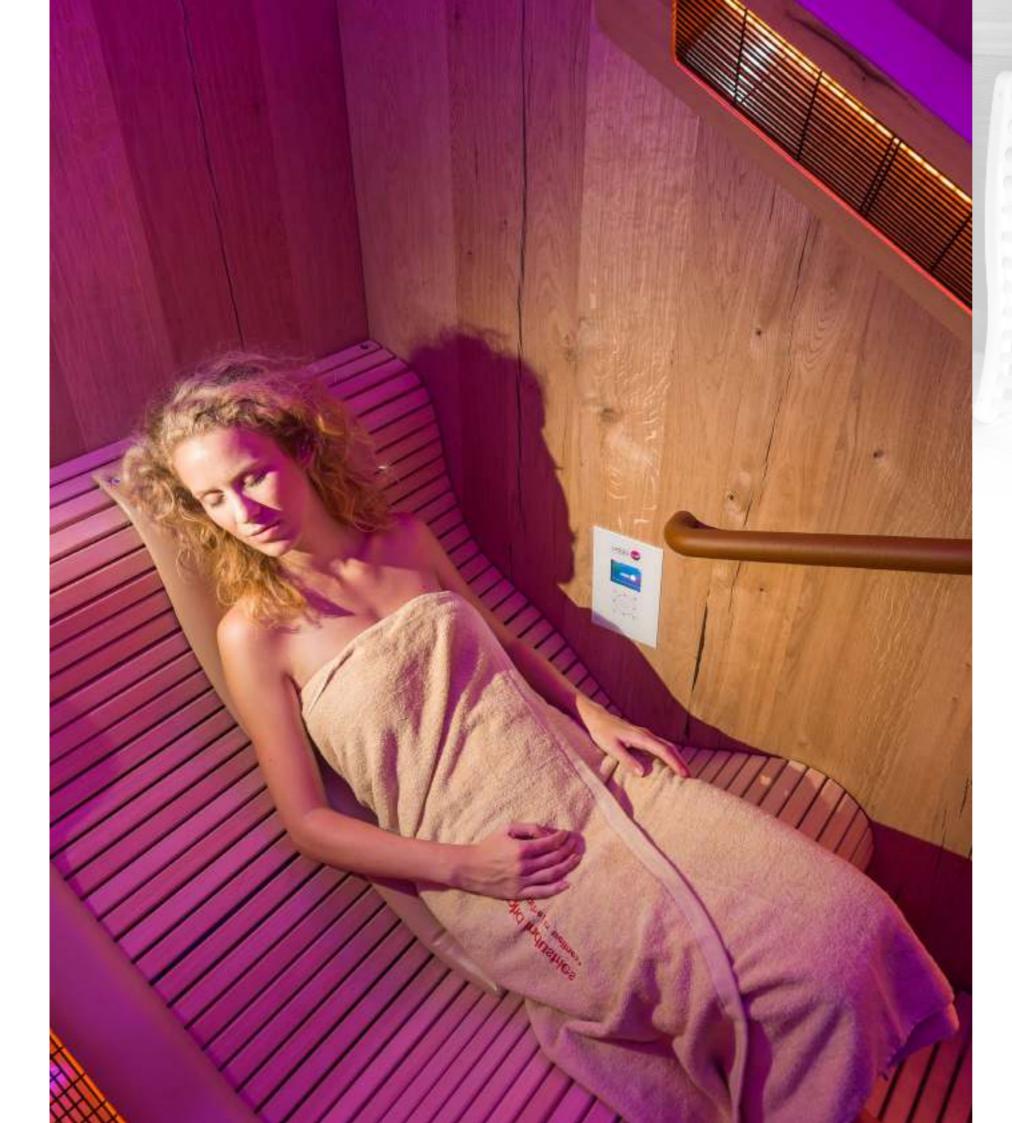
### Veneer wood



A veneer is not imitation but real wood, with all its warmth and splendour. A thin layer of wood of uniform thickness (from 0.6 to 4 mm) is glued to stable panels, thus retaining the characteristic aspects of the wood type in question, such as the authentic colour and grain. It is a natural material, which makes every veneer panel unique. High-quality veneer panels are therefore indistinguishable from solid wood. The product has a beautiful and luxurious appearance and it is much less susceptible to varying humidity than solid wood. Our veneer panels are manufactured in Austria, free from harmful substances, and have been specially developed for use in the sauna. Temperatures up to 140°C are no problem. The 20 veneer types in this range make it possible for us today to draw fantastic designs that fit in perfectly with the project style or the house, thus forming an extension of the existing architecture.



# Formaldehyde free



### Infrared (IR) (ST)

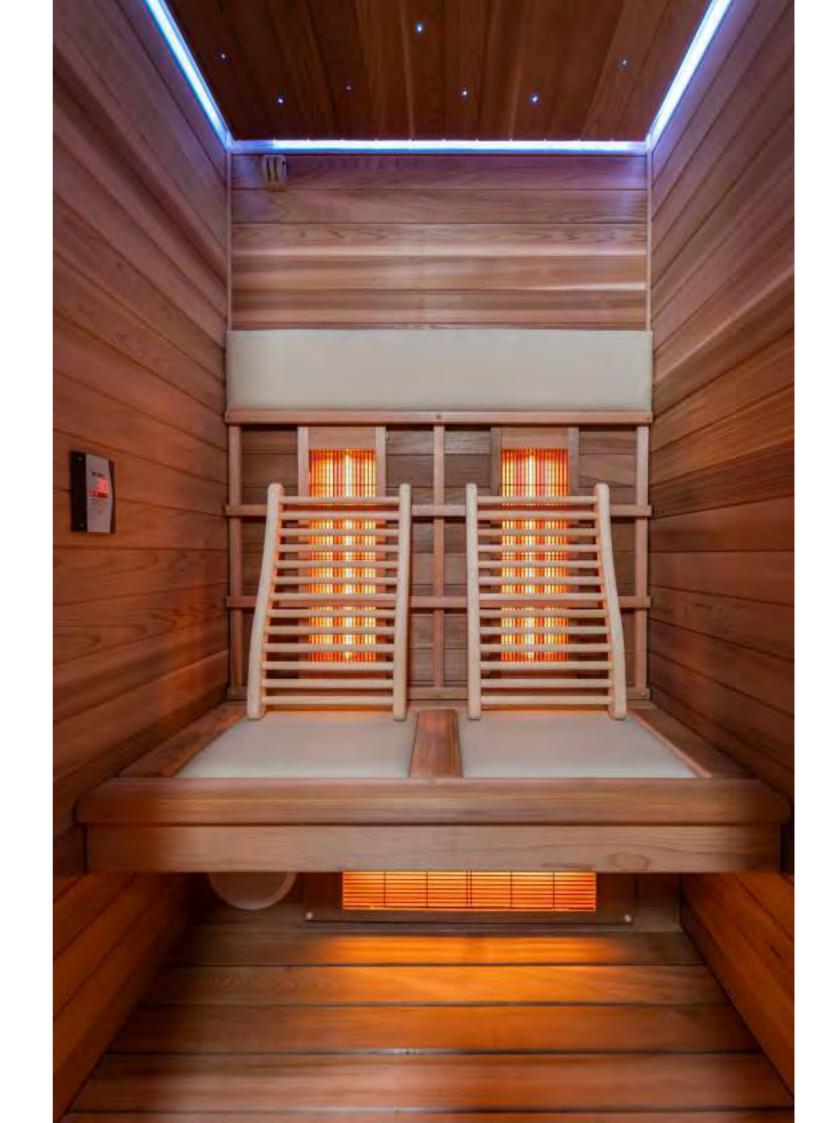
Infrared light is the sun's healthy warmth and is invisible to the naked eye. Its rays go beyond visible light and the colours of the rainbow. Therefore, we can only perceive infrared light in the form of radiant heat. This radiant heat is really beneficial to the body and takes action deeper in the body than the convection of warm air, for example. This means that infrared heat is the most efficient way to warm your body. Infrared heat also stimulates the production of endorphins in the body. This hormone, also referred to as a natural painkiller, relieves pain in the muscles and joints (such as in the event of a sprain, rheumatism, and arthritis), and removes muscle tension, swelling, and stiffness. The infrared heaters by Alpha Wellness Sensations guarantee safety, sustainability, efficiency, and comfort.





# Senses

The Senses is actually an 'a la carte' infrared sauna that is designed and built-in line with the customer's requirements. This is one of the premium products in the infrared range, with every option available as standard at no additional cost. Once you have selected the heaters that are best for you, the design can begin! You can choose your own exterior finish, and the structure of the Senses is designed such that you can add your own oak exterior profiles where you want, either vertically or horizontally. The Senses is thus a real showpiece that you can put your own stamp on. This infrared sauna has leather seating with integrated heating in the benches.







### **Infrared** heaters

In an infrared cabin, only 20% of the radiant heat is used for heating the air, while the remaining 80% is directly converted into body heat, partly due to the body's high water content. Usually, an infrared cabin looks just like a traditional wooden sauna cabin. Because the infrared rays directly heat the body, the heaters can also be used outside a cabin. The essential is the radiation and not the heat from the surrounding air. We have different types of heaters in the different infrared spectra, wattages, lengths and shapes, and our specialists will be happy to inform you which heaters are the best choice in a particular setup or project.

- and long wave).
- magnesium and quartz.

• Panel heaters up to 70°C (long wave) • Magnesium heaters up to 400°C (medium wave) • Quartz heaters up to 700°C full spectrum (short, medium

• DUO heaters with two heating elements in one casing,



Ľ

reddot award 2017 winner

# Chaleur Lounge

Our Chaleur Lounge infrared saunas give you a feeling of warmth and luxury thanks to their high-quality equipment, design, and finishing materials. We make them in all desired dimensions and different types of interior and exterior finish: Scandinavian pinewood, Canadian red cedar, hemlock, aspen, ayous, or a combination of these materials. The front is made from safety glass. This infrared bench is finished with leather upholstery around the back heaters for more seating comfort. It has under-floor heating, an ingenious sound system with one speaker controlled by a modern control unit, also optionally, we can add leather headrests, foot stool or movable feet support and heat-resistant reading lamps covered with leather soft. Chaleur Lounge has plenty of good reasons to become the product of the year. In 2017 these infrared cabins won a prestigious Red Dot Design Award and in 2018 the Innovation Wellness Award.

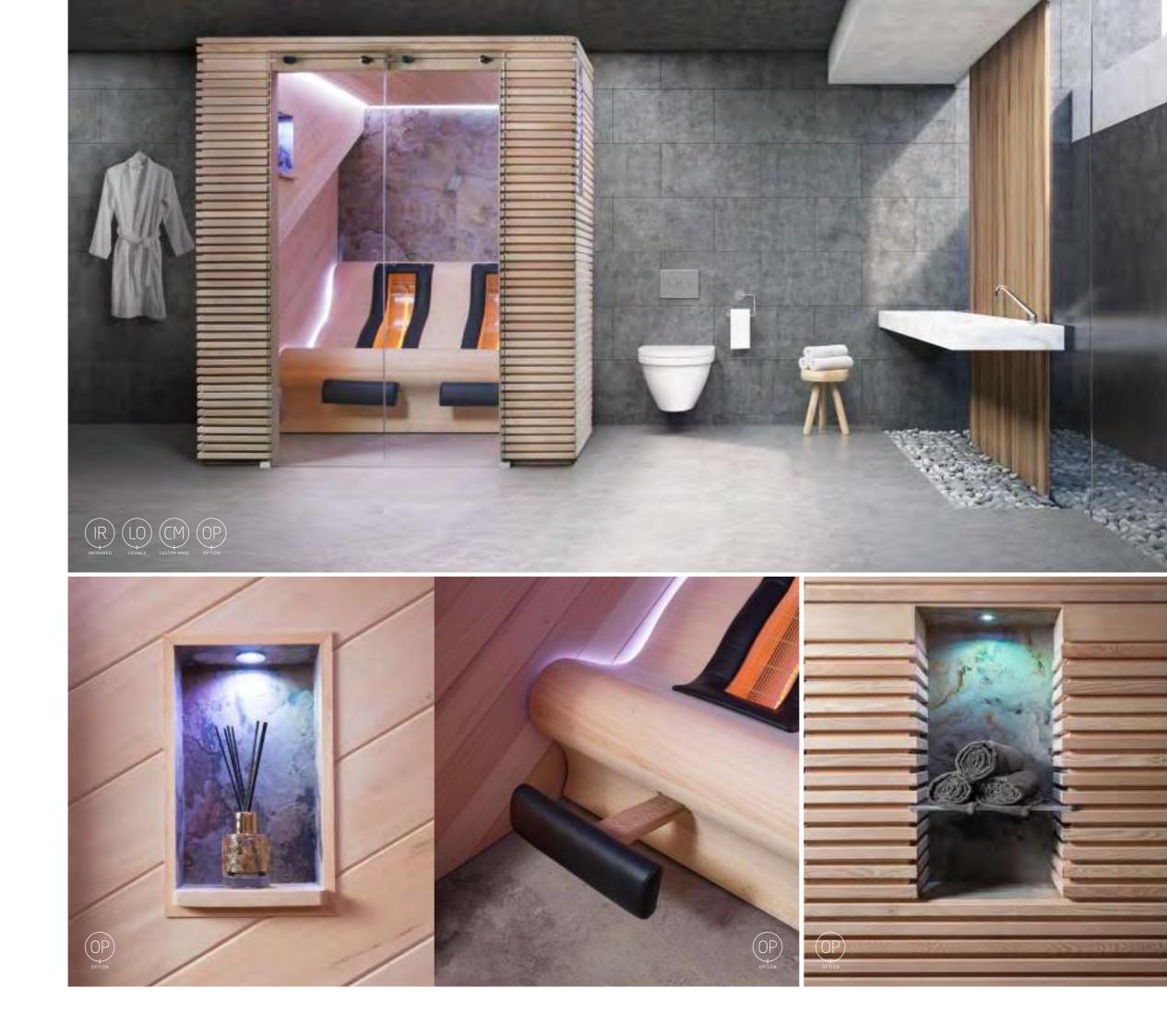


### Customize your cabin with extra outstanding quality features







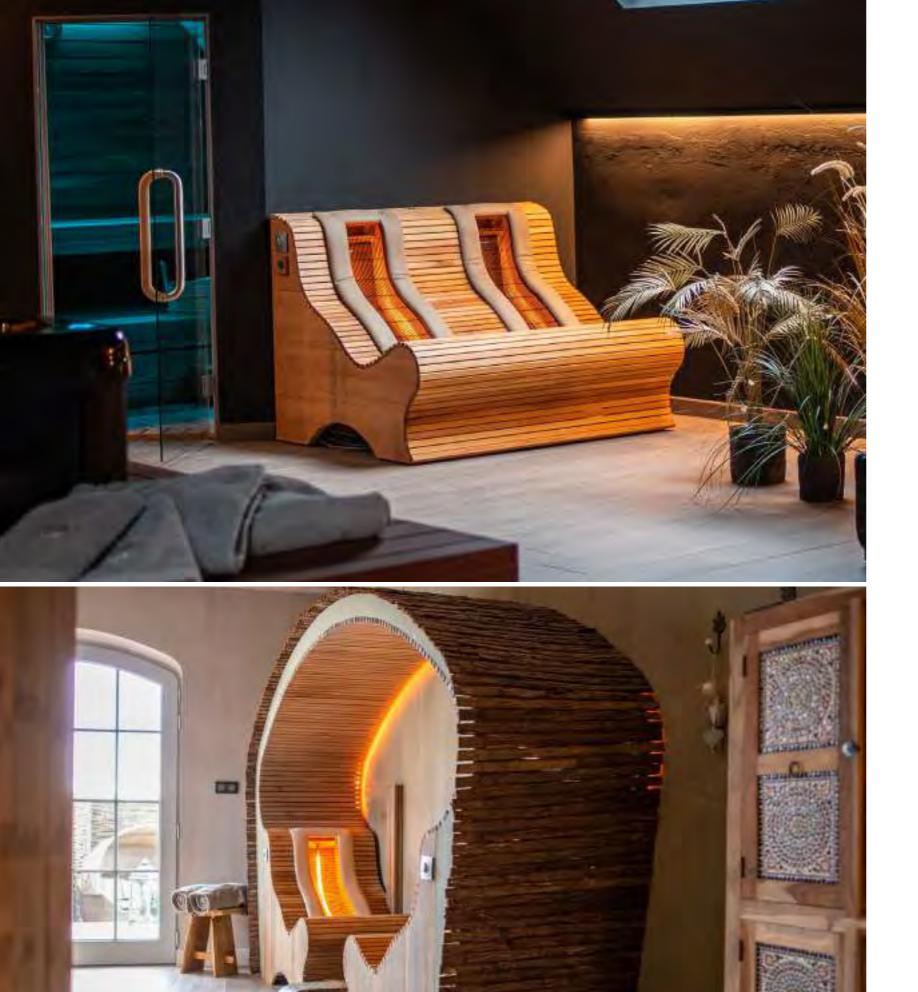














### **Infrared Lounger**

		ST
INFRARED	LUUNGE	STANDARD

The infrared lounger from Alpha Wellness Sensations is a perfect combination of selected materials and excellent craftsmanship. The s-curve infrared heater patented by Alpha Wellness Sensations perfectly follows body contours. This means that the infrared radiation is perfectly dosed to the body. The power of each infrared heater can be adjusted for unprecedented comfort. The infrared session promotes circulation, relieves muscle tension, and combats joint pain. This free-standing infrared lounger can be placed, for example, in a wellness complex, a bedroom/living room, or a physiotherapist's waiting room, etc.

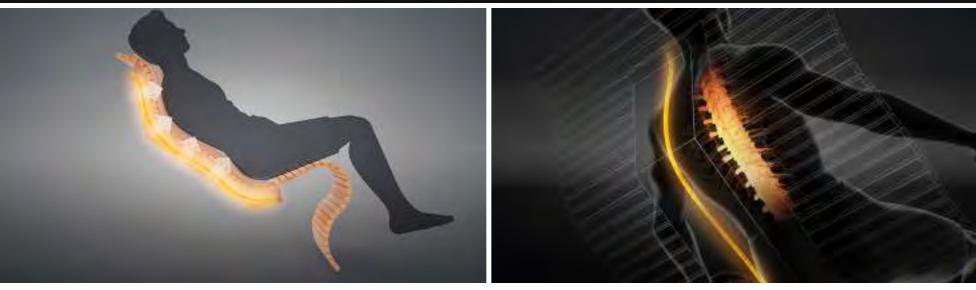
### Direct Heat & Measured Values

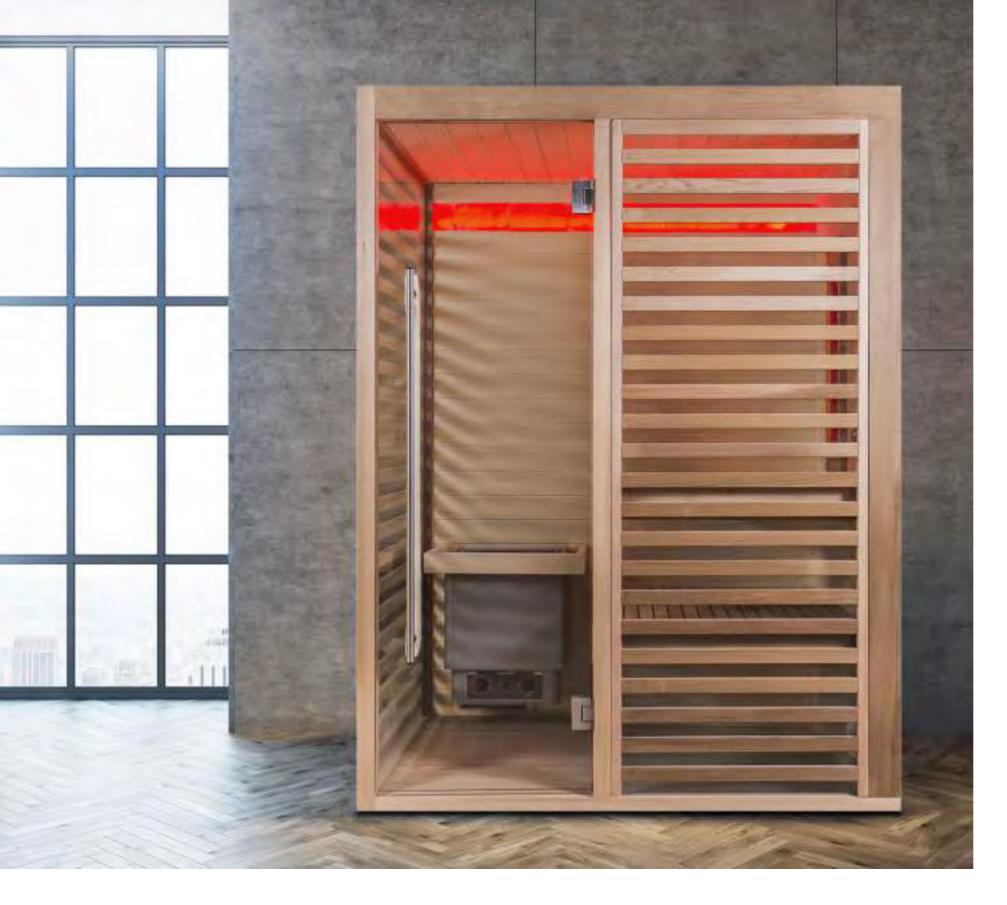
Chaleur quartz infrared heaters have a measurement from 3 to 10% IR-A, 20 to 30% IR-B and 60 to 80% IR-C. It depends on the point of measurement, power, and output given by the control panel. With this knowledge, it is impossible to assign any fixed value to infrared heaters. Chaleur quartz infrared heaters are specially designed in collaboration with the Seibersdorf research centre in Austria to ensure the correct and safe ratio between IR-A, IR-B, and IR-C. By virtue of this, we are able to ensure, in combination with the correct power control, optimal and safe penetration depths.

### **Patented Full Spectrum Infrared Heater**

Type: Ergonomically-shaped Full-spectrum infrared heater Capacity: 600 Watt Patent no: MD A 2015 0022 Warm-up time: Few seconds Purpose: Relaxation seats Shape: S-curve







# Enjoy a sauna and infrared measuring in just 1.5m<sup>2</sup>



Sahara S&IR ST

This compact cabin takes up just 1.5m2 yet it still gives you a feeling of immense sense of space, especially with its two glass walls. On the other hand, this design provides the privacy you need with its cedar wood blinds. No comfort is spared because this is a combination of a sauna and an infrared cabin. This sauna features a dimmable IR heater in the back region in combination with a traditional sauna oven. The aspen wood interior finish with benches at two levels, a salt stone strip with indirect RGB LED lighting and two glass walls fitted in the cedar frame create a complete wellness experience. The cabin is simply connected at 220 volts, 16A, (3.5KW) and so it can be positioned anywhere.

### The ingenious AASC control system

With the latest ingenious AASC from Alpha Wellness Sensations, you really have everything perfectly under control. AASC stands for Alpha Adaptive Smart Control, an extremely smart and sophisticated system. So at all times and in an accurate, fast and detailed way, you have a grip on the overall wellness occasion.

### **AASC: Multifunctional and safe**

You enjoy 'on-demand' freedom that seems limitless... The intensity of the infrared heaters can be set individually between 1 and 100% and is therefore ultra-precisely heat adjustable for unrivalled comfort. There is also the possibility of defining 6 zones according to your own wishes. With builtin Bluetooth® technology, you can easily play your favourite music via the app of virtually any modern smartphone or Wi-Fi device. A touchscreen carousel with countless combinations provides an excellent cromotherapy selection. All these functions can be controlled both via the AASC controller and via the Alpha Wellness Sensations app that you can download for free. On the AASC control panel you can easily set your own language, including Dutch, English, French and German, but you can also converse with it in Russian or Chinese.



Everything perfectly under control thanks to the intelligent \*AASC system

### Available as an option:

- Wi-Fi connection to pre-activate your cabin from the traffic jam;
- Heart rate bracelet to perfectly track your health



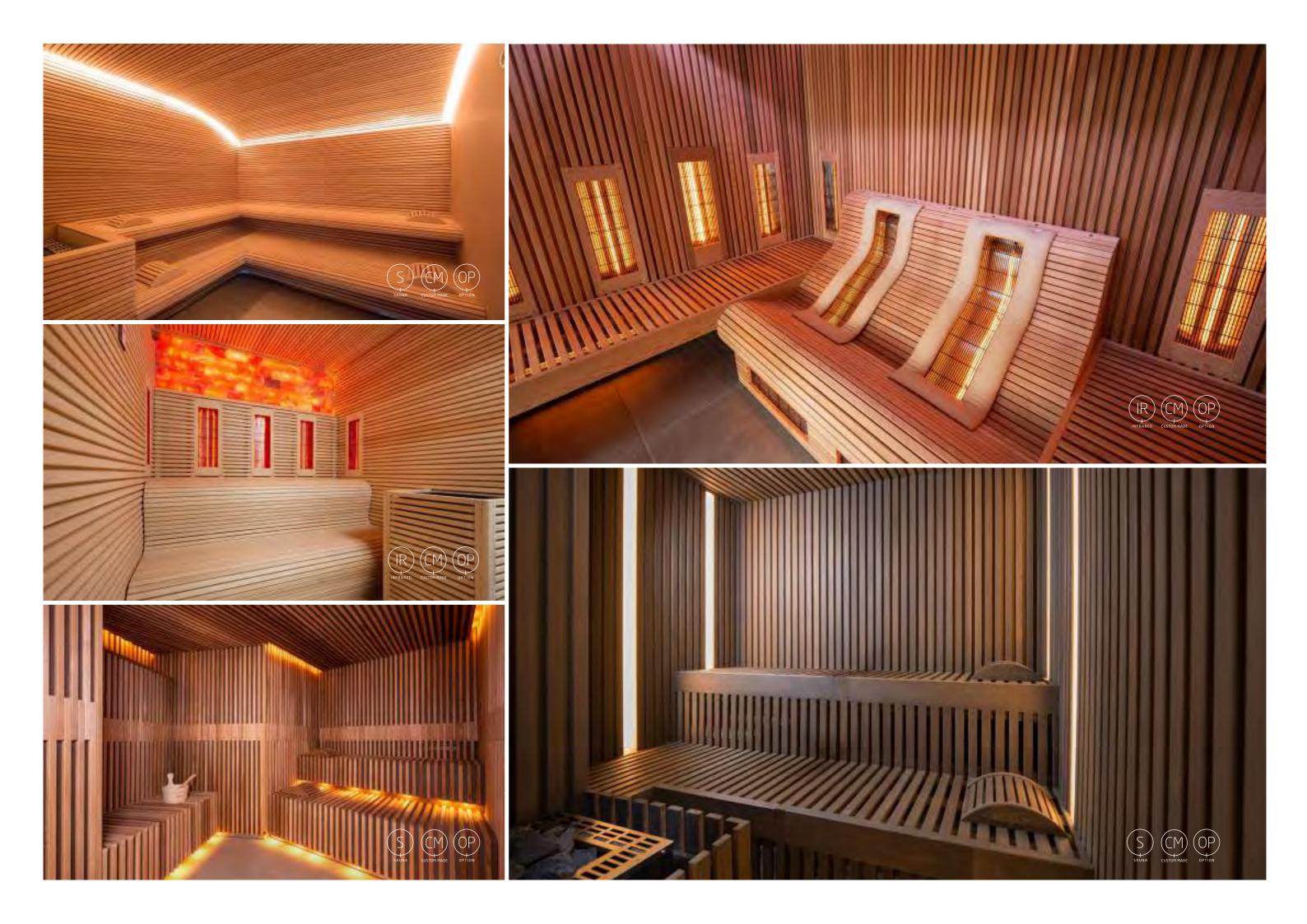




### **Slatted sauna**

SAUNA BI-O SAUNA & INFRARED SAUNA & OPTION

A relief is formed by unevenness, the difference between heights and minimums. This model is built of panels with slats that are evenly placed on the walls. The result is a unique sauna, in which the built relief determines the appearance of the sauna. This contemporary interpretation of the traditional sauna concept creates a distinctive look. The slats are available in different types and sizes of wood. Therefore, each sauna in this model is a unique one that you can enjoy for years.



### Different wood types

At Alpha Wellness Sensations you will only find saunas and infrared cabins that have been built and finished with fine wood types of certified origin:

OP

- Canadian red cedar easily withstands high temperatures; it is prone to virtually no shrinkage, does not splinter and loses no resin. It is a wood type with a very fragrant scent and a rich variety of colours and grains. In addition, it is very useful for outdoor applications (class 1) and is resistant to water and frost. The planks are available up to 30 cm wide.

- Canadian hemlock has a uniform light shade midway between beige and brown. It is a wood that shows minimal grain and is equivalent to cedar, but is not intended for outdoor use. Planks are available up to 15 cm wide.

- Baltic aspen is uniformly white in colour and ideal for the interior finish of saunas. It is available in planks up to 12 cm wide.

- African ayous, family of the well-known abachi wood species; it is ideal for the sauna interior and slightly warmer in colour. Profiles are up to 60 cm wide.





### Different types and sizes of wood planks

Our carpenters are masters in sawing, drying, planning, sanding and CNC milling the various wood types used: aspen, pine, red cedar, hemlock, ayous, wenge, padouk, larch and oak in various widths and thicknesses, with a V-shaped recess or traditionally rounded. Each profile is manufactured with great care; for each wood type there are different rules that must be respected.





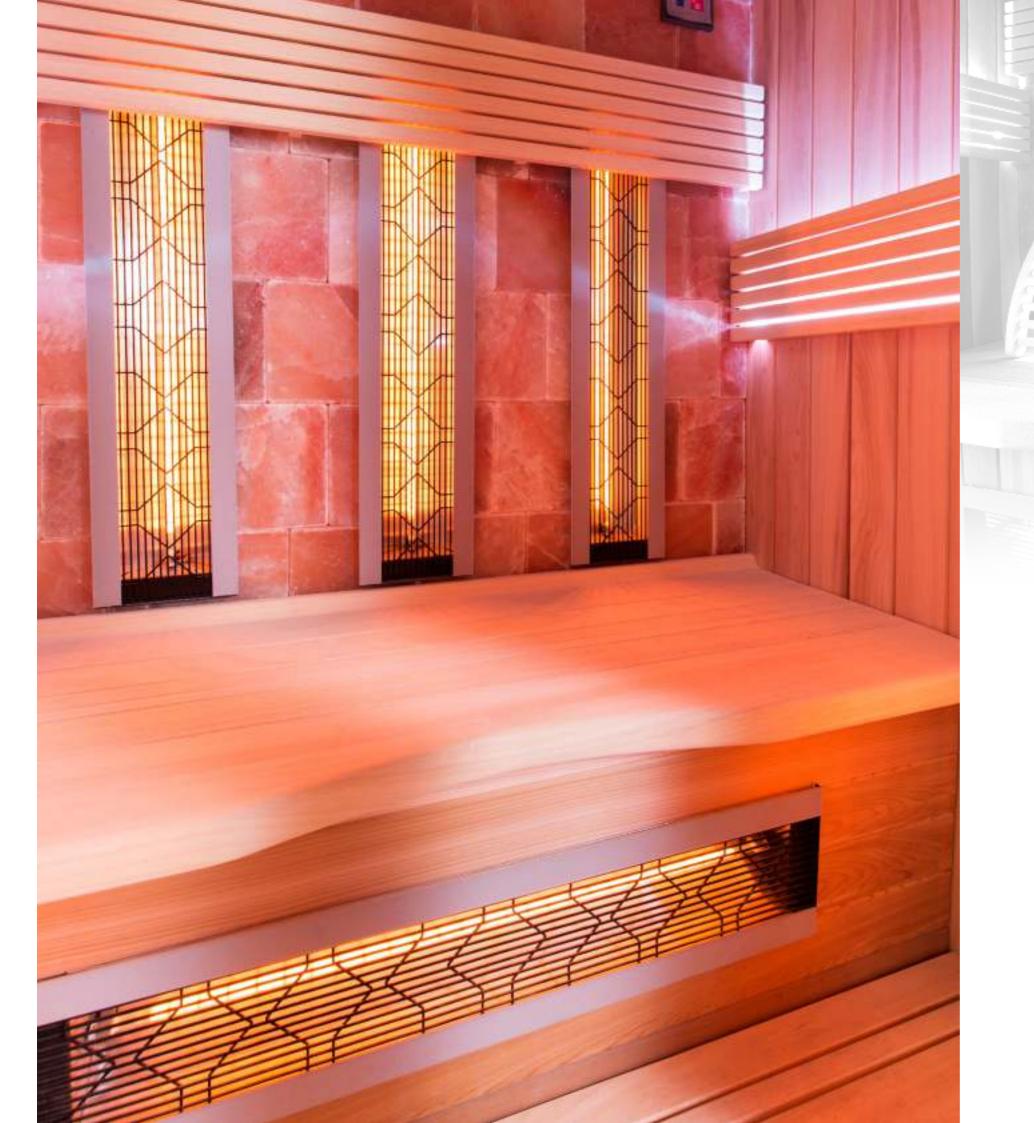
UNIT

THINK I THE PARTY TRACK DATE: NO. UDNIERO T HURBRICH HRITTINH IIINULDATII 



Intens INFRARED STANDARD

The Intens series fulfils all your dreams of comfort, relaxation, luxury, design and a sense of wellness. The wide benches are made from smooth ayous wood. The finish is the very model of craftsmanship and a testimony to good taste in modern design, with curved corners everywhere to maximise enjoyment. The recessed LED lighting is available in virtually any colour to create the atmosphere you want. For the interior, you can choose from cedar, aspen or hemlock. The exterior is made from MDF in a choice of 12 different colours and an image of your choice in the side panels. The Intens IR is the only cabin in the range with 750W IR heaters and a length of no less than 80 cm.



This 'Intens' cabin has been installed in a private home in Shanghai. The cabin was customised to fit seamlessly with the existing architecture of the building. The salt stone rear wall and the LED RGB indirect lighting give the cabin an exceptionally luxurious look. On the exterior, there are decorative edges around the cedar-clad wall.



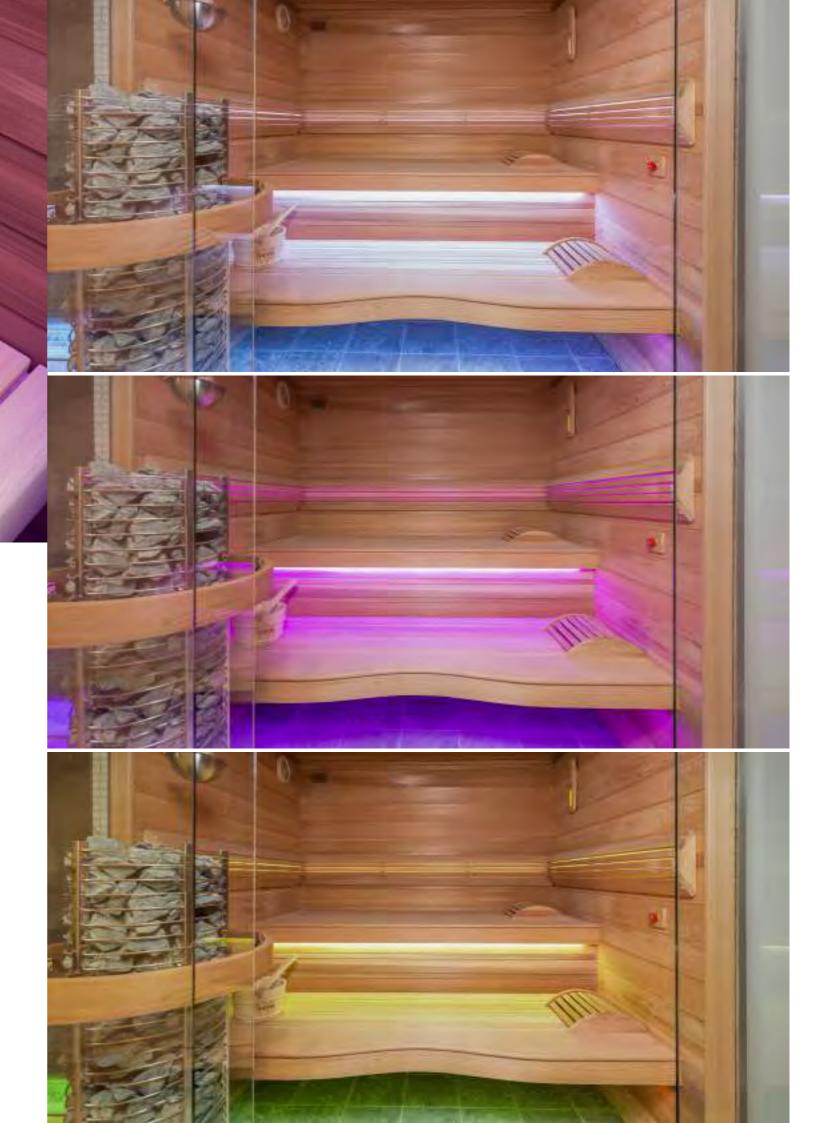






Chromotherapy

Colours play an important role in our lives. We come into contact with chromotherapy every day but often forget that it has a major influence on our mental and physical wellbeing. Chromotherapy is a sophisticated external therapy, using the energy that is trapped in visible, coloured light rays. By being aware of which colours have a positive influence on us as individuals, we can benefit from this therapy every day. With the latest AASC control, you can now easily select the colour that suits you perfectly, or that evokes a certain atmosphere.





# Disclosure

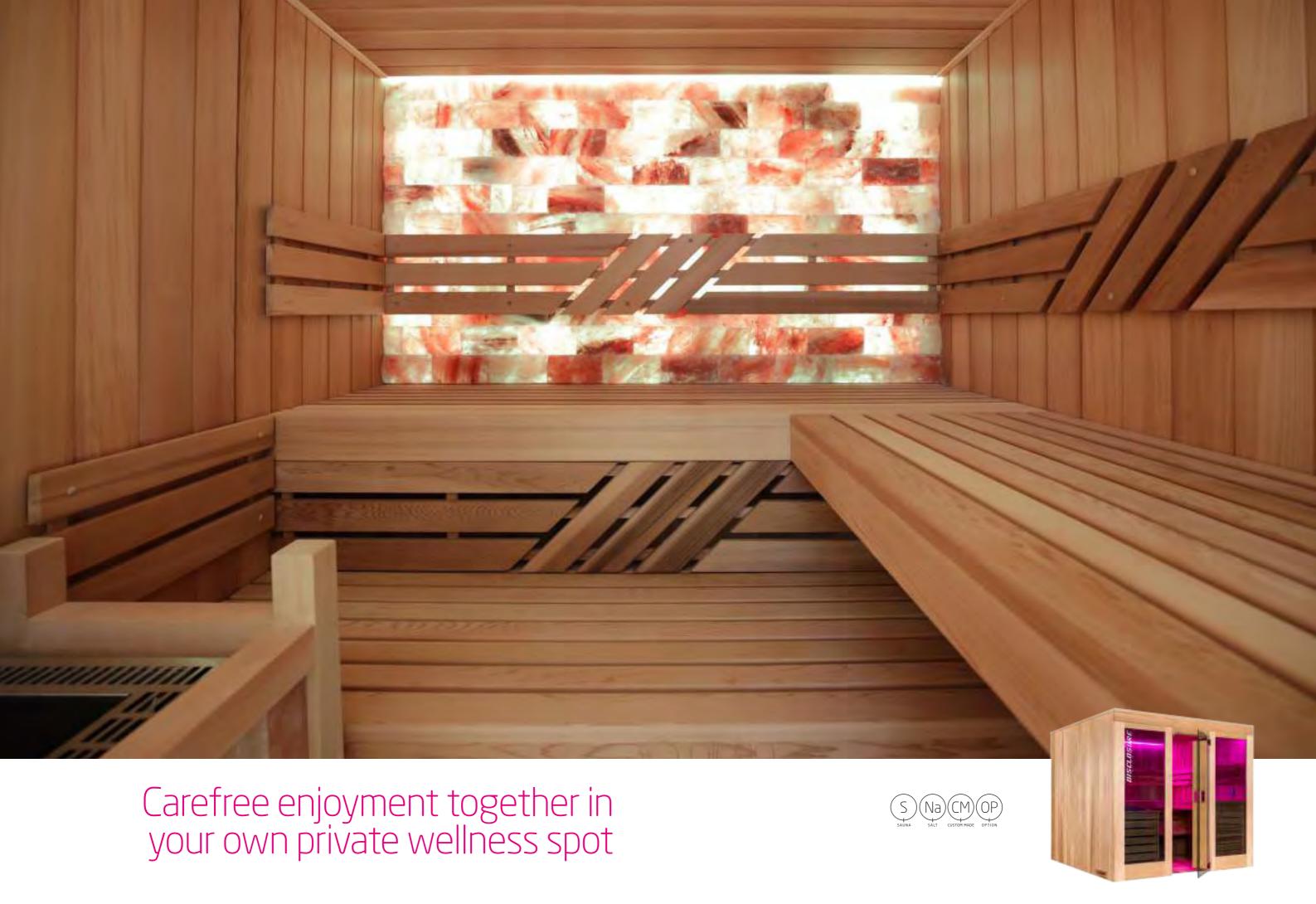
IR ST STANDARD

This cabin is characterised by its luxury and solid design. The extra-wide wooden profiles promise greater comfort when you are lying down on the bench.

The Disclosure-IR is equipped with dual infrared heaters which are infinitely adjustable to the required intensity and depth penetration using an Alpha dimmable control unit. The side-walls come with integrated rotary infrared heaters, allowing you to adjust the infrared heaters to different positions.

The Disclosure-S is completely made of Canadian red cedar wood that is PEFC certified. For additional safety and quality, it is equipped with a sauna oven and a control unit approved by VDE and TÜV. The oven contains 60kg of stones so that it can achieve higher temperatures and better water resistance. Tinted glass and indirect light will make you experience more intimate and unwind.











### Aromas

500 ml bottles according to the cabin type:

- > Steam room milk
- > Sauna scent
- > Infrared spray

### These include the following natural scents

- > Alpine herbs
- > Eucalyptus
- > Pine
- > Lavender
- > Jasmine

### Aromas for the sauna, Bi-O sauna, infrared cabin or steam room

Aromatherapy can be defined as the art of achieving balance in the body, mind and soul by using natural aromatic plant extracts. This therapy method attempts to unite physiological, psychological and spiritual processes to strengthen the innate and physical healing powers of humans. Achieve perfect aromatherapy scenarios in your steam room, sauna or infrared cabin, using our 100% organically pure essential extracts from nature. Some extracts have a soothing effect, while others have a stimulating effect. In this way, our products can help you to either fully relax or to revitalise and refresh.

OP

### Stoves & technology

Sauna stoves exist in various forms and materials. Depending on the use, size and occupancy of the cabin, we adapt the stove to the project in terms of power. This power ranges from 3 kW to 90 kW. For example, if you do not have enough power in terms of electricity, then you opt for gas, or if you want to come as close to the Finnish tradition as possible, then you opt for a wood-fired sauna stove. Lighting the fire is already an experience in itself. In terms of ease of use, the possibilities are virtually limitless: day/week/ month programs, sent by Wi-Fi or Bluetooth®, and touchscreens on which all functions are easy to use. Today you can pre-activate your sauna from your office or on the way home after exercising. Via the free downloadable app "Alpha Wellness Sensations" you can control the functions of the AASC control module remotely \*\*

\*\*You need to have the Wi-Fi module for this.





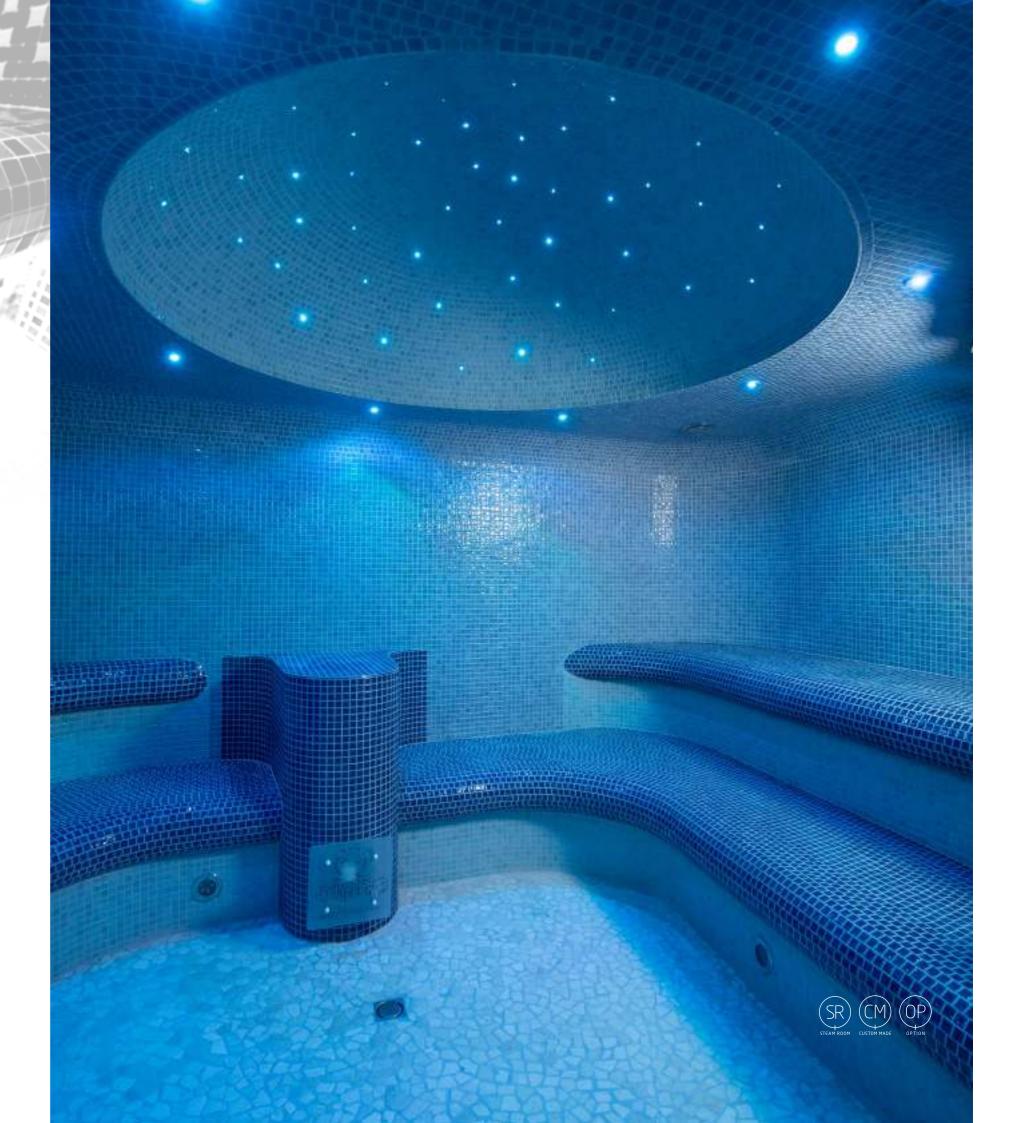


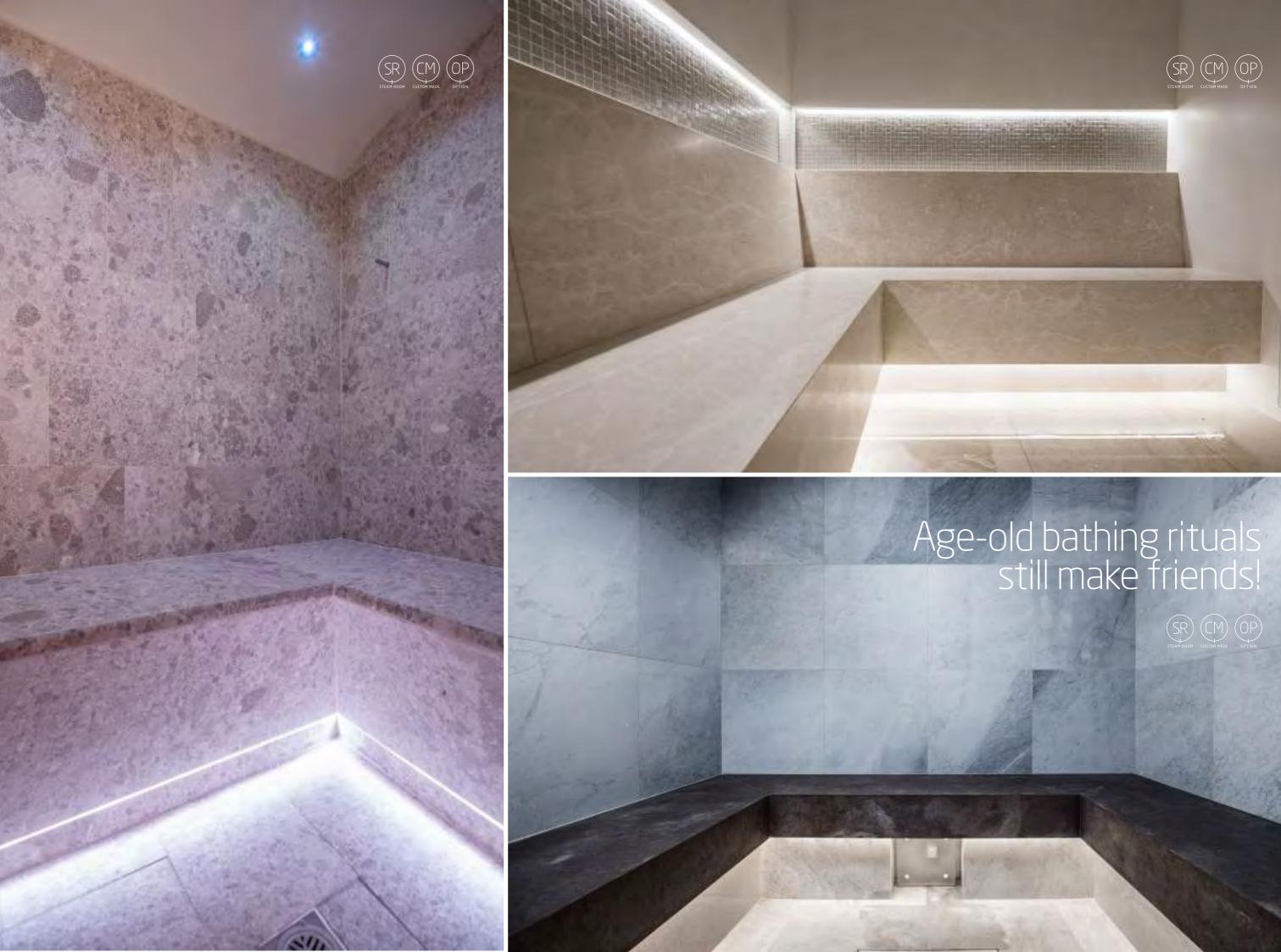


### **Steam Room**

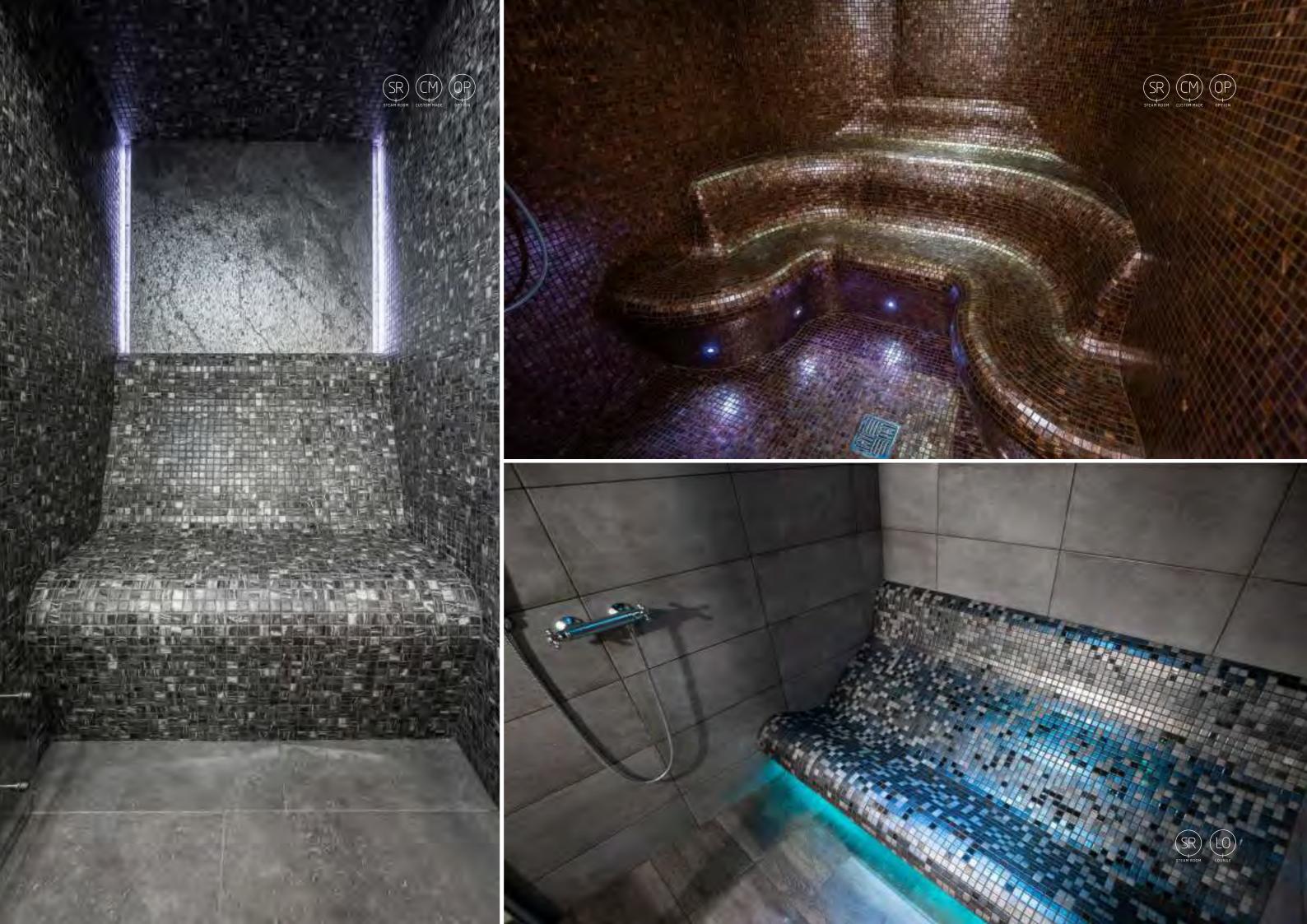
The modern steam bath is unique in that it reaches 100% relative humidity—which gives it the element of steam/fog. It serves both a cleansing and social purpose. The aim of the ritual is to remove mucus and bacteria in the respiratory system, stimulate blood circulation and, in doing so, relax the muscles. A visit to the steam bath is a treat for all the senses and focuses on the healing powers of heat, the pure pleasure of water, plus purification and relaxation. Alpha Wellness Sensations is your perfect partner in choosing the right steam bath!

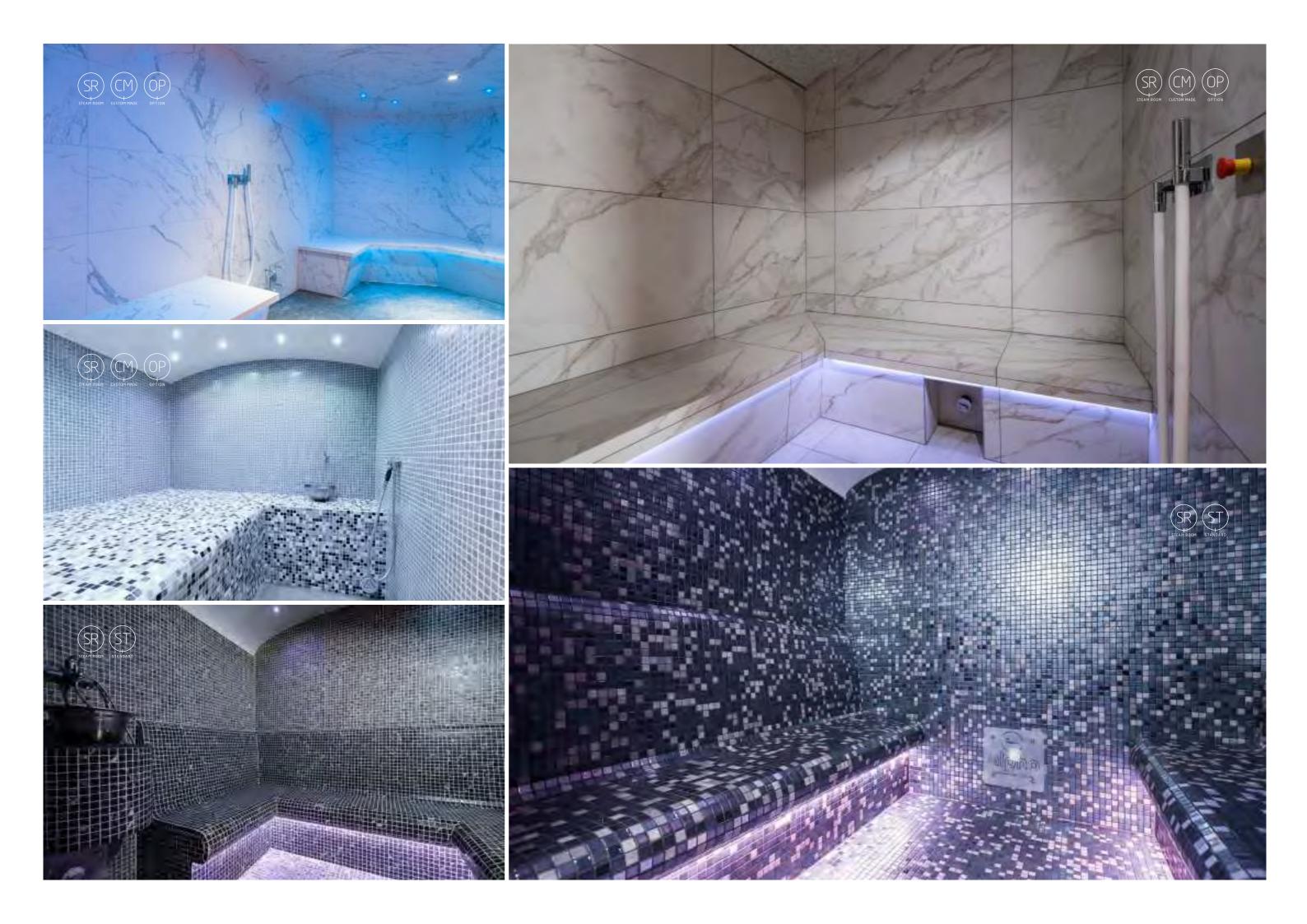
A wonderful sense of vitality follows once the body recuperates













The very first steam room with lounge bench! With these benches, which are a perfect combination of selected materials and excellent workmanship, you reach the pinnacle of relaxation; the stress and pressure disappear from the entire body. The almost invisible integrated water drainage system ensures that no water remains in the hollow of the benches, which means that maintenance is kept to a minimum. The steam and coloured LED spots to create a fairy-tale atmosphere. This magical effect is further stimulated by relaxing fragrances, which are automatically added. The result: an experience that touches all your senses and revitalizes your body and mind.



## Chaleur - the range with infinite possibilities

## Chaleur **Series**

The Chaleur series is close to our hearts because it was the first ever model to come off the Alpha Wellness Sensations drawing table. Back then, it was available only in the revolutionary infrared version, which was shaking the foundations of the wellness world at the time. A new and unique concept was born. The Chaleur cabins still lead in terms of quality, and are equipped with the latest technological innovations. For example, the Chaleur-S is equipped with a modern control unit incorporated into the sauna oven. The exterior and interior finish of the sauna is in Hemlock wood, but as an option, you can also choose between aspen, cedar, pine or ayous. This model offers a lot of comfort due to the luxurious interior fittings in ayous wood with rounded benches, intermediate bench cover, backrests, oven protection, and floor grid. Aside from the Chaleur-S, there is also a Chaleur Steam Bath, Chaleur Bi-O, a Chaleur-IR and a Chaleur-S&IR version available a choice of finishes for both interior and exterior use. The Chaleur concept serves as the basis for our custommade products, which are adjusted to your wishes - with virtually unlimited options. You can create a true wellness paradise that will bring you joy and health at home.

### Meet the model that gives you a warm feeling:



# With our wellness products, it always feels a bit like a holiday



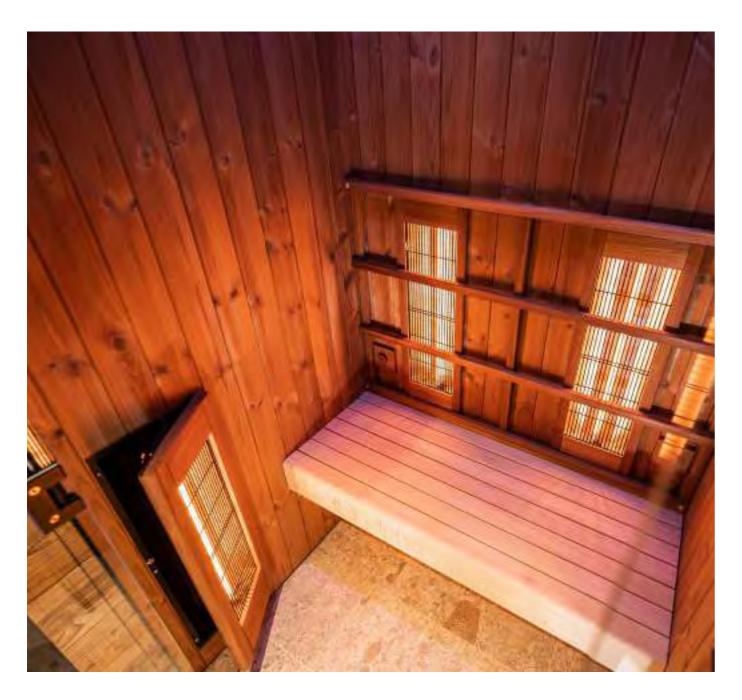


your home.



### Wellness oasis as a haven at home

The big trend today is to see your home and garden as one area that you can fully enjoy. You can experience complete bliss at home when you are able to turn the whole thing into a wellness oasis that has a deep impact on both your body and mind. How wonderful it is to indeed relax and tune into your health by creating a true wellness haven in



### Take care of yourself

Enjoying wellness means taking care of you. It is important not just for your quality of life, but for your mental strength too. A healthy mind is a healthy body... it does wonders for a person. It's common knowledge that infrared heat is wonderfully relaxing. This infrared cabin is undeniably the pinnacle in taking better care of yourself as well as elevating your health to a higher level. The radiated heat immediately warms you, providing a delightful nurturing effect. Don't forget, once you have switched it on, you can use a cabin with infrared heating a soon as you step inside. There is no need to wait for it to heat up.



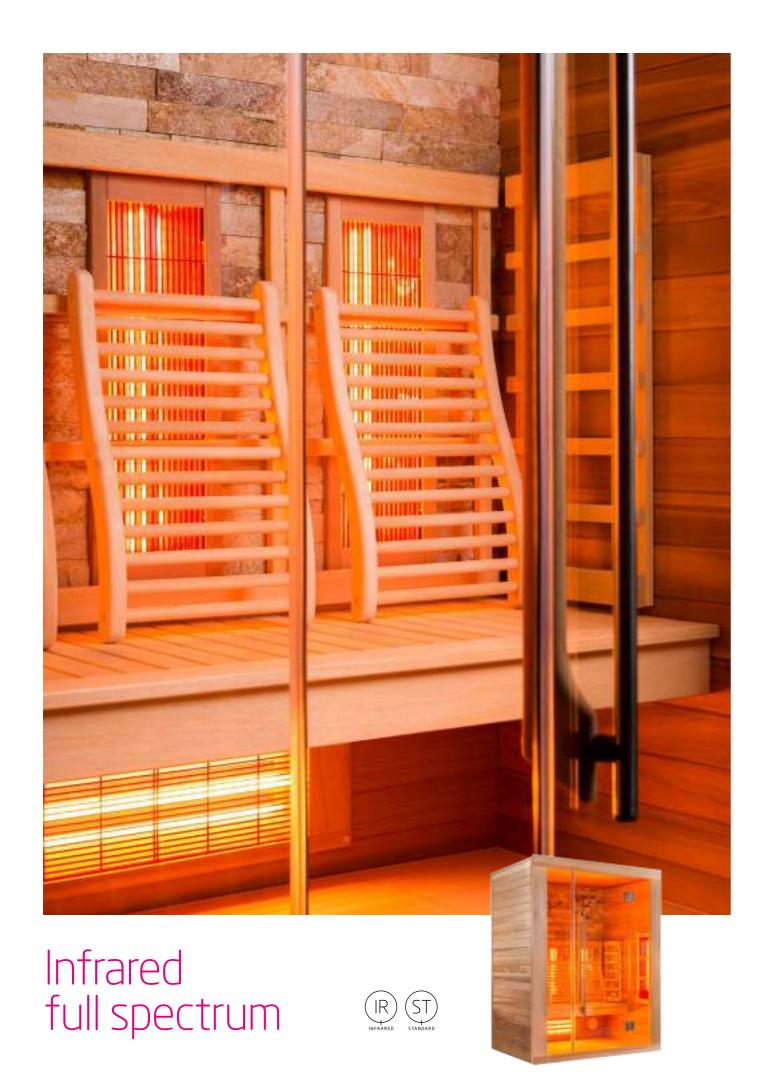


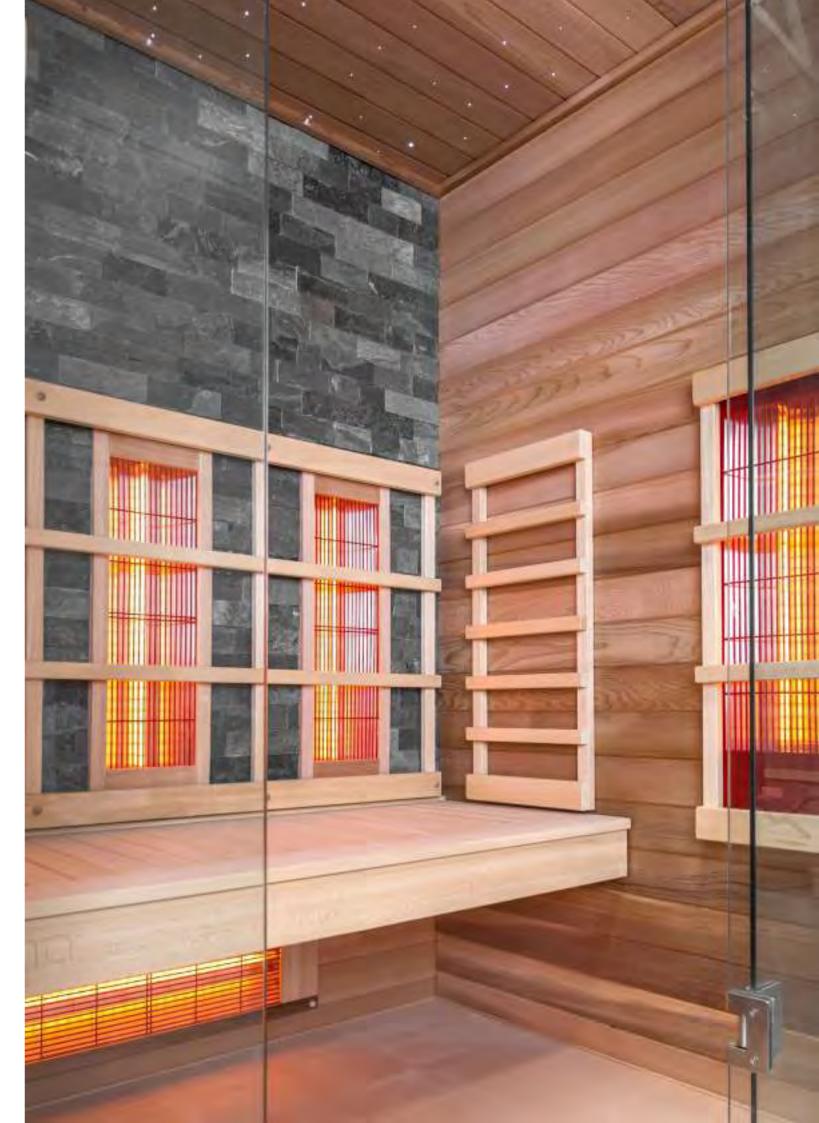
# Chaleur de luxe symbolises a healthy balance between body and mind

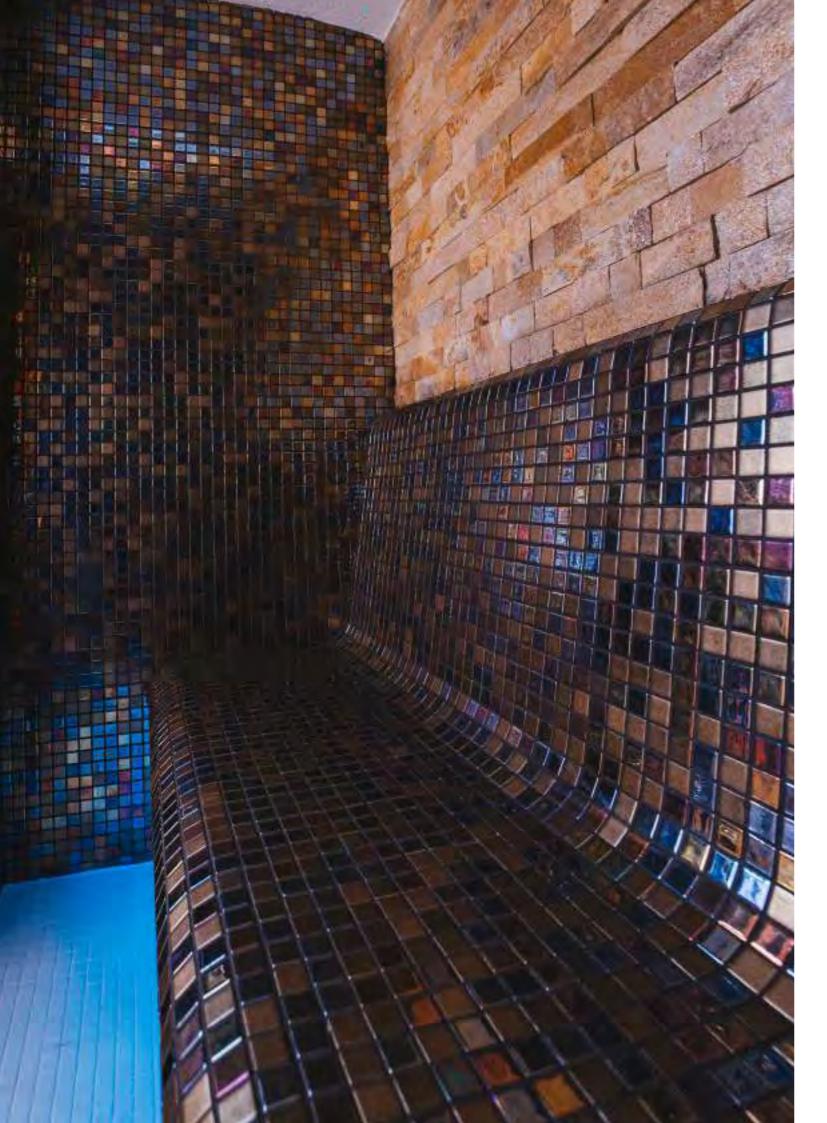
## S ST

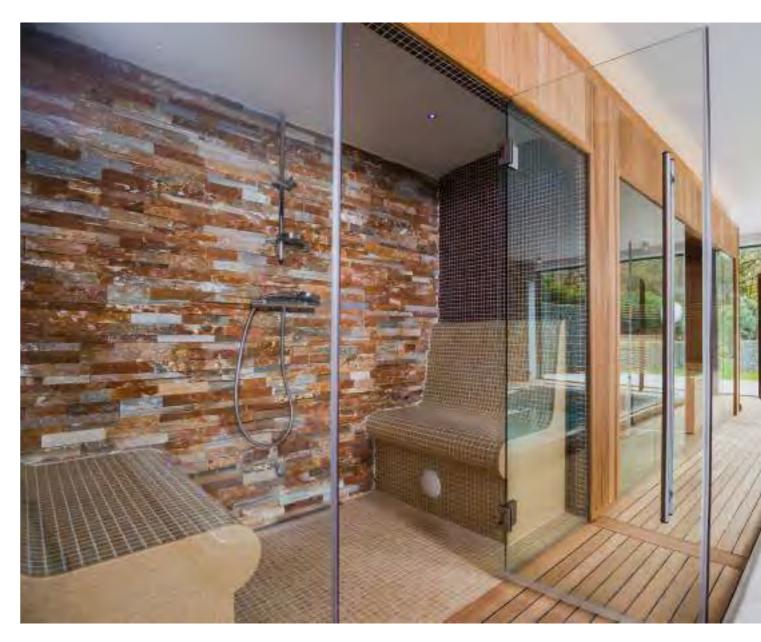
Wellness means a healthy balance between body and mind. The atmosphere of the space you find yourself in will give you a particular sense of defined wellness. For this design we looked at contemporary interior design and materials. This resulted in this new generation of elegant infrared cabins, saunas and steam baths. This series is characterized by the perfect combination of quality and a sumptuous look. The luxurious interior is visible through the clear glass door. Benches made from soft ayous wood, cedar or hemlock side panels and a rear wall covered in natural stone define the contemporary look. Inside the cabin the LED starry sky lighting with integrated loudspeakers creates a true lounging feeling where you will just love spending time.









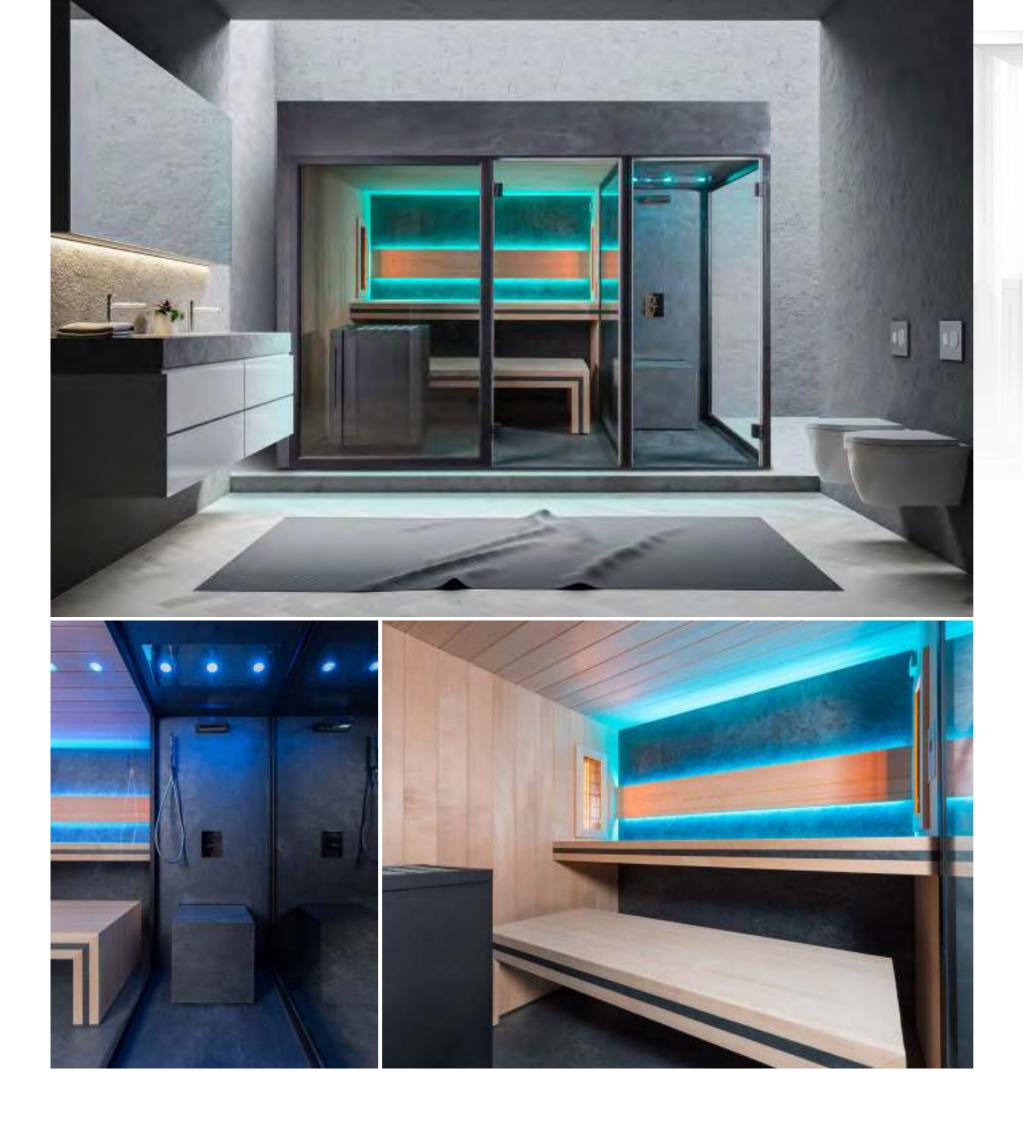


Personalised to your wishes based on the Chaleur cabin









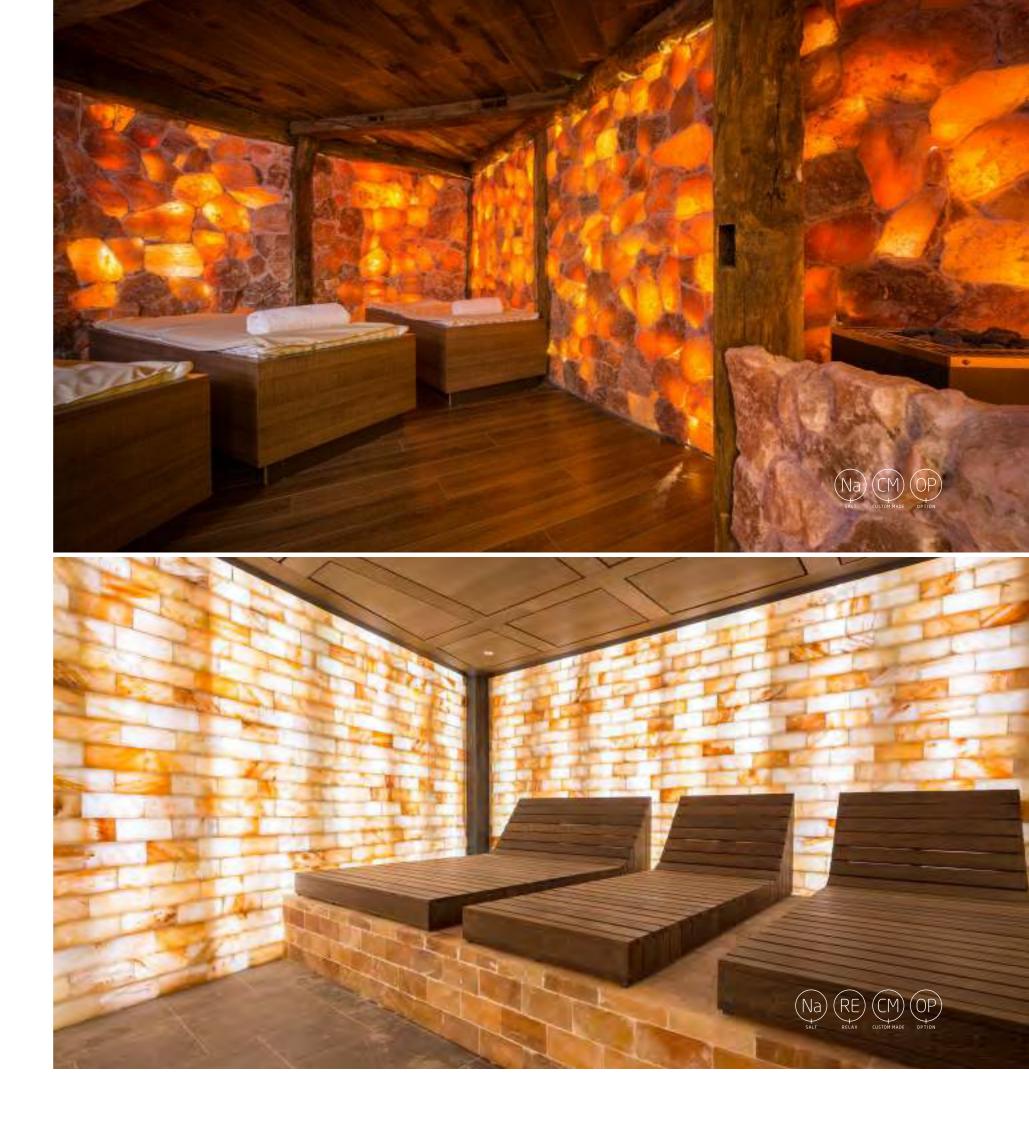
## SR S&R HLO STANDAR

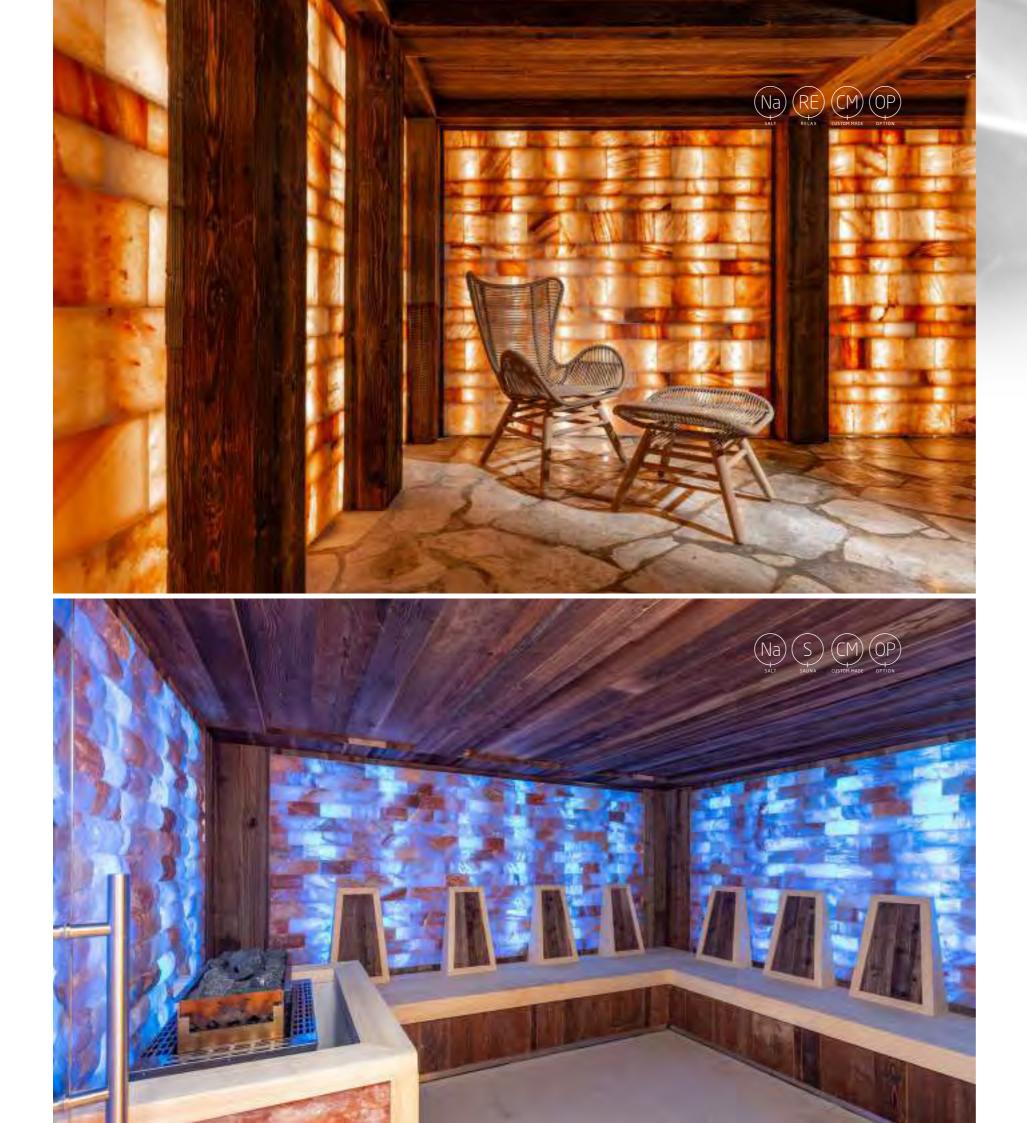
The Colsani unifies no fewer than five different wellness components: a sauna, a bio sauna, an infrared sauna, a shower, and a steam room. The sauna and shower have a back wall that is completely finished with Slate-Lite natural stone. To further increase comfort, the shower is equipped with a pull-out seat. The infrared sauna has one quartz infrared heater. To crown it all, the wellness module is equipped with an Aquademy shower cubicle. It is not just a shower room, but one that consists of a rain shower, a hand shower, and a waterfall cascade. With a modern design and a high-quality finish, the Colsani unit is essential for those who want to experience a complete home wellness experience.



### Speleotherapy (from the Greek *spelaion* = cave) as a guide to the development of our salt caves.

The roots of this therapy lie in ancient Greece and ancient Italy 2500 years ago. It was noticed that the workers in the salt caves had little or no health problems with their respiratory systems and lungs. With this knowledge in mind, the Olympic athletes in Athens devoted adequate attention to improving their sporting performance. When a salt cave in North Rhine-Westphalia was used as a bomb shelter during the Second World War, it was noticed that some asthmatics had fewer attacks and that their lung function markedly improved. The German doctor Dr. K.H. Spannagel then founded a centre to investigate the effectiveness of this therapy. The ensuing results are the basis of this therapy, also called halo therapy (the Greek word for salt is "halos"). These show us that humans have a long relationship with salt, what's why it has been called "the divine substance". Himalayan Salt is a complete organic salt on Earth containing 84 trace minerals and elements that match the human body. Formerly one of our primal oceans, Himalayan Salt underwent extreme pressures during the formation of the Himalayan Mountains. This resulted in a perfect crystalline structure. Himalayan salt is basically a type of sea salt that was never polluted and never processed to strip away its vital components.





### Pretend you're in a sea cave

Salt walls are rapidly becoming a common feature in saunas. When gazing at a salt wall, it's easy to imagine you're in a sea cave, and the special colours produced by the salt crystals never leave anyone unmoved. But there are more benefits to salt wall saunas. The salts released when the stone is heated have a beneficial effect on the respiratory system and other vital functions. Salt stone forms in ancient seas and is often hundreds of millions of years old. Salt stone cabins use Himalayan salt crystals, which are renowned for their high mineral content. When the stone is heated, the atmosphere quickly fills up with substances that have a positive effect on the respiratory system, among other things. People who feel congestion in the chest often have a stone in their homes which they heat up and place next to their bed, allowing them to enjoy its air-purifying effects throughout the night.

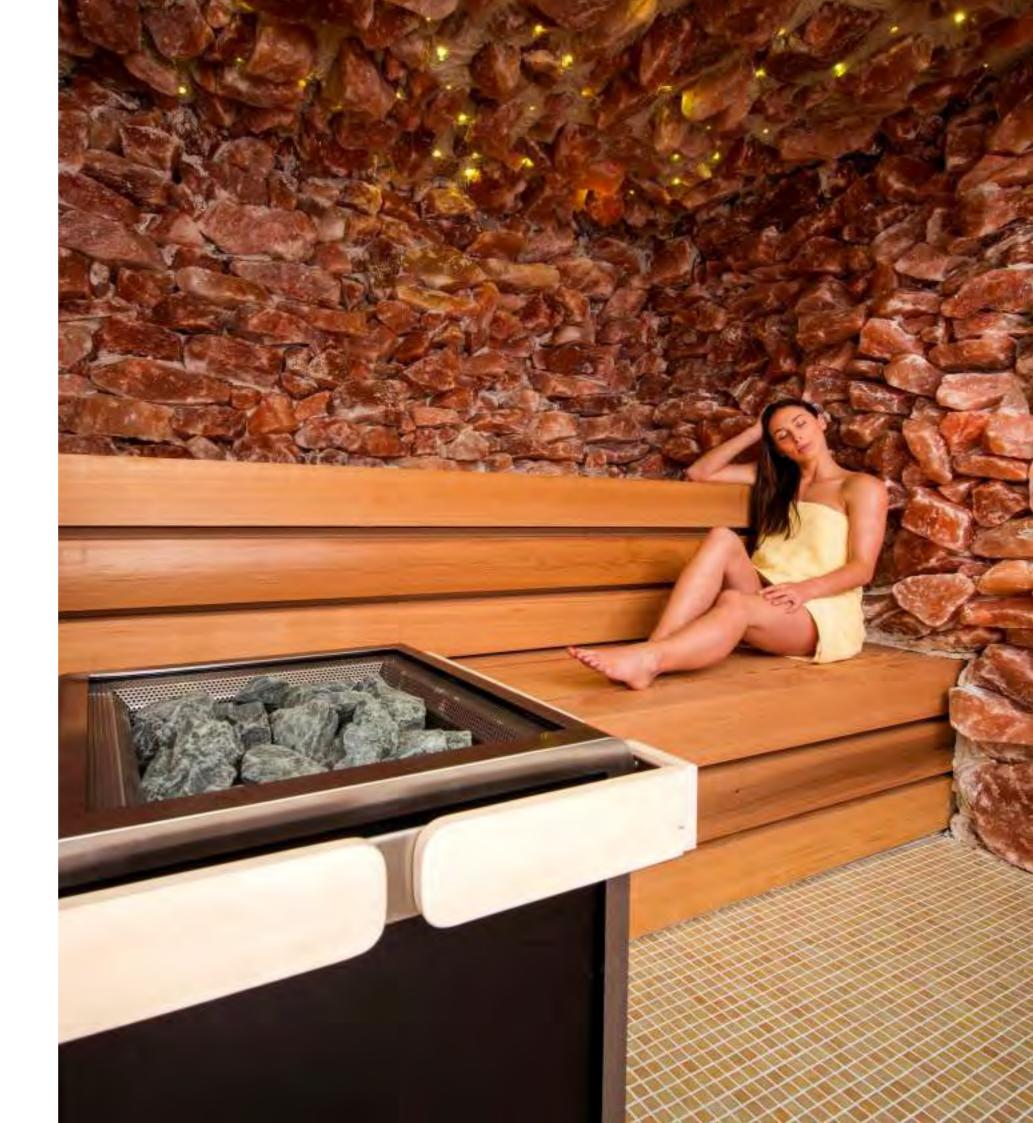
In salt stone saunas, these positive effects are greatly amplified. Inside the cabin, the micro-climate is similar to that of the seaside. Aside from the respiratory system, the rest of the body also benefits from the substances released. After all, there's a reason why salt is so widely used in natural medicine. lodine is beneficial to the thyroid and improves the metabolism. Calcium strengthens teeth and joints. Magnesium, sodium, chlorine, and potassium are just some of the other healing substances released by the stone, and each has its own health benefits. People suffering from bronchitis or asthma often say they feel reborn after visiting a salt stone sauna. However, they're not the only ones who stand to benefit from a visit to a salt stone sauna. It is also highly recommended for people with skin problems, cardiovascular disorders, gastrointestinal issues, metabolic problems, thyroid disease, rheumatic complaints or stress.

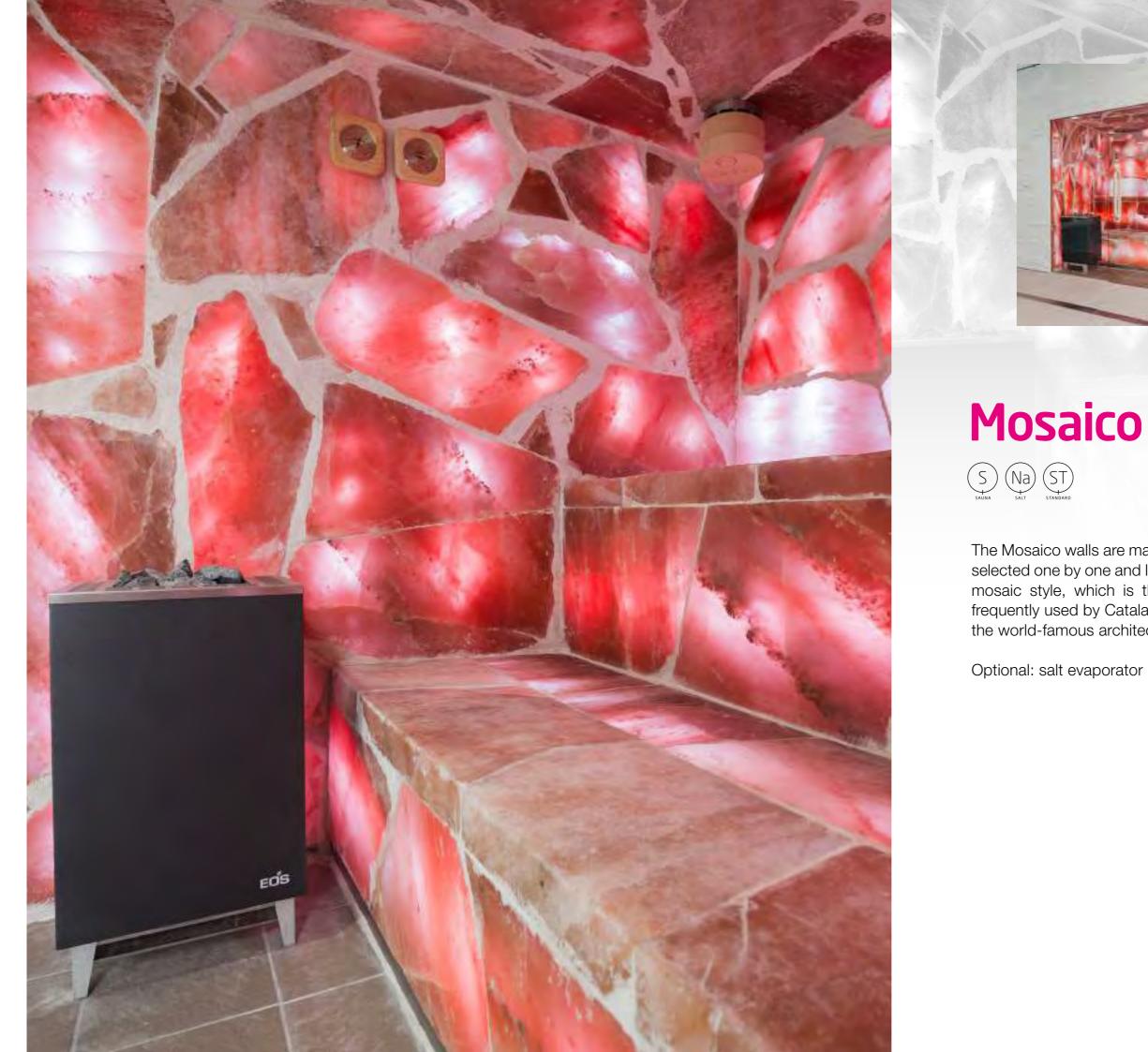


## Saura Saura Statu Statuard

This salt cave has been developed for the professional wellness sector, but nevertheless, we have already installed several of these cabins in wellness@home projects. Through the front wall made of safety glass, you can see no less than 4000 kg of raw salt stone covering the walls and the ceiling. More than 100 LEDs are inserted above between the salt stones to form a beautiful starry sky, making every cabin a unique one. Extra wide and reinforced benches in cedar wood make this one of the most exclusive salt caves on the market.

# The pleasure of relaxing everywhere, inside and outside.







The Mosaico walls are made from assorted salt tiles that are selected one by one and laid in Trencadis style. This Catalan mosaic style, which is the idea behind this design, was frequently used by Catalan modernism architects, including the world-famous architect Antoni Gaudi.

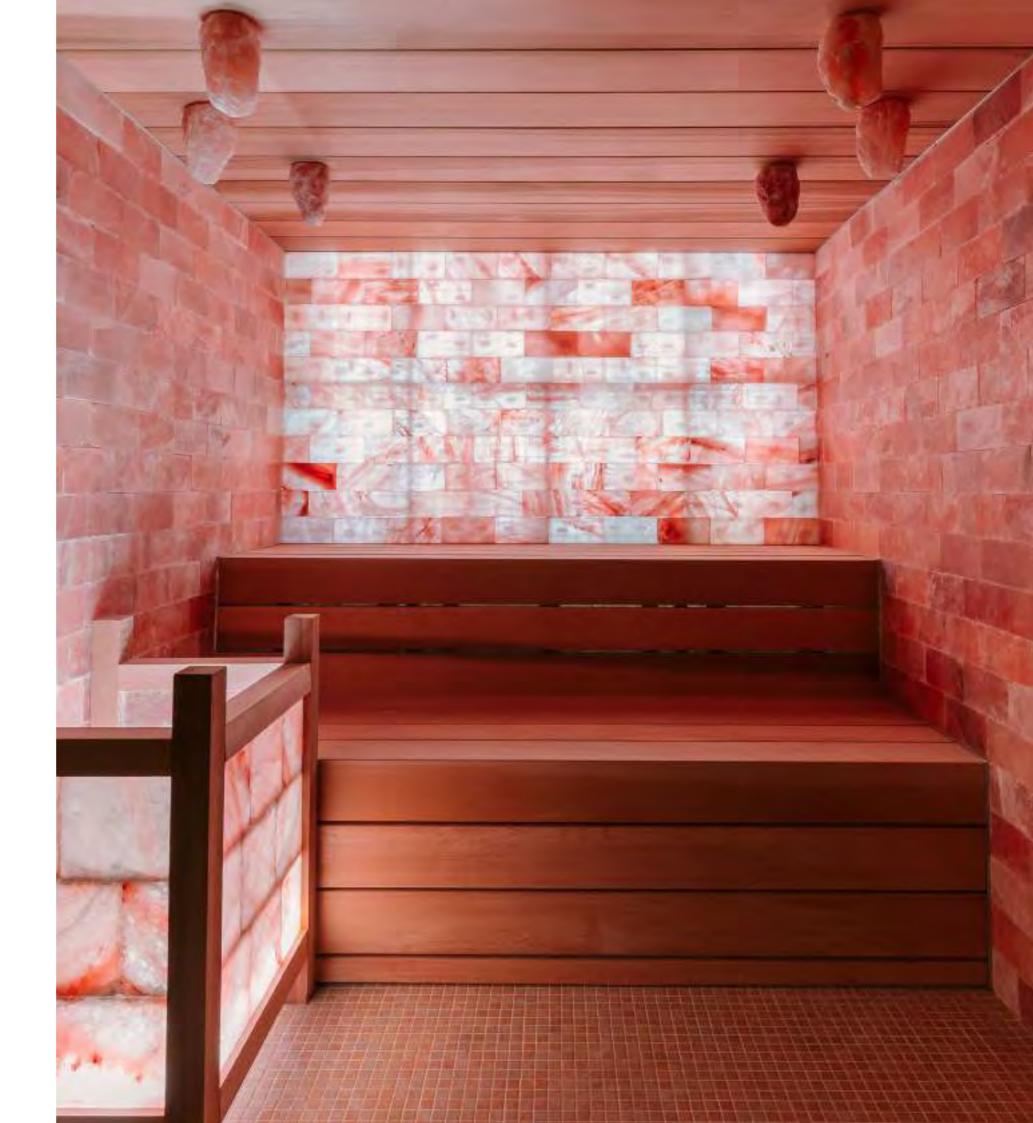


### Quadrato



The Quadrato salt cave adds an extra dimension to the treatment; the square salt tiles are thoroughly lit up by the underlying RGB LED lighting. Therefore, this therapy, which can optionally be enhanced by a salt evaporator, is also a pleasant and healing wellness experience.

Optional: salt evaporator







### Salt stones

In most of our cabins, a wall can be built in salt stone. This creates a different climate and gives the cabin a distinctive look and feel. The Himalayan salt stones are available in different versions and sizes:

- smooth bricks
- rough bricks
- rough rocks
- irregular slates

\*\*\* Salt walls can only be placed in dry rooms.

### Salt evaporators

OP

The positive influence of brine and salt for human beings is undisputed in general as well as in medical science. It has a healing effect in case of skin and respiratory diseases. Mankind has used the mineral (mainly dissolved as brine solution) since thousands of years as a cure.

Our systems for the nebulisation of brine solution are mainly used in wellness applications to create a salty sea climate in steam rooms, infrared cabins, and salt grottos but also for private use. In the context of a brine therapy the usage of such applications can be a supporting element.

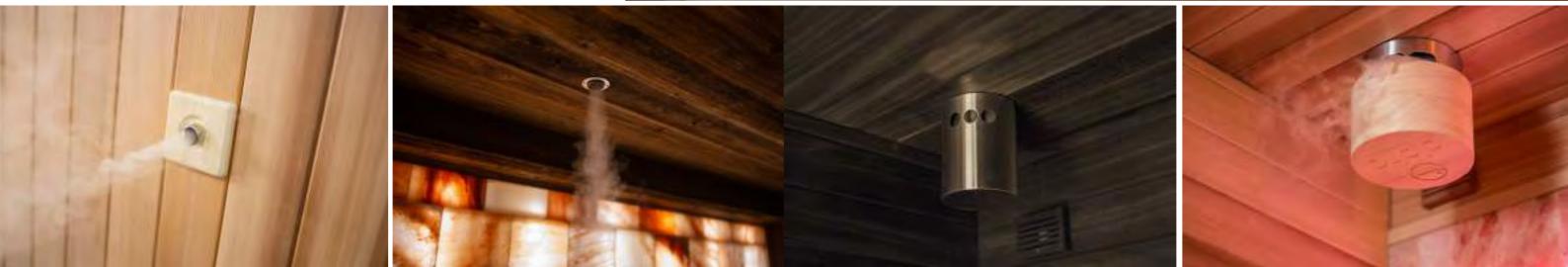
### Steam room

The salt is brought into the steam room together with the steam via an external evaporator.

### IR cabin, sauna, bio sauna, relaxation room or in the salt cave

For dry rooms, one can opt for a salt evaporator that is placed in either the cabin or an external evaporator where the salt is evaporated under pressure from the technical space in the cabin.







### **Outside wellness**

The outdoor wellness feeling is very different from the feeling experienced indoors. Outside there is always something happening. What could be nicer than sitting in a sauna or infrared cabin with a view of a setting or even possibly a rising sun? Croaking frogs and chirping birds lull you into a restful state, far away from everyday stress. A view of a natural environment therefore plays a major role in an outdoor sauna or infrared cabin. Nature and the outdoors have an extra positive effect on people's well-being. For those who want a sauna in a location where electricity is not readily available, we have some solutions. How about an authentic sauna that you need to stoke with wood which is a soothing ritual inside itself? Cosy and very special in terms of atmosphere. In addition, there are possibilities to install a complete wellness facility in your pool house. A mix of sauna, infrared, steam bath and a multi-sensory shower turn your garden into a wellness paradise where it is wonderful to spend time. Away from all the stress, all the traffic jams and, therefore like a holiday as soon as you get home. Would you prefer a modern or classic look? Integrated into a building or detached? An outer covering in the most diverse materials... If you can dream it, we can build it!

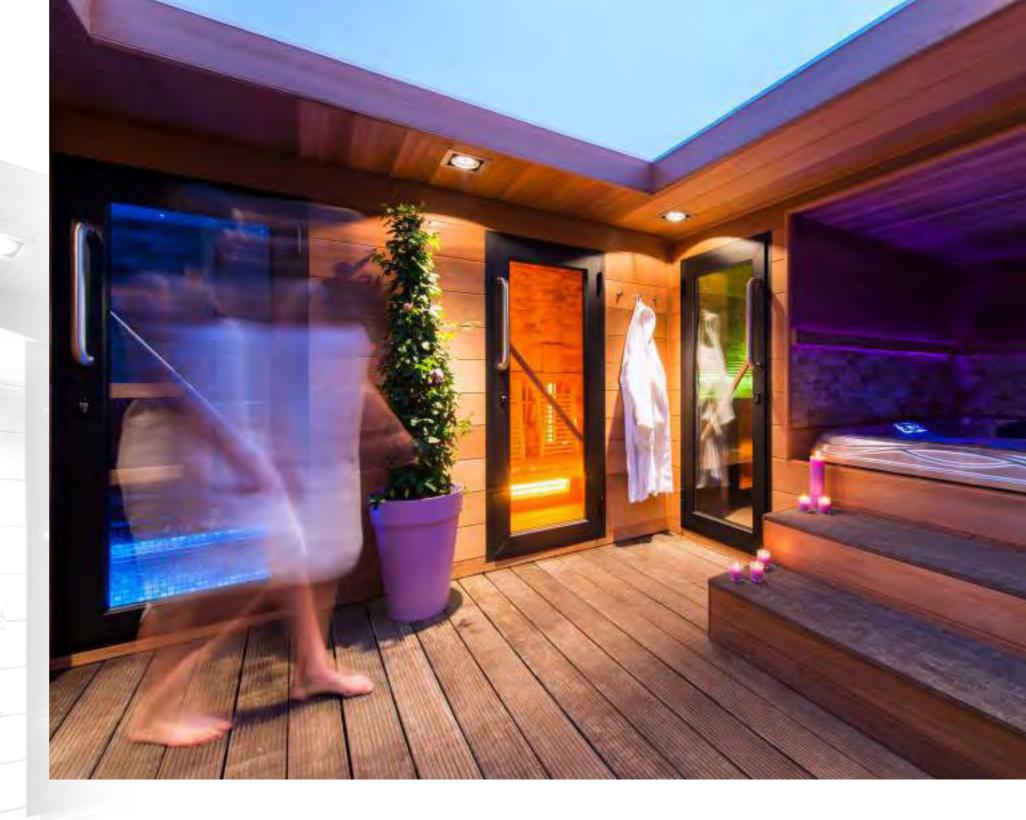
### Good health brings happiness

A wellness experience from head to toe reaches the very depths of your being. Choose a healthy lifestyle because good health is essential for long and happy life.

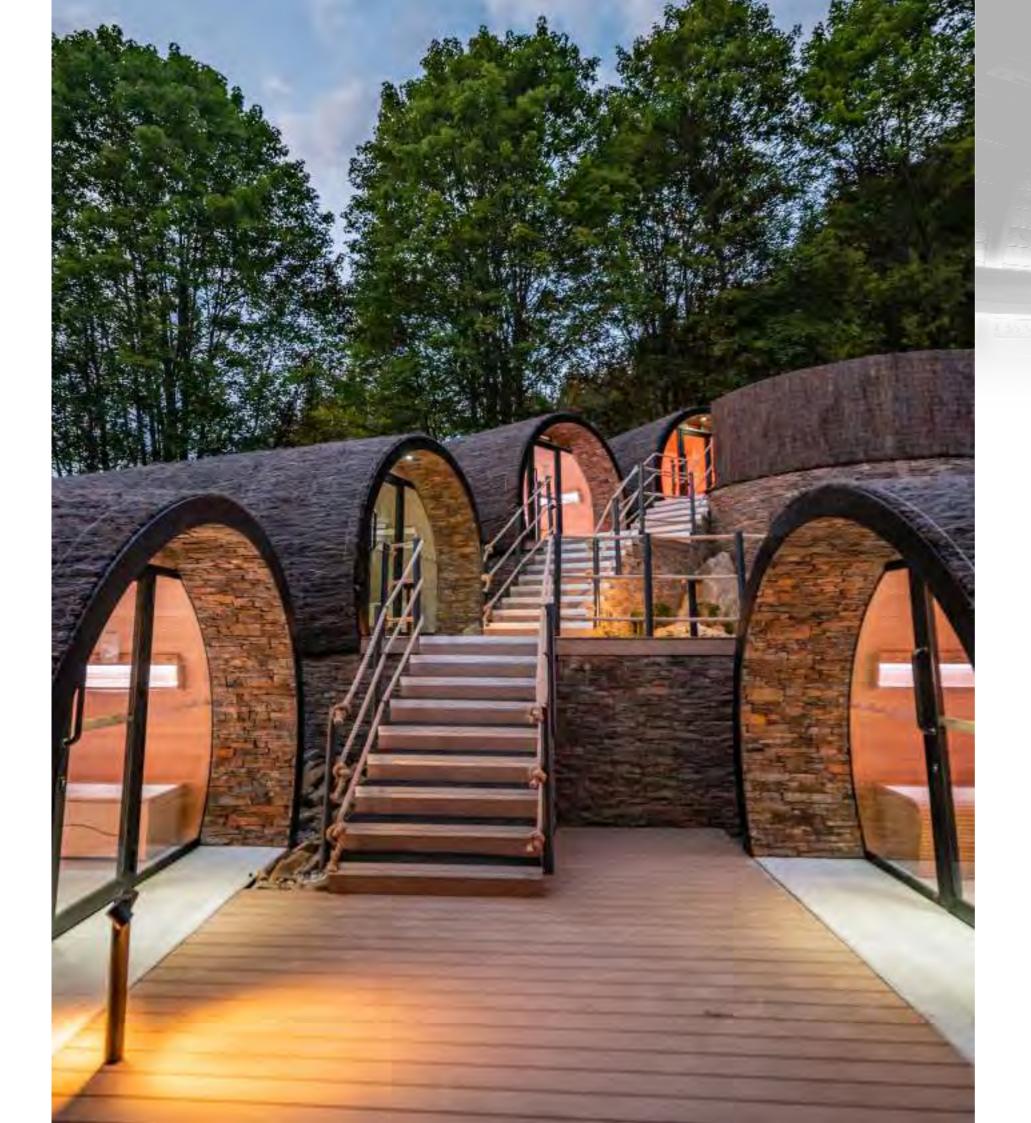
A sauna helps to make your skin radiant and flawless, improves respiration, and builds your resistance. It can be compared to a light workout and is therefore good for your physical fitness and your heart.

The beneficial effects of a steam bath have been widely known for centuries; blood circulation is stimulated, and arteries are widened with regular use. People sometimes call it the 'cleansing of body and soul' and quite rightly so! This means that wellness is really a complete process to be enjoyed with your heart and soul.

In short, in the widest sense, there are countless 'health benefits' to be enjoyed with the high-quality products from Alpha Wellness Sensations.



In the widest sense: there are countless 'health benefits' to be enjoyed with the high-quality products from Alpha Wellness Sensations



### ST OD JUTDOR

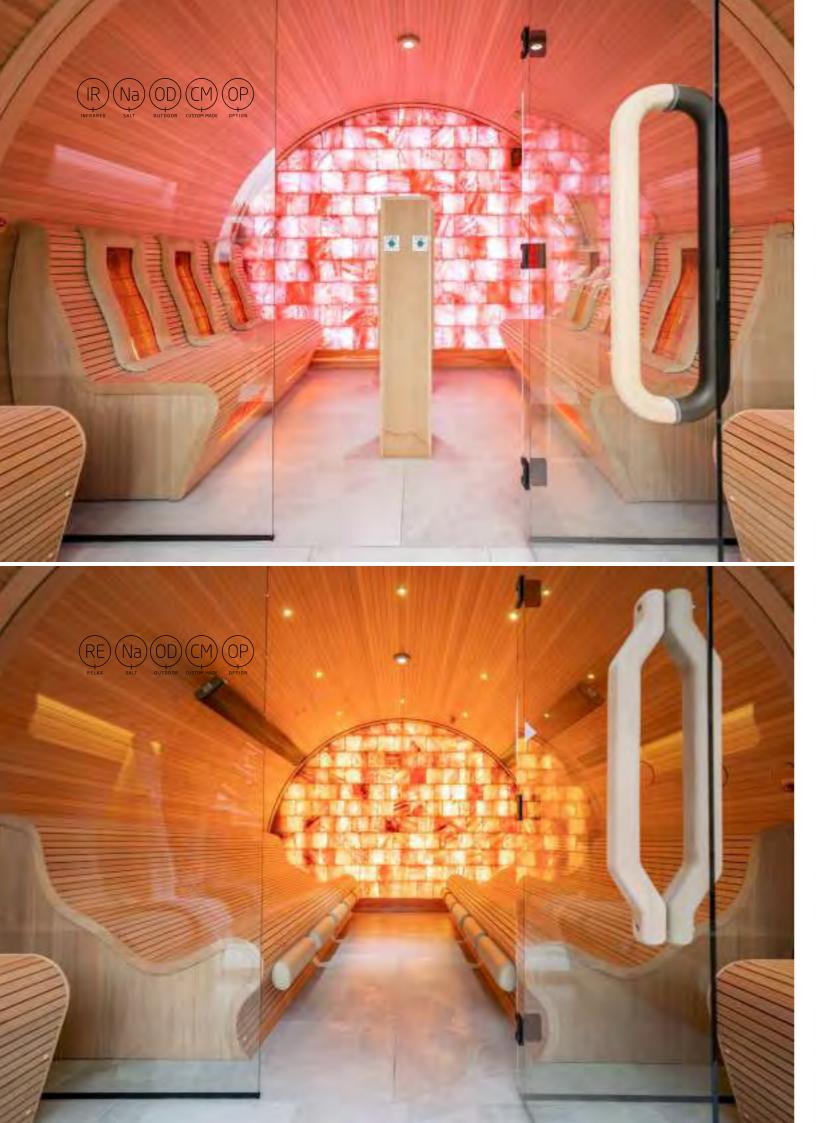
The cylinder-shaped Eclipse is without a doubt the most enchanting outdoor cabin with diameters of 250cm up to 360cm. It is available as a sauna, steam room, and infrared sauna that can be completed with relaxation and changing rooms available as optional extras. The round design looks great on a patio, in your garden, or even in a mountain hut. Different Eclipse configurations can be combined to create a veritable wellness village in the minimum of time. The Eclipse is built around a fully insulated metal structure. The outer is finished in EPDM and heather matting, but optionally can be plastered or covered with corten steel. The inside of the Eclipse-S comes with profiles in hemlock, cedar, or aspen, with Chaleur or wave-shaped benches made from ayous wood. The rear wall is fully covered in Himalayan salt stones. The glass front and LED lighting beneath the back support give this sauna a touch of romance. A wood-fired heater in the Eclipse-S ensures a traditional sauna experience, but also it can be replaced with a gas or electric heater. The design not only looks great, but it is also highly functional. Thanks to the round walls, there are no 'dead' corners to be heated, which means that the heat is better distributed and retained, yielding ecological and economic benefits.



### **Eclipse Series**















Custom-made dressing area - ideal for changing, cooling off, or just socializing.



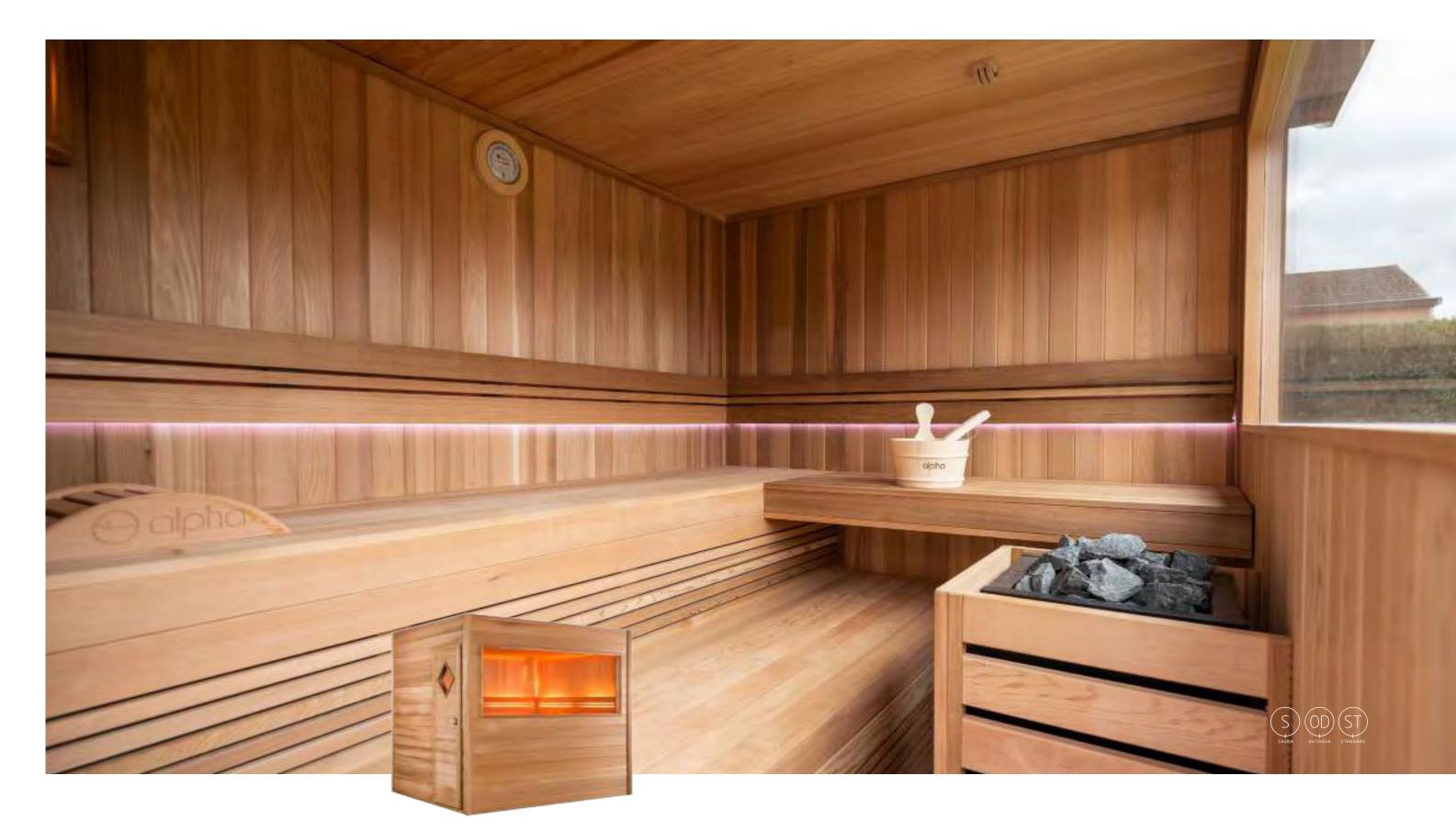
### Take wellness outside with the Chaleur Outdoor Series



### Chaleur Combi Saura e Inferne OD ST Saura e Inferne State

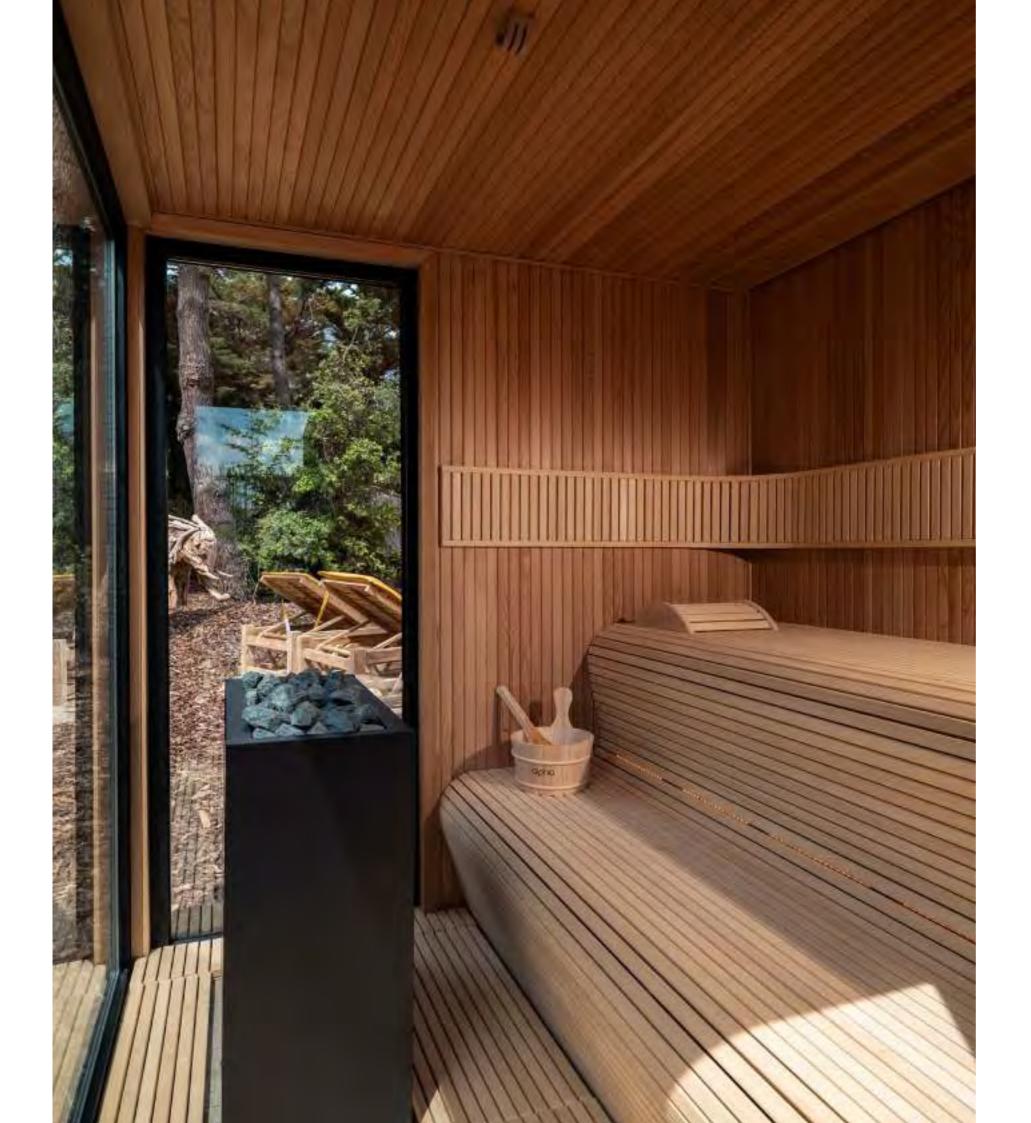
Chaleur Combi is a cabin that combines sauna and infrared technology for you to enjoy wellness, whatever the season outside the window. Because it is an outdoor cabin, besides the infrared heaters, there is a sauna oven to keep the air warm during cold periods. You can choose between Duo, magnesium, or quartz heaters that are easily controlled by the adaptive smart control unit.





### Chaleur Outdoor Sauna

Enjoy wellness, regardless of the weather outside. Chaleur Outdoor Sauna is a unique product where you can simply relax while taking your best from outdoor life. It allows you to experience the foreground of winter and summer, with a beautiful intense connection with nature. Chaleur Outdoor exists in sauna, infrared, BIO-sauna, or a combination of these 3 therapies.





Luxury SAUNA OUTDOOR ST

A modern rectangular outdoor sauna with a glass front and side walls bring a charming view from outside into your sauna. The two-level luxury benches are lit at the bottom with LED lighting that slips through the wooden profiles. The interior can be finished in cedar, hemlock, or ayous, depending on the desired result. The large sauna heater is a necessity due to the large sections of glass. A triumph among saunas, Luxury-S offers enrichment and a quiet place in your garden.

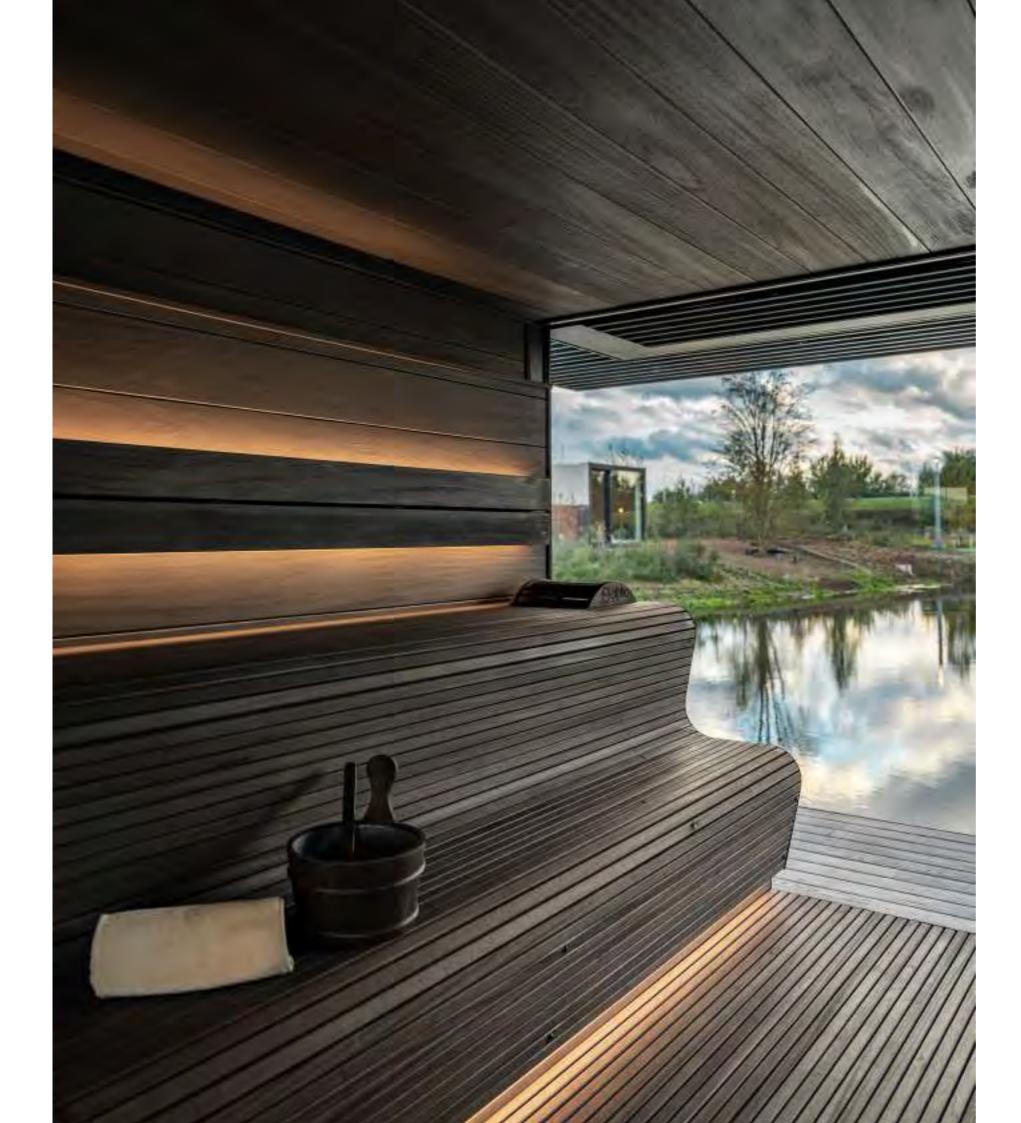


### Minimalist class in the garden

and the state of the state

THE TAKE AND AND AND AND





## NOA Outdoor Living

NOA outdoor living is a partnership between 31 strong outdoor brands that complement and enhance one another – and we're extremely proud to be part of it. From October 20th, 2022, you'll be able to find our saunas, infrared cabins, and steam rooms at the NOA outdoor experience centre: a total experience centre in Kruisem (BE) that is all about highend outdoor living.

No individual products, but entire scenarios and stylish compositions for a wide variety of gardens. Everything is thought out to the smallest detail! From the large garden with swimming pool to the walled city garden; from the balcony to the penthouse. Each scene in this "total experience park" is designed in such a way that you can discover much more in it than just the sum of brands brought together. Here you can experience design and high-end outdoor living like nowhere else. With room for suggestions from artists and designers, NOA opens its eyes to unusual ideas that bring outdoor living to an unprecedented level. The facilities at NOA are conceived for networking, events and meetings. It's Eden for professionals who yearn for a dynamic yet revitalizing location to meet, discover and form collaborative partnerships.



A completely modular system that will meet your specific requirements

下国の



Modular design with unlimited possibilities and the simplest model for installations consists of a Combi sauna (sauna and infrared sauna), a steam bath and a shower. The front walls, sidewalls, and the doors are made of double layer safety glass positioned in an aluminium frame. The structure is made of welded steel. Wellness at home means sustainability, functionality, and high-quality materials in the context of the aesthetic in a simple and contemporary design.

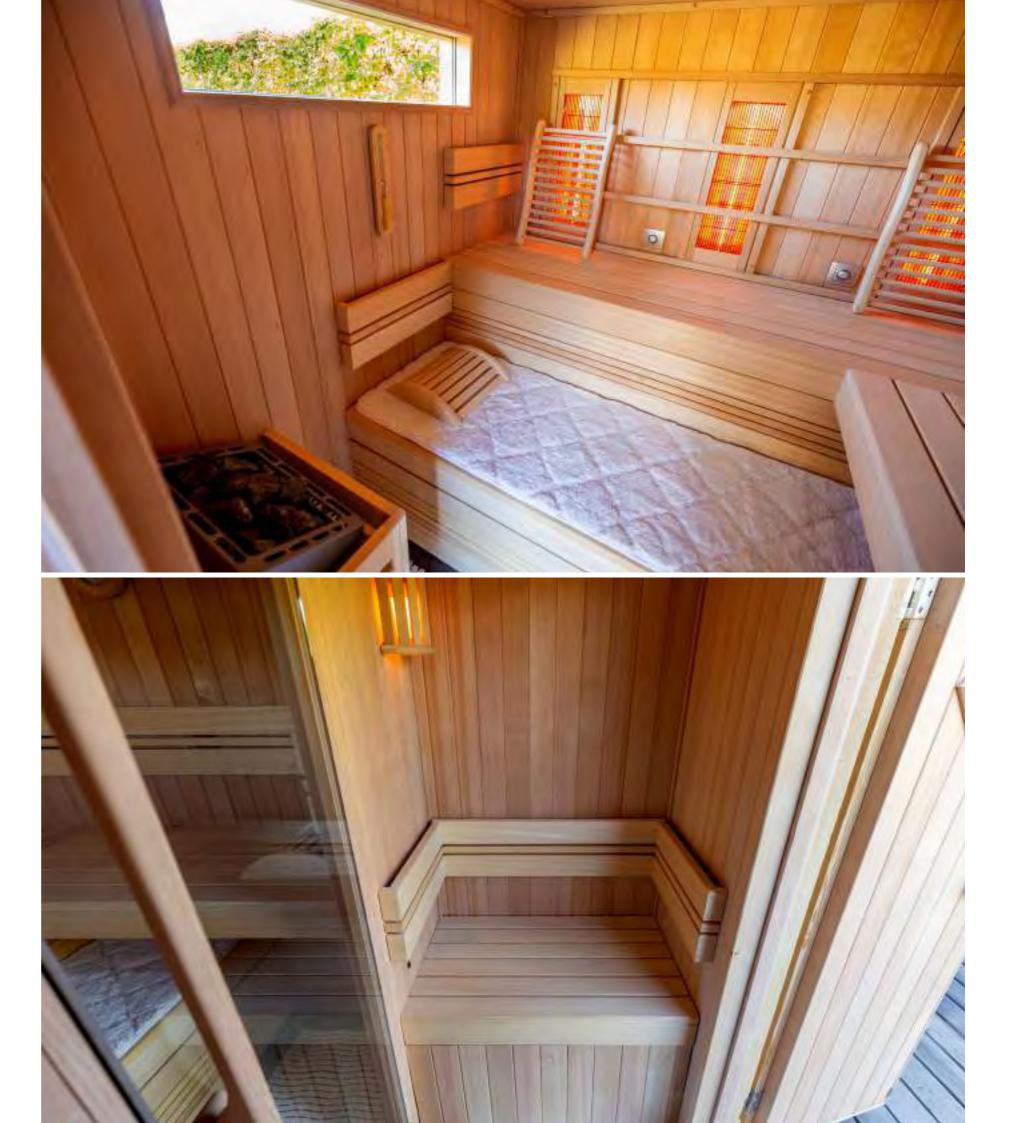


# Wellness@home



## SAURA OUTDOOR ST SAURA OUTDOOR ST

In Finland, a sauna is traditionally a separate building in the garden. So, if you are looking for an analogy with this Finnish tradition or if you do not have a place in your home, this outdoor sauna is the perfect solution. Comfort-S looks like a house with 22 mm high-quality pine wood overlapping profiles. The wood is untreated but can be treated by customers with a product or colour of their choice. The gable roof is finished with shingles which make it waterproof. It is also possible to make a flat roof in EPDM at no extra cost. The interior is divided by a glass door into two areas: a dressing room with a small bench, and a sauna room, both finished in pinewood.



# Charming and robust barrel for the rural garden





bench and totally relax. installation effort. you want.





This unique barrel is made from high quality 4cm thick beams. The EPDM roof covering is finished in beautiful heather matting. The 'glass roof' option is simply stunning - it's amazing to gaze up at a natural starry sky from your

The Barrel-IR is unique in its kind. Highly innovative and user-friendly thanks to the short warm-up time of the six quartz heaters. It can be fully operated via the IWH controller. With this infrared Alpha Wellness Sensations barrel, you can achieve the ultimate in exclusive outdoor living with minimum

The Barrel-S is available with either an electric or a woodfired heater. A changing room can optionally be installed on the front, with infrared heaters for even greater comfort if



## S&IR OD CM OP

Zat.

\*-









## **Pool House**

Pool House is a multifunctional concept for a perfect wellness centre at home. One can simply choose among steam bath, shower, traditional sauna, infrared sauna, bathroom, relaxing room, or spa. The possibilities are almost infinite, let yourself convinced by our products and you will be overwhelmed by all the advantages: innovation, creativity, and quality. Discuss your plans with your architect or make an appointment so that we can work out your own ideas in 3D.



A visit to the sauna or steam bath has a wonderful relaxing and healthy effect on your body. That effect only comes into its own when you allow your body to cool off properly afterward. Alternating sauna heat with cold water promotes blood circulation. Heat and perspiration cause the blood vessels in your body to dilate and with cold treatment they constrict again. Cooling off then stimulates the production of white blood cells, improves blood circulation and helps to build up the immune system. This 'training' of your blood vessels makes a sauna visit as healthy as that! The body can be cooled off in different ways. Common ways include a shower, a foot bath, plunge bath, a cooling bucket or cooling hose, all with cold water. It is sometimes a case of perseverance, but the effects are blissful. If you want even more experience, then the ice cave, the ice fountain and the snow shower are the perfect choice for you.

#### Ice fountain

Skin-friendly ice flakes accumulate in a LED-lit ice fountain. The flakes are the perfect ingredient if you do not want to cool off too quickly. In dim light, this illuminated ice mass brings a soothing aspect to the wellness complex.

#### Snow shower

Snowflakes drift down. You imagine yourself in the Alps where in the winter, after a delightful sauna session, this is the most obvious way to cool off. With light therapy and sound we add even more dimensions to it, making this a wonderful wellness moment. We predict that in the coming years, this will become a real trendsetter in the world of exclusive wellness resorts.

#### Cold room

The cold rooms are absolutely custom-made areas that serve to cool off the body after an infrared, steam room, or sauna session at a temperature between 0-5°C.







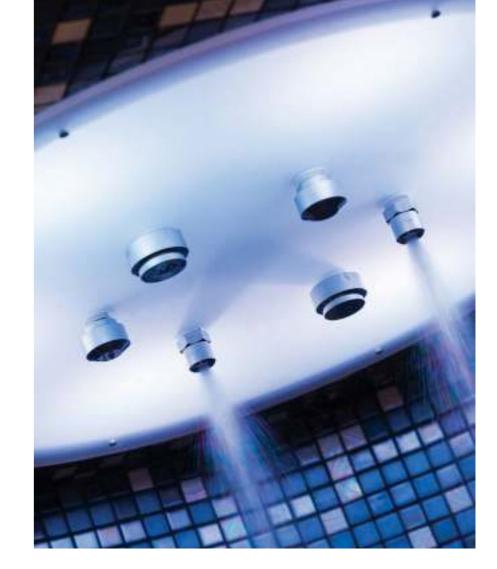
# $\underbrace{\mathsf{Cold}}_{\mathsf{COC}} \underbrace{\mathsf{Room}}_{\mathsf{CVC}} \underbrace{\mathsf{OP}}_{\mathsf{OP}}$

The ice rooms in our range serve to cool off the body after an infrared, steam room, or sauna session at a temperature between 0-5°C. This stimulates blood circulation and strengthens blood vessel walls. It replaces rolling in the snow or the ice hole in which the Finns immerse themselves after a sauna session. How do you go about doing this? First, you rub your feet with ice flakes, then your legs, and then your hands and arms. Note: Cooling is best done in the direction of the heart. It is precisely this interaction that is conducive to your health and gives you this unique feeling. You can choose the interior finish: wood, tiles, or walls in a particular theme.

Optional: snow machine



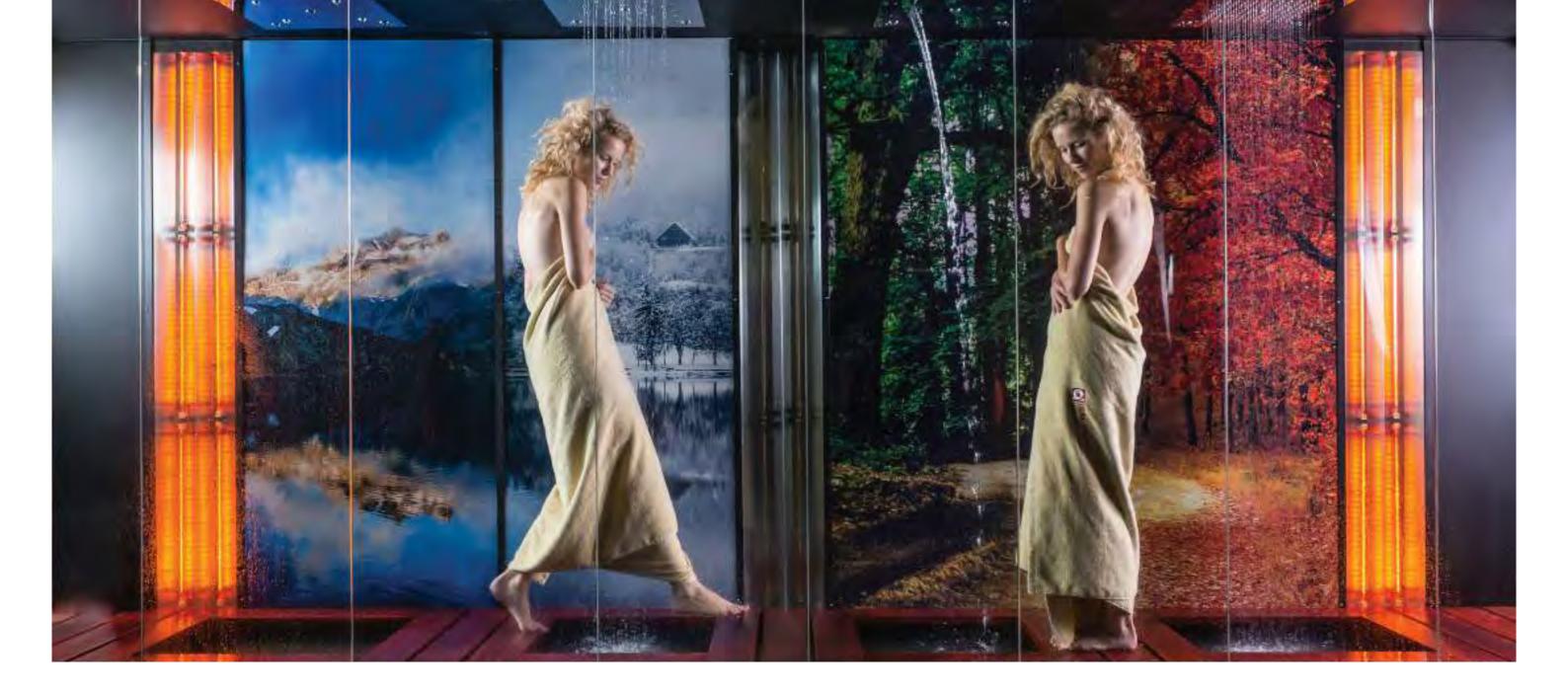
Showering is increasingly becoming a total experience



## Experience Shower

H2O FOOTSPA CUSTOM MADE

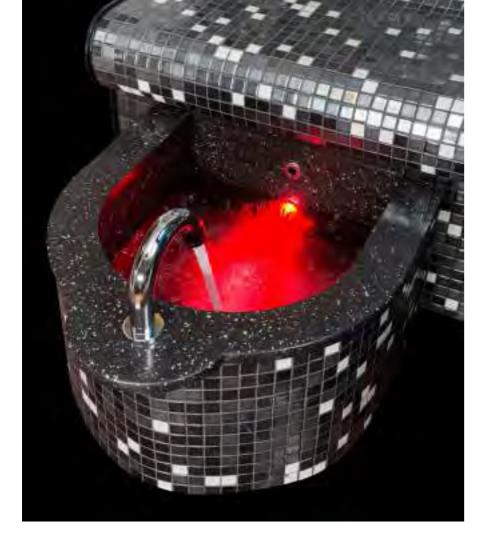
How about a shower stall that creates a wonderful aroma, dense cold mist or a tropical downpour with the accompanying sounds of thunder and lightning, supported by appropriate colours that make you dream of exotic places? Would you prefer warm water jets with the sound of singing birds in the background, or the waves of the Atlantic Ocean crashing against the rocks on Tenerife? The choice is yours. Therapy that feels like a holiday!



## After Journey Walk multi-sensory shower

The After journey walk multi-sensory shower is a shower block measuring almost 5 meters long, where several showers follow each other. By integrating different techniques with showers that even include scents in one long shower block where you walk through, you get a very special experience. It is ideal after a sauna visit or infrared session. A nebulizer creates a cold mist effect; there is a shower with two side waterfalls, a tropical rain shower and jets, and aromatherapy along the entire length providing the perfect wellness environment. The front panel is built from safety glass, while the back consists of decorative aluminium panels. The prints are adaptable to the project style and can be chosen in consultation with the interior designer. The floor consists of padauk tiles with a wood effect and the water tanks are made of stainless steel. Six infrared heaters provide a feeling of comfort while passing through the shower block. This unique experience concept was developed by Alpha Wellness Sensations and once again, we have put a new wellness experience on the map.

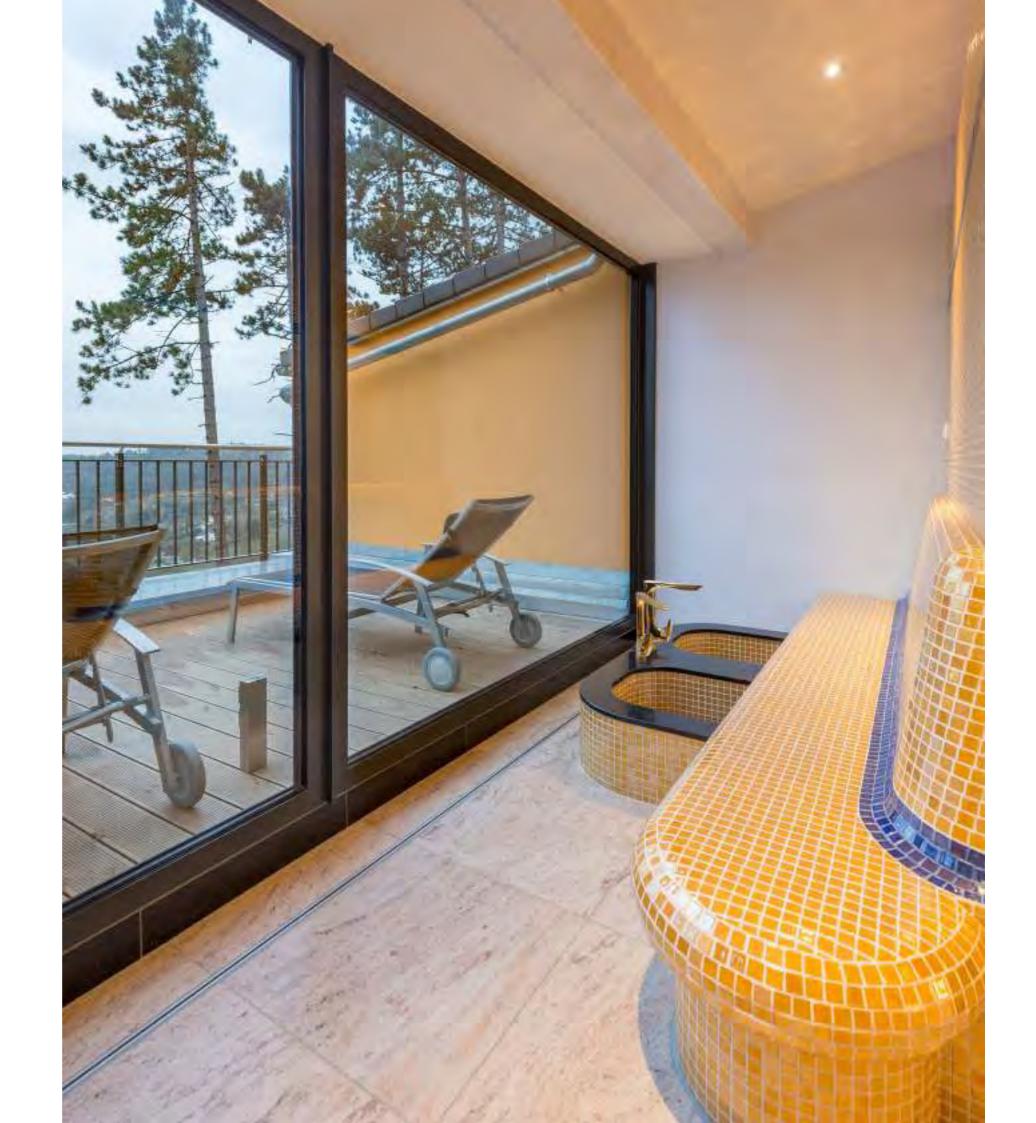




#### Foot spa HD ST OP FOUTSPA STANDARD OP OPTION

Your feet carry your body for miles over your lifetime and they also keep you balanced. Therefore, it is quite important to take good care of them. This treatment not only has a healing effect on your feet, but also on the rest of your body. It is best to alternate between hot and cold water, about 3 minutes per session, for about 3 to 4 sessions. At the last session, you can optionally add essential oil for a silkysmooth effect on your feet.

Treat your feet in the comfort of your own home with our luxurious foot bath with soothing heat, gentle vibration, and refreshing bubbles!



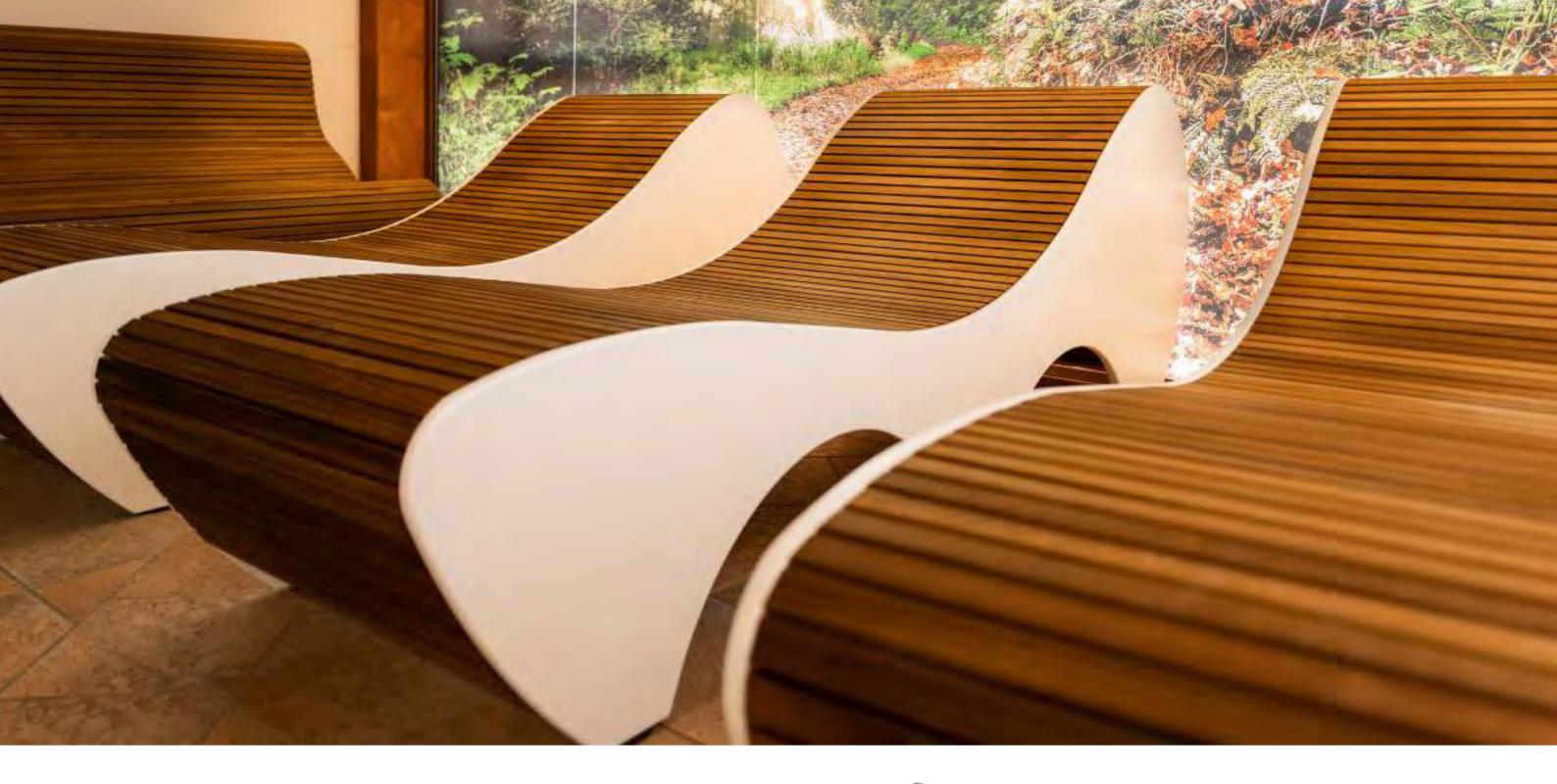


## Hanging chair lounger

After sitting in the sauna or just relaxing, it is wonderful to lie in this hanging chair. The constant light swaying movements will give you a wonderful calm feeling, as if you are floating. The chair has a modern and ergonomic design. It can be installed both indoors and outdoors and thanks to its neutral grey colour, it suits any environment. If you are unable to hang the lounger from the ceiling, you can optionally attach it to the matching wooden support arm.



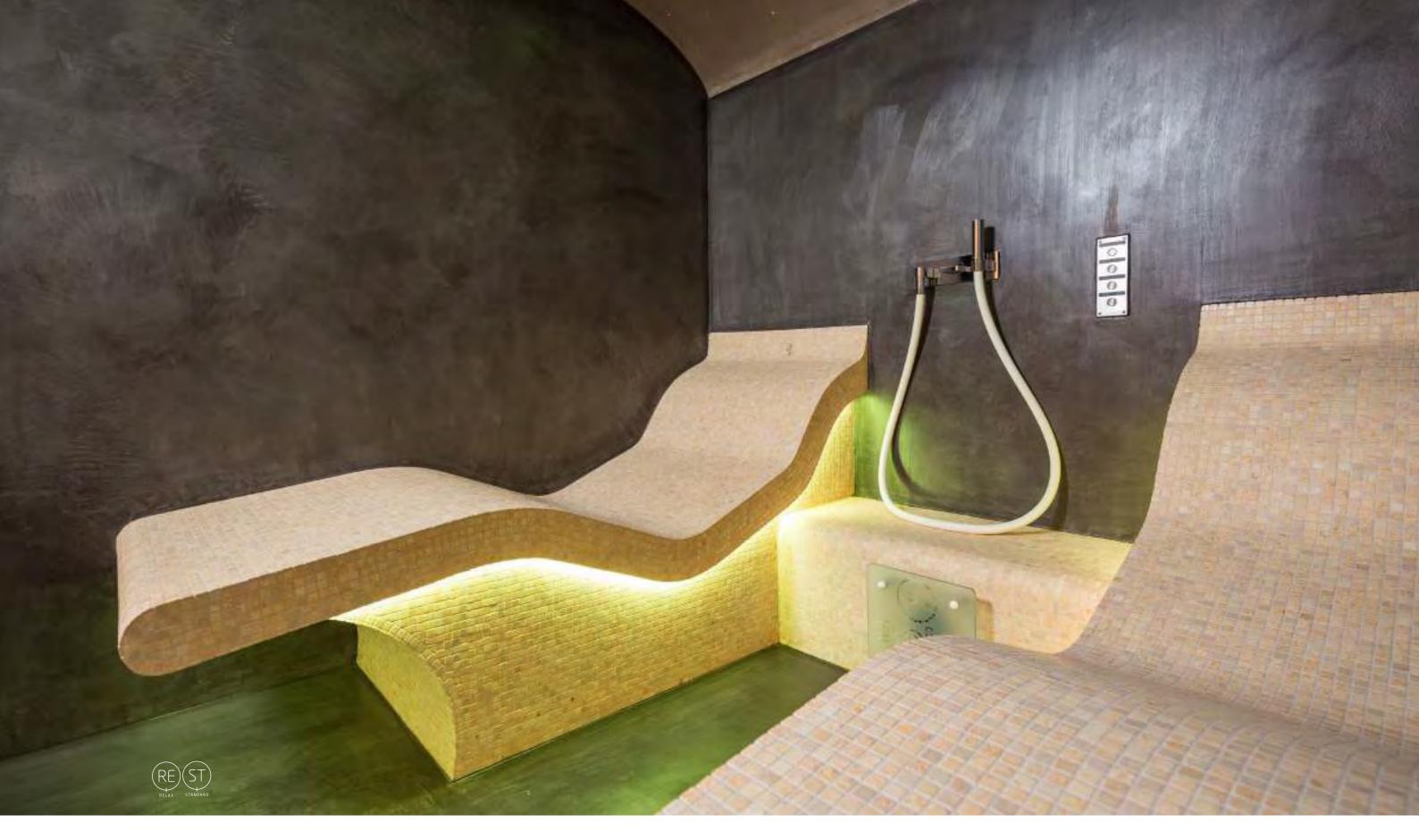




## Lounge Benches





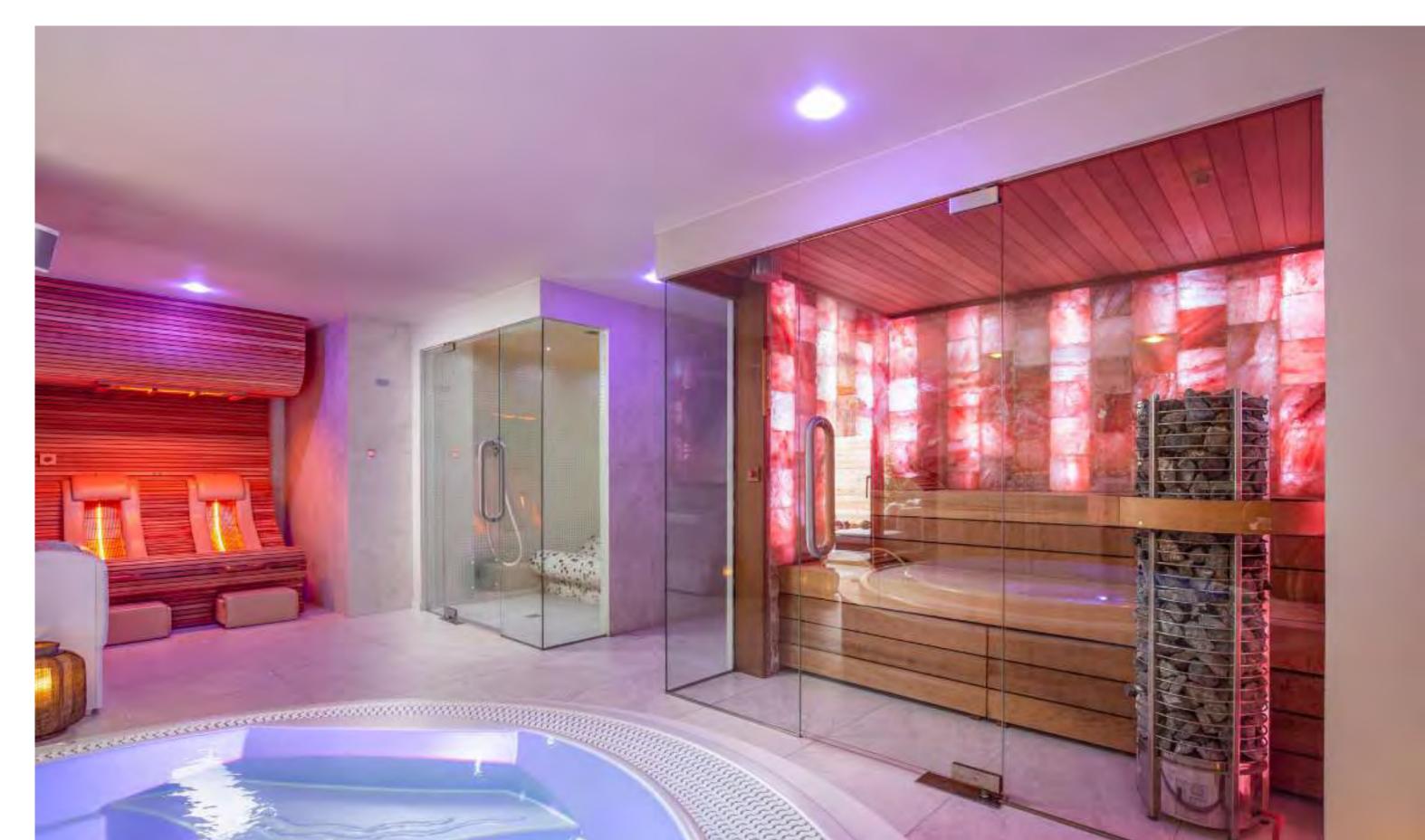


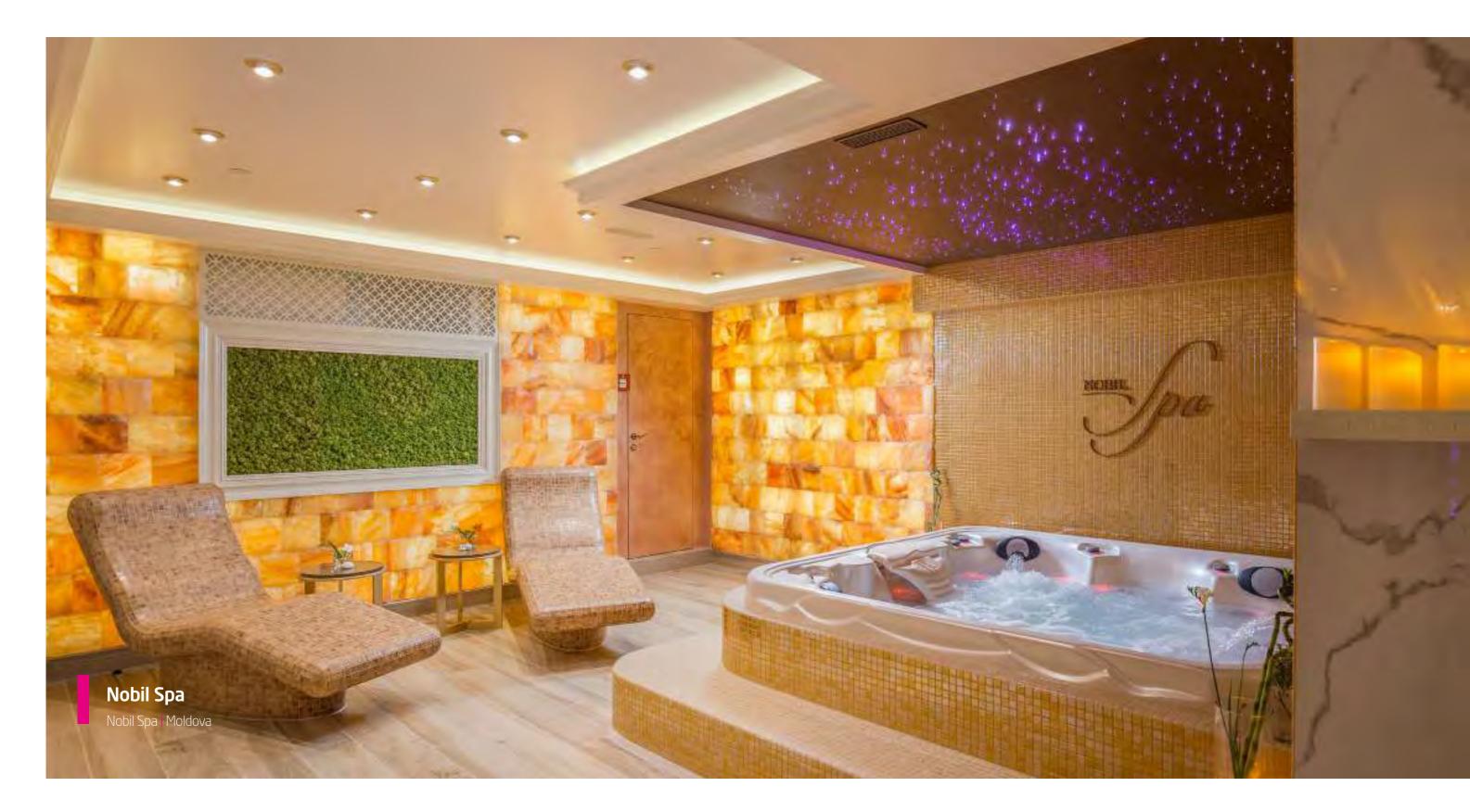
## Heated relax benches

Total relaxation. There is no better way to describe the feeling that comes over you when you lie down on these heated benches. The design follows the contours of the human body, which makes them very comfortable for lying down on. They can be covered with mosaic tiles in every possible colour. This makes it possible to adapt these heated benches to the right look and feel in a wellness complex.

# $\begin{array}{c} \underset{standard}{\texttt{ST}} \underbrace{\texttt{CM}}_{\texttt{ustom made}} \underbrace{\texttt{OP}}_{\texttt{option}} \underbrace{\texttt{S}}_{\texttt{sauna}} \underbrace{\texttt{R}}_{\texttt{infared}} \underbrace{\texttt{SR}}_{\texttt{standard}} \underbrace{\texttt{Bio}}_{\texttt{blosauna}} \underbrace{\texttt{ICE}}_{\texttt{lc}} \underbrace{\texttt{Na}}_{\texttt{salt}} \end{array}$

We are building large professional wellness projects, as well as comfortable residential installations. Being a market leader, our models and projects meet the highest quality standards where innovation, functionality, ease of use, and form play a major role in the design process.



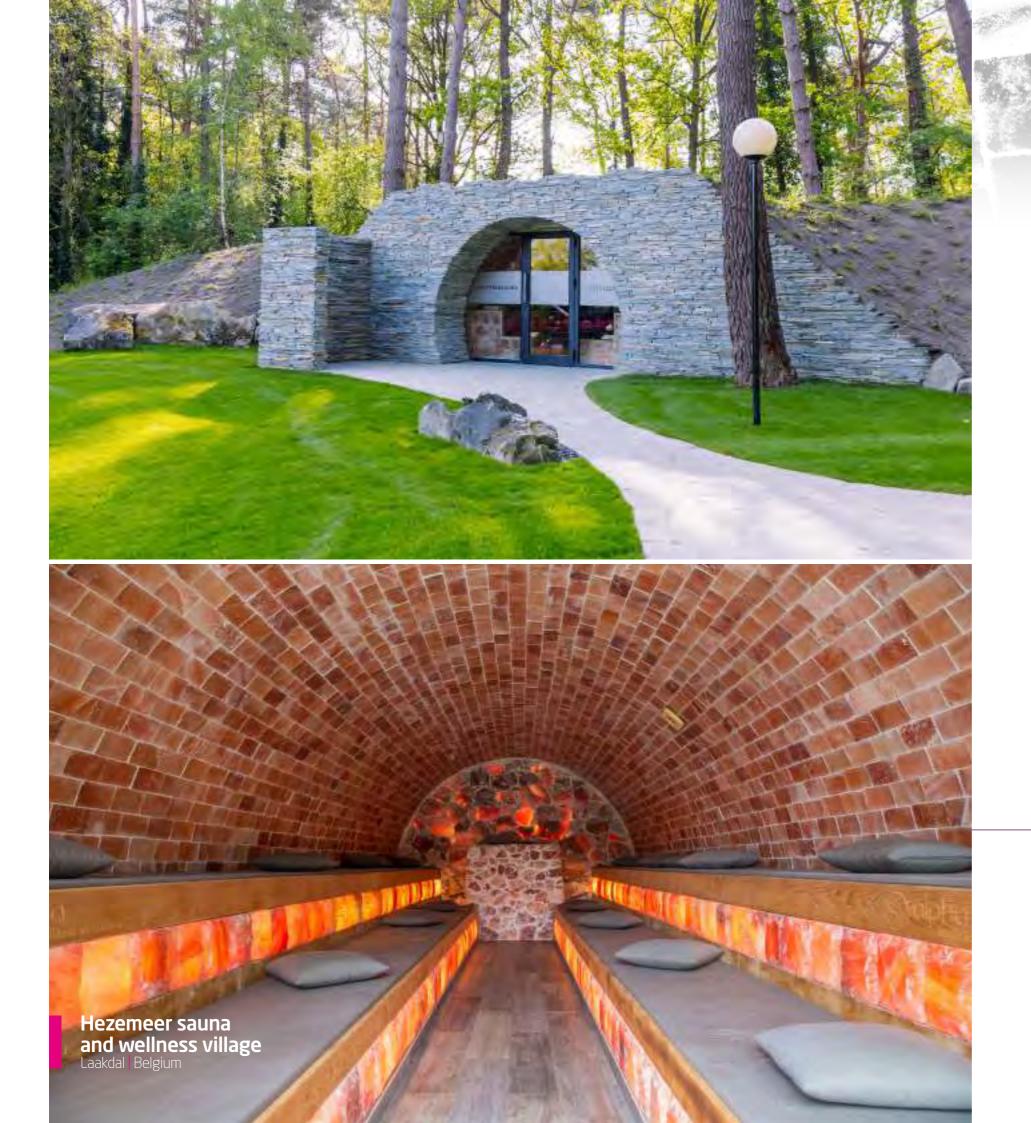




The management of the five-star hotel Nobil, in the Moldovan capital Chisinau, wanted to offer "the ultimate wellness experience that exists" to its guests. An architect drew up the plans in consultation with the designers of Alpha Wellness Sensations. This collaboration resulted in a spa complex that is unparalleled in terms of experience and atmosphere. Through the use of fine materials and the incorporation of subtle accents into the design, this spa has a luxurious and soothing look and feel that fits in seamlessly with the status of this premium hotel.







## Spectacular Eclipse outdoor salt cave S (Na) (CM) (OP) (OD)

The salt cave sauna at Hezemeer is the perfect place to relax and enjoy the healing properties of salt stone. Com fort is guaranteed by long benches covered in special textile cushions and a temperature limited to 60 °C, allowing users to linger in a state of genuine relaxation for longer. If you're looking for a somewhere cosy to lay back and lounge for hours, this sauna really is the place to be! The outside is completely finished in natural stone, which helps the sauna to fit perfectly into its surroundings.

Broad range of wellness treatments Hezemeer is constantly working to increase the quality of its treatments and the level of wellness it provides. These efforts are clear to see in its huge range of options: heated indoor and outdoor pools, a cool outdoor silica pool organically designed to resemble a pond, complete with a footpath and benches with cushions, two whirlpools indoors and two outdoors, eight saunas and a hammam. With the addition of a quiet and peaceful summer garden, Hezemeer provides possibly the greatest variety in wellness options in Belgium.

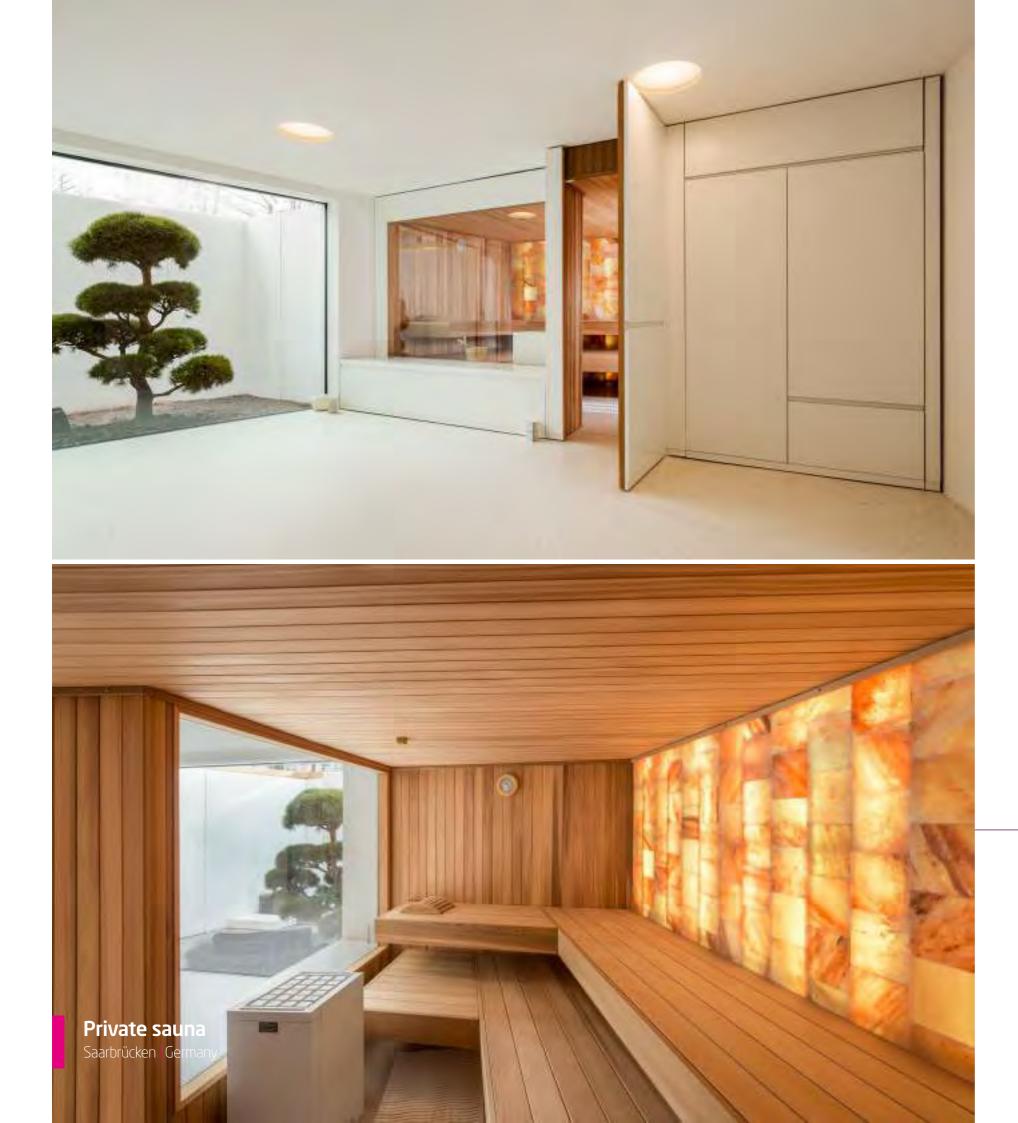
### External salt cave

- 960cm W x 350cm D

- Cedar benches with waterproof cushions
- Glass front wall
- Gas oven 30 KW



 Built into the ground, exterior finish in natural stone strips • Interior finish in smooth Himalayan salt stone tiles, 20 x 10 cm Indirect RGB lighting in benches and rear salt wall



## **Hidden Sauna**



This domestic sauna installed in the German Saarbrücken radiates Zen in its purest form. Alpha Wellness Sensations has built a beautiful sauna in a sleek white frame with additional storage space. It cannot be neater than this!

The white colour of the walls, the ceiling and the floor emphasize the Zen Buddhist tree behind the window. You can enjoy this tree also inside the sauna thanks to the glass front wall. It is ideal for a meditation moment ... ;-) The interior of the sauna is completely supplied in cedar wood. This is a warm touch to the sleek frame. The white sauna oven matches perfectly the white wall in MDF, which serves as a smart storage room. The sauna has a blind door integrated. The bench under the sauna window is used as a seating area and the closure is conveniently equipped with gas springs so that it can stay open for easy cleaning. Little effort and always a clean room!

### Chaleur sauna

- 480 cm W x 420 cm D x 220cm H
- Inside finish in red cedar wooden profiles

- Window in toughened glass
- Speakers set
- 15 kW white sauna oven

• Outside finish of the sauna and adjacent wall on matt white MDF RAL 9016 • Floating solid benches in cedar timber, U-shape arrangement Back wall in smooth salt stones with indirect LED RGB lighting



## Sublime wellness concept

At close proximity to Fontainebleau, a complete facility dedicated to relaxation has been added to this beautiful house. A beautiful swimming pool with integrated hot tub continues from the inside to the outside. A sauna and a steam room have been nicely integrated to create a sublime wellness concept.

A complete facility dedicated to relaxation has been added to this house. A beautiful swimming pool with integrated hot tub continues from the inside to the outside. A sauna and a steam room have been nicely embedded by Alpha Wellness Sensations. The complete facility has a modern design with beautiful materials and various cosy corners for lounging. The access to the sauna and steam room is a glazed wall in a black aluminium frame, completely in line with the windows, the doors and the domed ceiling in the room. There is also a window on the back wall of the sauna and the steam room so you can enjoy the view in the garden.

The finish inside the sauna is in light veneered wood, with narrow slats for the bench and the floor and wider profiles for the sidewalls, back wall and ceiling. A nice modern touch! The LED spots are built into the ceiling. The floor around the pool was extended in the steam room. The sloping lounger invites you to relax and is finished in marbled epoxy that matches the finish of the walls. There is indirect warm lighting coming from under the bench that is synchronized with the Led spots in the ceiling. Shortly, a rich project worthy to be seen!

### Chaleur sauna

- 150 cm W x 190 cm D x 240cm H
- Chen-Chen

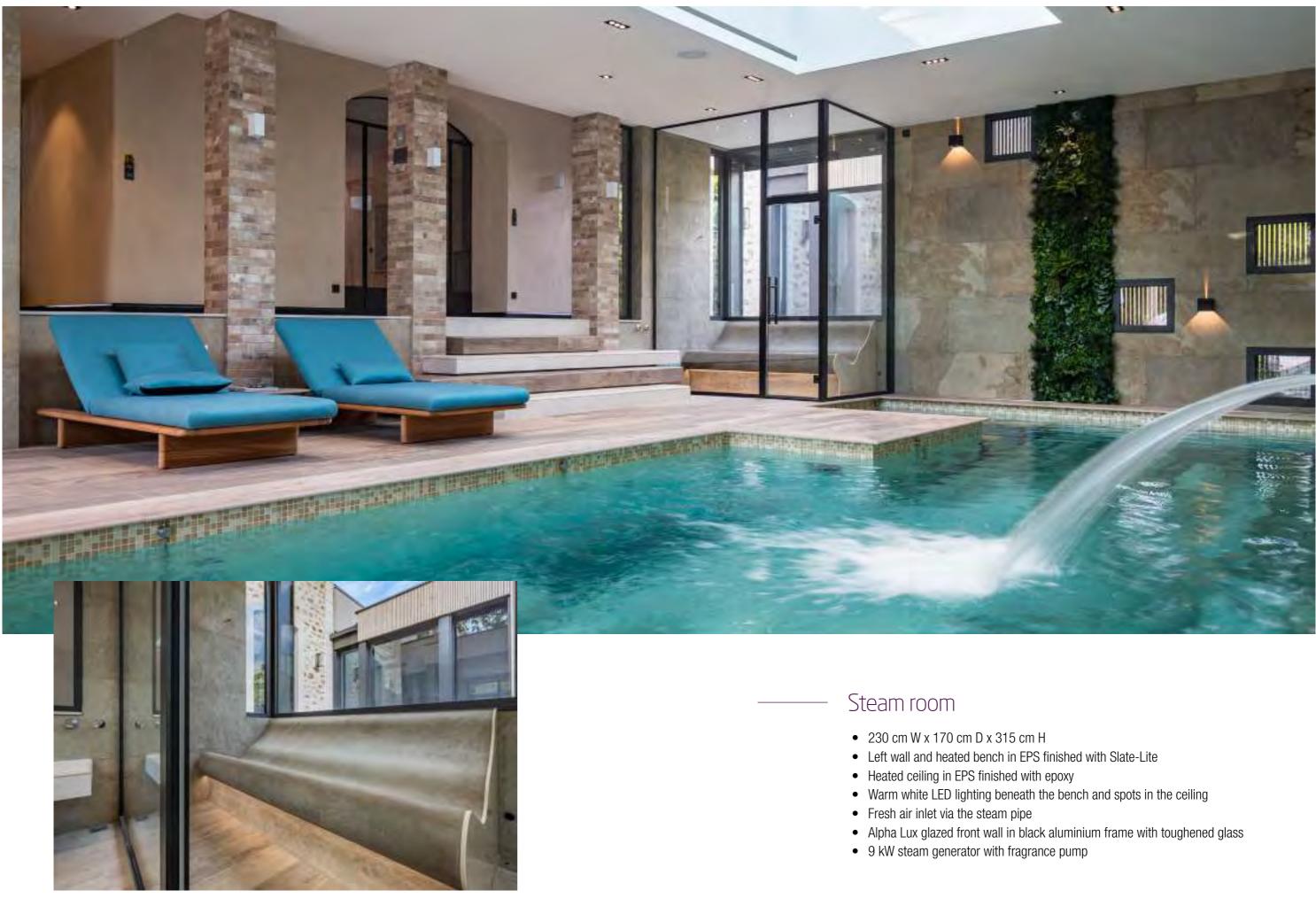
- Alpha Lux glazed front wall in black aluminium frame with toughened glass • Speakers set under the benches
- 5kW sauna oven

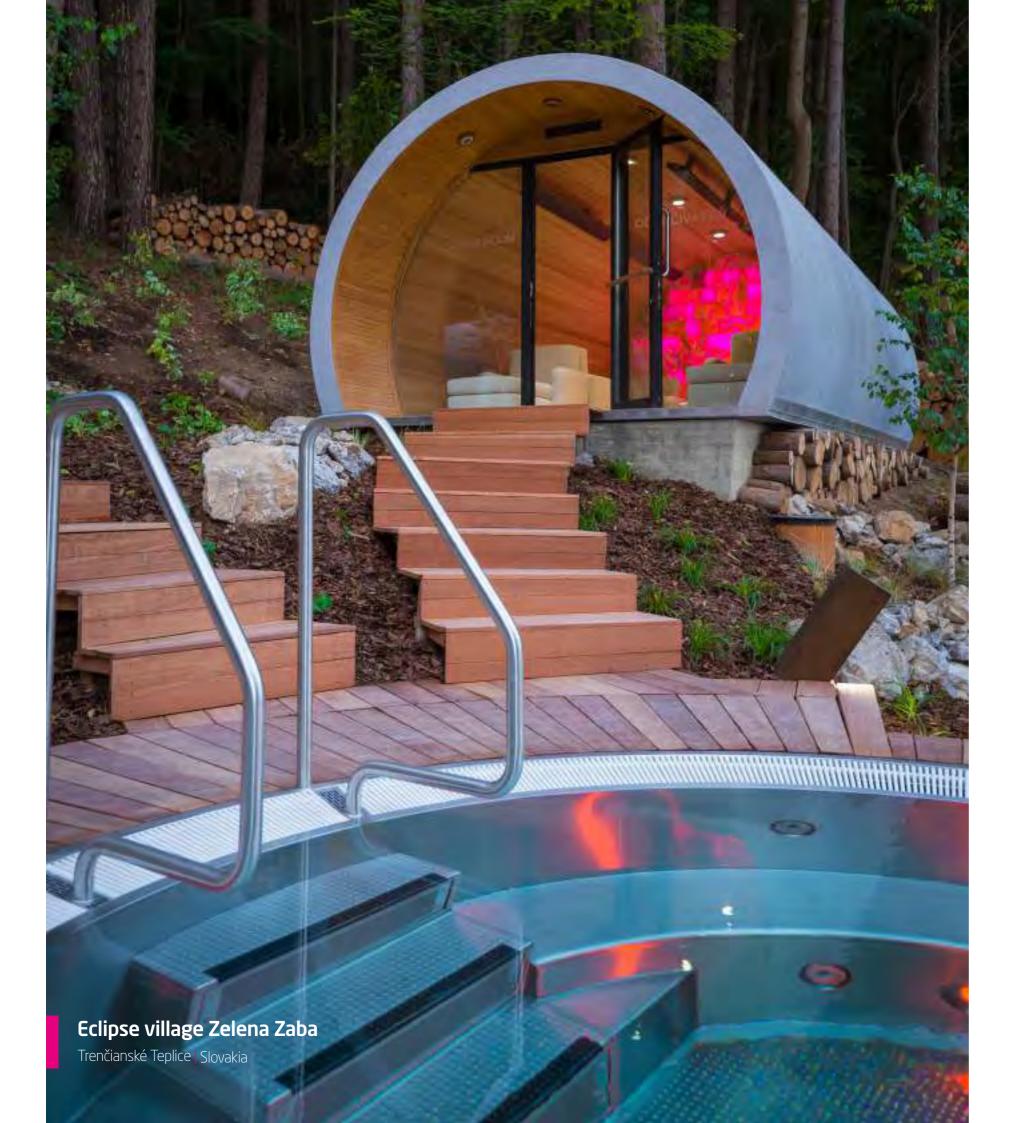


• Inside finish in horizontal profiles 30cm wide made of veneered board

Benches, skirting and backrests in ayous wood

Warm white LED spots built into the ceiling

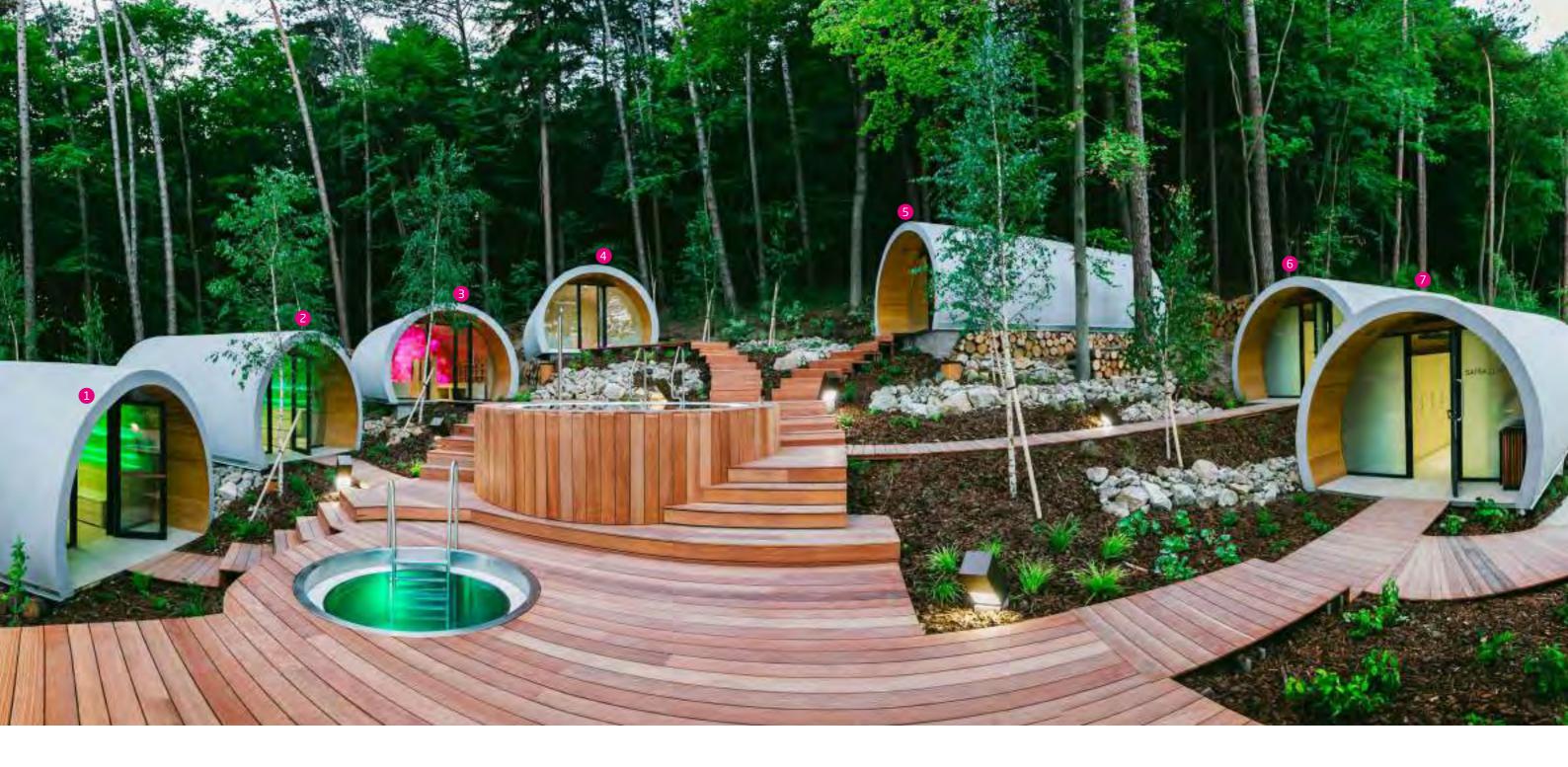




## Contemporary Wellness centre of excellence

Alpha Wellness Sensations has transformed the historic re - sort of Zelena Zaba, designed by the Czech architect Bohuslav Fuchs in 1935, into a contemporary wellness gem. Alpha Wellness Sensations is a globally renowned specialist in the design, creation and delivery of unique wellness concepts. One successful example is the Eclipse Village at Zelena Zaba (Slovakia), which has quickly made a name for itself. Zelena Zaba, a popular spot for tourists around a natural thermal spa, was first constructed in the 1930s in an interwar modernist style. The original design was by the Czech architect Bohuslav Fuchs. The swimming pool at Zelena Zaba is one of just two swimming pools in Slovakia considered to be of significant historical importance, and has been listed by the country's Monuments Board. Together with Alpha Wellness Sensations, the driving forces behind the Zelena Zaba resort have developed a complex of luxury wellness facilities for VIP guests, including seven Eclipses, a stainless steel swimming pool, a children's pool, a VIP zone, and a restaurant. The seven Eclipses are nestled in picturesque woodland, together with the other facilities. These iconic, cylindrical structures contain a traditional Finnish sauna, an infrared sauna, a bio sauna, a steam bath, two changing rooms, and a relaxation room. The initial budget for the project was six million euro, but the final sum invested in the facility stood at ten million euro, thanks to a 15% subsidy from the European Union.





#### 1 Finnish Eclipse Sauna

- Length 8 m
- Interior finish in cedar • Salt stone rear wall with indirect LED
- lighting • 15kW Herkules oven
- Automatic pouring system with aroma
  Ayous benches "Wave" model
  Emotec D operating system

#### 2 Bio Eclipse Sauna

- Length 5 m ٠
- Interior finish in cedar ٠
- Quartz stone rear wall •
- 12kW Herkules Bio-oven
- ٠ Ayous benches "Wave" model
- Emotec D operating system •

#### Infrared Eclipse

- Length 5 m
- Interior finish in cedar
- Salt stone rear wall with indirect LED
- lighting Total wattage 10kw •
- Quartz infrared heaters with overrule
- timer per seat
- Benches made of ayous wood
- Emotec D operating system

#### • Steam Bath Eclipse

- Length 5 m
- Interior finish in Ezzari mosaic Ergonomic lounge benches with indirect RGB lighting
- Steam generator 18 kW •
- Elec operating system

- Length 5 m
- Interior finish in cedar • Salt stone rear wall with indirect lighting
- ers in the ceiling4 comfortable loungers
- Emotec D operating system

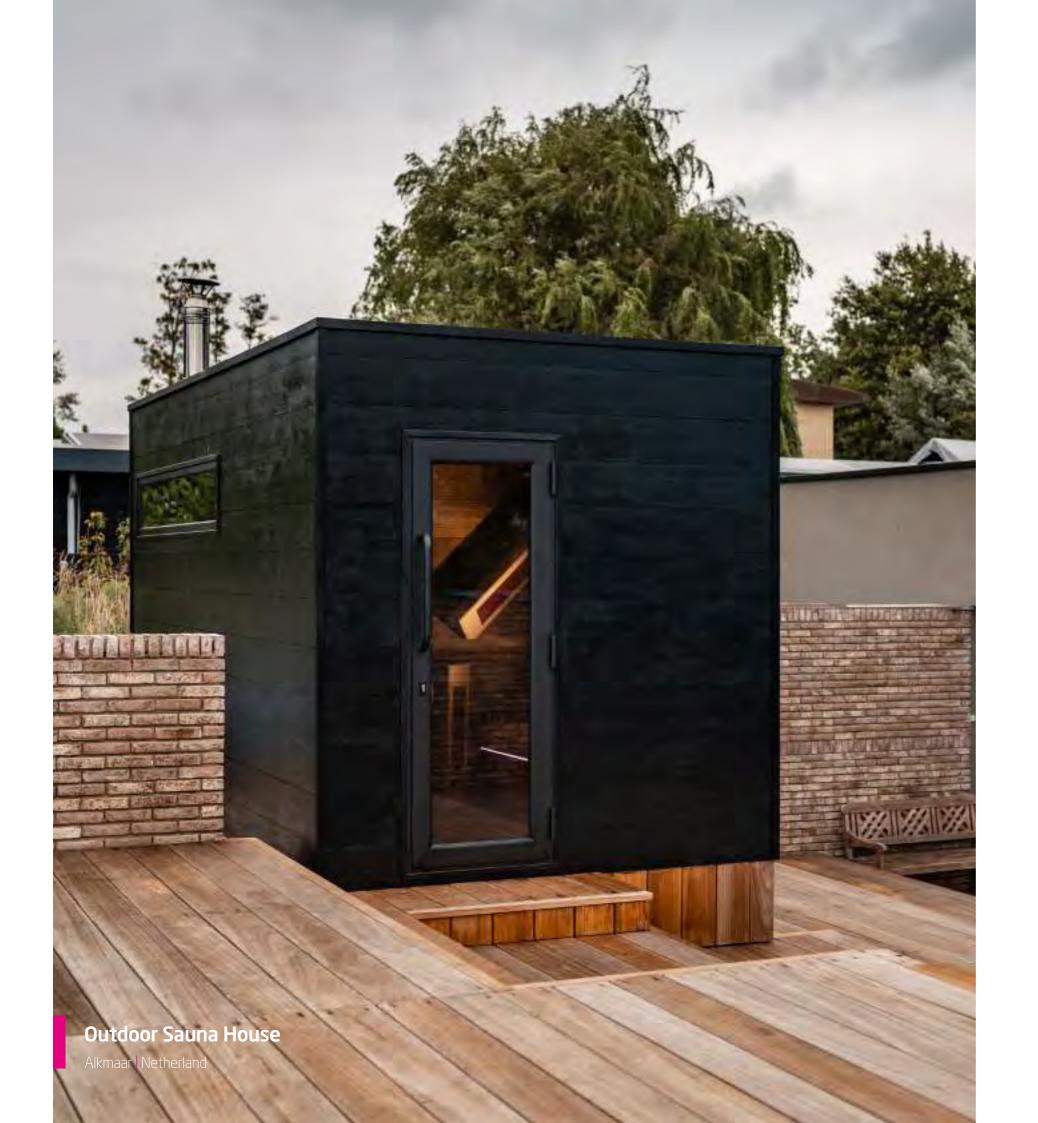
#### **5** Relax Eclipse

- Infrared magnesium heat-

#### **6 7** Dressing rooms

- Length 5 mInterior finish in cedar
- 20 lockers
- 2 showers
- 1 lavabo
- 1 toilet





# sauna

The owners wanted a wellness terrace next to their modern home in Alkmaar. Alpha Wellness Sensations constructed this wooden terrace with metal supports and afterward placed the outdoor unit on it with a crane.

An oasis of peace and wellness right at their home was the dream for these people. Alpha Wellness Sensations de signed the terrace on the concrete slope and provided the necessary support to place a wellness unit on it. The unit was completely prepared and finished in the factory and then placed entirely on the anchor with a crane. No hassle in your garden, just plug-and-play! Alpha Wellness Sensations has already provided a wall against which a glass conservatory will be built later for a green touch. The design is sleek, just like the architecture of the house. The exterior, with 25 cm wide wooden profiles, has been painted black to contrast nicely with the wooden terrace. Inside, the wood was left pale for a typical warm sauna feeling. Here we find a woodfired sauna with a 3D back wall. The other compartment is an infrared lounge area with ergonomic back heaters and side heaters for 2 people. Through the glass entrance door and the horizontal window, you can enjoy a lot of daylight during the day. In the evening the indirect LED lighting creates the right atmosphere. A handy storage box has been provided at the front so that you can store everything nicely and have it at hand when it is needed. All-in-one for this beautiful outdoor unit

### Chaleur Outdoor sauna & infrared

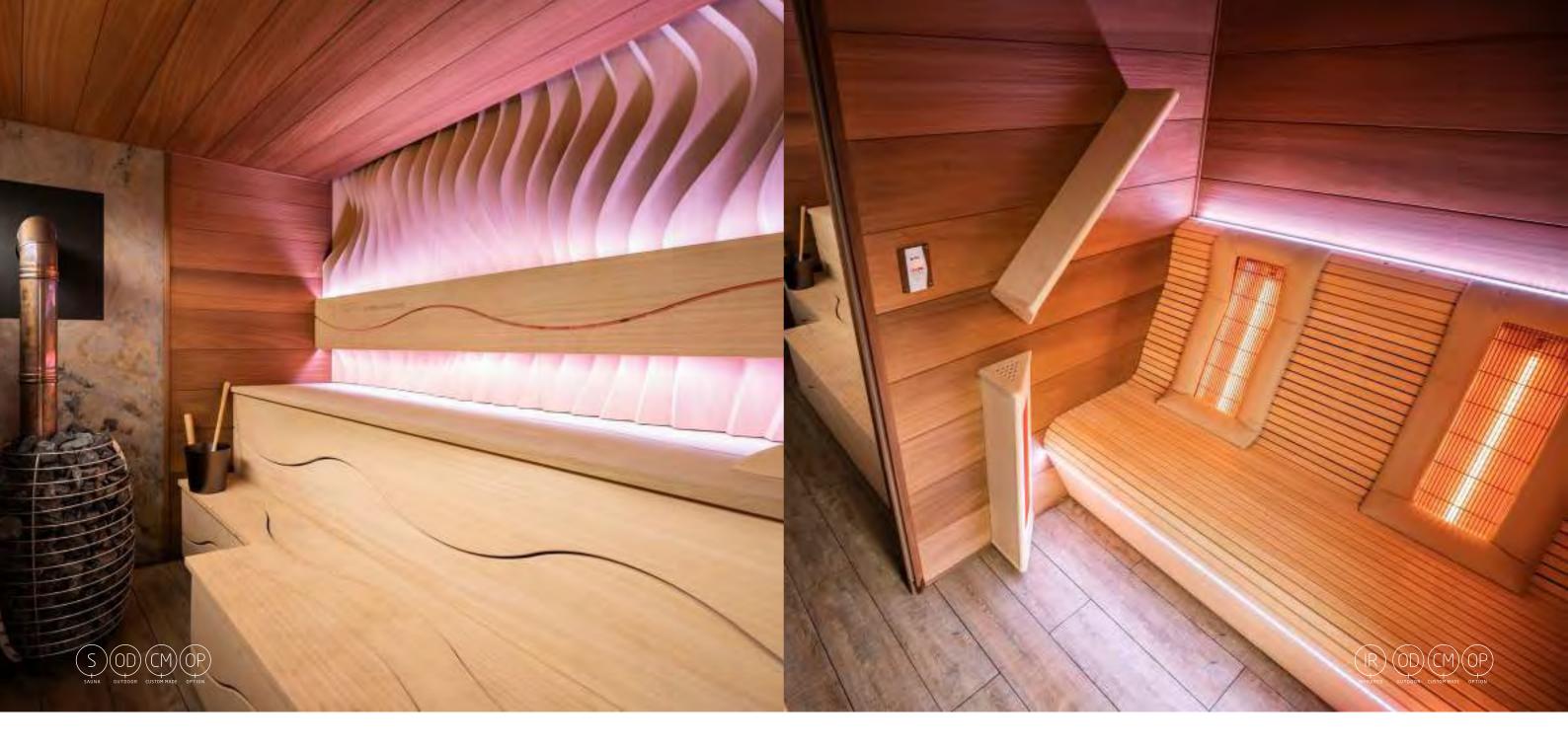
- 450 cm W x 240 cm D x 240cm H



## **Custom-made outdoor**

• Exterior finish in thermo treated ayous wood 25cm wide, black varnished







#### Chaleur sauna

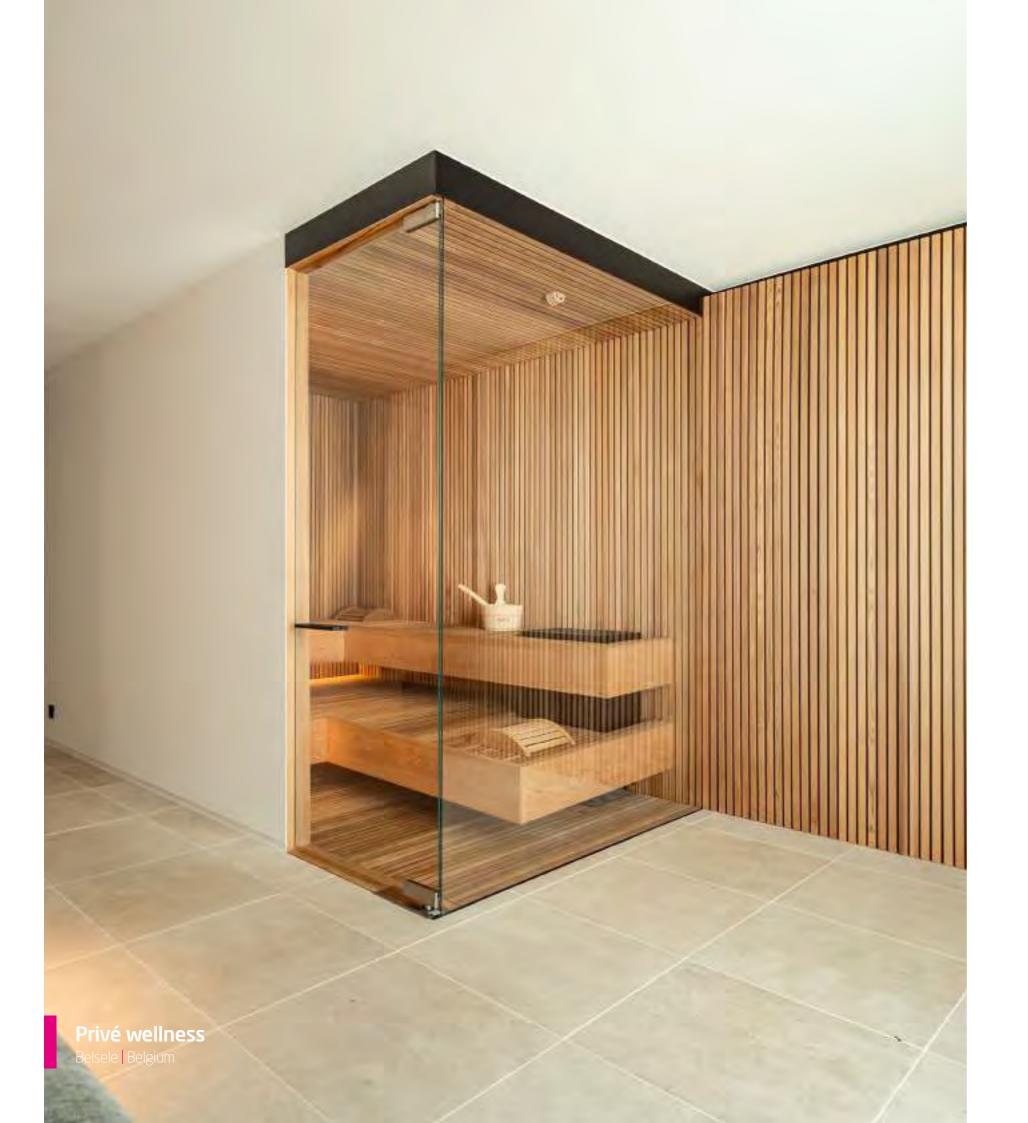
- 280cm W x 240cm D x 240cm H
- Interior finish in thermo treated ayous
- wood, 25 cm wide
- Benches type "Wave" in ayous
- The back wall in 3D solid ayous wood
- RGB indirect LED lighting behind the backrest
- Wood-fired sauna oven 15 kW

#### Chaleur Lounge infrared

- 170cm W x 240cm D x 240cm
- Interior finish in thermo treated ayous
   wood, 25cm wide
- Infrared Lounge bench for 2 persons
- 6 full-spectrum quartz infrared heaters
- Cabinet with storage space
- RGB LED lighting at the top and at the nose of the lounge bench
- Speaker set and air supply system





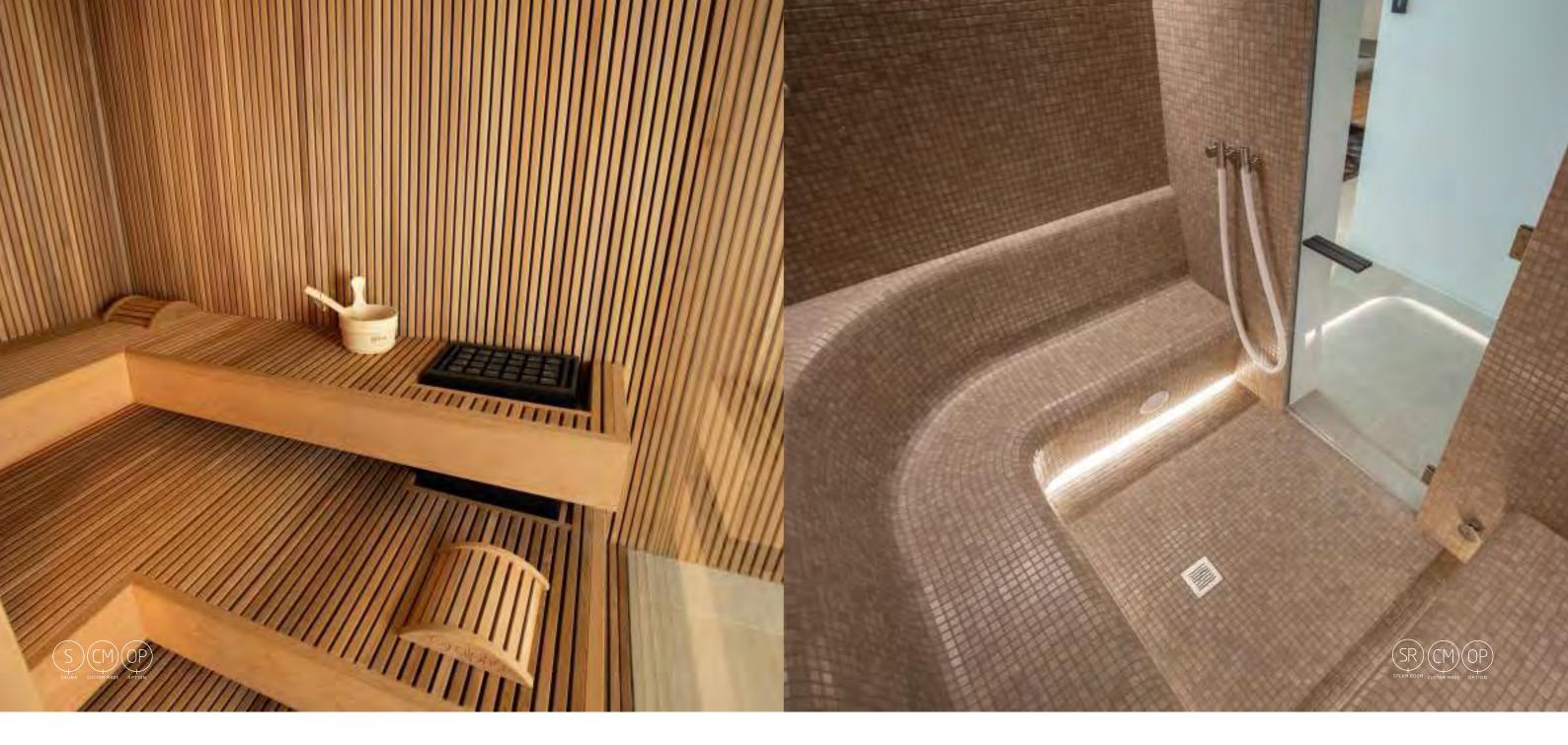


This design by the architect Koen Thomas (Ante Architect - en) has been perfectly completed by Alpha Wellness Sensations. The result is an architectural gem that fits perfectly in the property and invites you to many hours of wellness indulgence.

The integration of a wellness area has been thoroughly thought from the very beginning of the designing process of the house. This way the sauna and the steam room integrate perfectly into the room and they even determine the room style. The wall in hemlock slats continues from the sauna and the benches, walls and ceiling are furnished in the same sort of finish. This gives a special touch to the sauna and it can be beautifully admired through the glass front and glass sidewall of the sauna. The sauna oven is concealed under the sauna bench so that nothing interferes with the purity of the wooden lines. The design is beautifully highlighted by the indirect lighting and some decorative LED strips. The 'Zen' mosaic tiles by Ezarri ensure an eponymous atmosphere in the steam room. The walls, the benches and the floor are completely finished in this mosaic tiles. They grey-beige colour matches the colour of 'Tortora' decorative epoxy on the barrel vaulted ceiling. The indirect LED lighting and the glass door create an open spacious room. This project was crowned with a golden medal in the category 'wellness@home' at the competition of the Belgian swimming pool, pond and wellness builders 2019/2020.



## **Residential wellness**





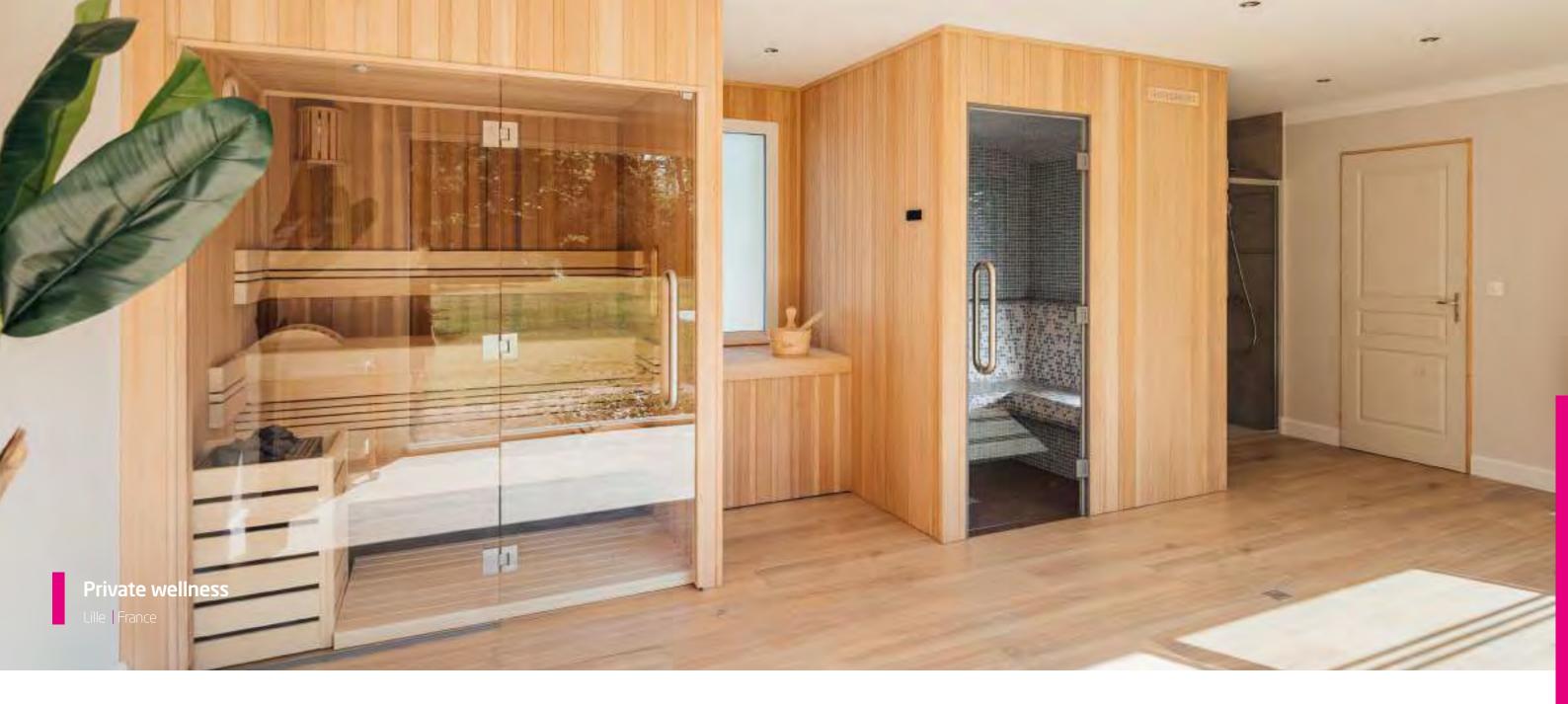
#### Chaleur sauna

- 275 cm W x 200 cm D x 250cm H
- Inside and outside finish in hemlock profiles 2.5x3cm
- Open benches without skirting in hemlock profiles
- Warm white LED lighting under the benches and vertically in the sidewall
- Glazed front and corner sidewall in toughened glass
- Speakers set
- 12 kW sauna oven concealed in the bench

#### Chaleur steam room

- 250 cm W x 175 cm D x 260 cm H
- Walls and benches in EPS, finished with mosaic Zen Ezarri
- Barrel vaulted ceiling in EPS finished with decorative epoxy
- Warm white LED lighting under the bench and starry sky
- Kneipp hose and speakers set
- Alpha Lux door in aluminium frame 77 x 235 cm, RAL 9006
- 9.5 kW steam generator with fragrance pump

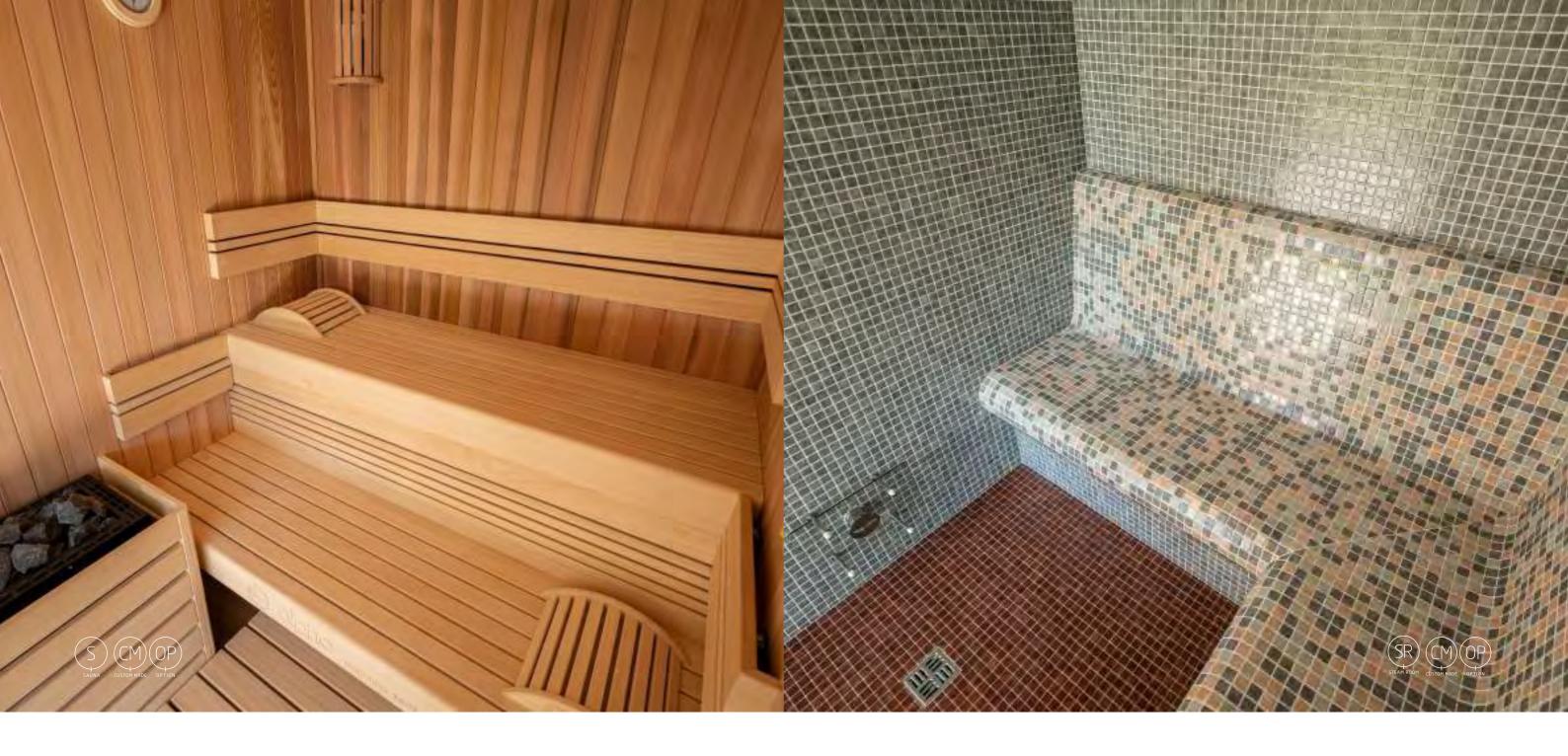




## **Magical Relaxation area**



Your own wellness that connects to your garden provides an instant Zen feeling. This project in Lille allows you to relax and enjoy the surroundings every day of the year. With a wall-to-wall window that opens onto the garden, the placement of the wellness was quickly chosen. The space bathed in a sea of light was the ideal setting for a fresh and airy wellness. The project has been particularly successful due to its sobriety and simplicity. Vertical hemlock shelves complete the sauna and steam room in the room. These are separated by a mini 'technical room', a bench in the same finish that houses the steam generator. The doors are made of safety glass so that the view of the garden is not disturbed. Inside the sauna, cedar and ayous wood are combined. The bench has 2 levels and the sauna oven is neatly enclosed. The steam bath was completely covered in mosaic, with a play between different shades. Six small LED spots in the ceiling make this stand out beautifully. Delicious scents are spread with the aroma pump. In the summer you can walk straight into the swimming pool from the sauna; in winter you can rest comfortably inside and enjoy the view.





#### Chaleur sauna

- 180cm W x 180cm D x 220cm H
- Interior finish in cedar profiles
- Exterior finish in hemlock profiles
- Bench type "Chaleur" and backrest in ayous
- Glass front wall in safety glass with D-handle
- Speaker and sauna set
- Sauna oven Alpha Home 9 kW

#### Chaleur steam room

- 180cm W x 180cm D x 220cm H
- Exterior finish in hemlock profiles
- Walls, benches, and roof in EPS finished with mosaic tiles from Ezarri
- U-shaped bench
- 6 RGB LED spots in the ceiling
- Alpha Lux door in aluminum frame, 75 x 205 cm
- Steam generator 6 kW with aroma pump







## **Tropical Oasis - Domaine Allard**

Domaine Allard is private wellness located in a rural environment, where Alpha Wellness Sensations developed a unique concept that includes all facilities of heat & water. The garden with a swimming pool is the central point where the wellness experience begins. With inspiration from Bali, it was equipped with exotic plants and a warm covered lounge area. The annex that houses the wellness facilities is completely finished with thermally treated Ayous wood and has a covered overhang that creates a gallery, as it were. Here we first find the round spa Chaleur Pro. This bubble bath with massage jets and air pump can accommodate 6 people. This is an overflow spa with a connection to the pool's buffer tank! Here too, the finish and the access staircase are uniformly made from thermally treated ayous wood.

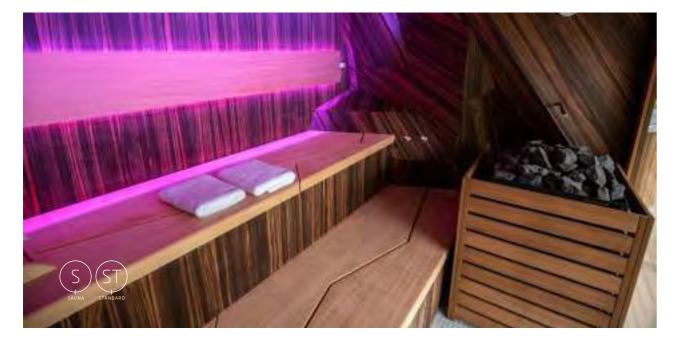
The spa is flanked on one side by the unique Krypton Pro salt cave and on the other by the handsome Abstracto Pro sauna. Both are truly unrivalled in terms of architecture and sauna experience! The salt cave has walls of rough salt blocks between which 100 LEDs are incorporated for an extraordinary atmosphere. Lying on the wide cedar benches you will feel your skin and lungs revive as you melt away blissfully. The benches in the Abstracto sauna have a graphic line in the ayous wood that is reflected in the interplay of lines of the veneer finish of the walls and ceiling. An automatic infusion pump above this sauna oven provides a wonderful aroma.

Finally, in the list, we find the Aladdin's Dream steam room with a blue mosaic lounge bench surrounded by white walls. If you get too hot, there is a cooling hose and side taps with hot and cold water on hand. The LED light colour of wellness facilities can be adjusted to your liking. The glazed front overlooking the garden allows you to dream of a wonderful holiday destination.



#### Aladdin's Dream Pro steam room

- 240cm W x 240cm D x 240cm H
- Walls and roof in EPS finished with mosaic, type "Ezarri"
- Lounge bench
- LED lighting RGB beneath the bench and spots in the ceiling
- Cooling hose, cold and hot water tap with push button
- Fresh air inlet via steam outlet
- Front wall in safety glassSteam generator 9 kW with aroma pump



#### Abstracto Pro sauna

- 400cm W x 240cm D x 240cm H
- Interior finish in Rohol veneer boards, type "Makassar Ebano"
- Benches in extra wide ayous profiles, 75cm width
- RGB indirect LED lighting behind the back-

rests and beneath the benches

- Front wall in safety glass
- Automatic infusion with aroma pump
- Speaker set, emergency stop, and air supply system
- Sauna gas oven 20k



#### Chaleur Pro Round spa

- 250cm diameter x 90cm H
- Overflow spa with connection to the pool buffer tank
- 6 seats
- LED lighting RGB

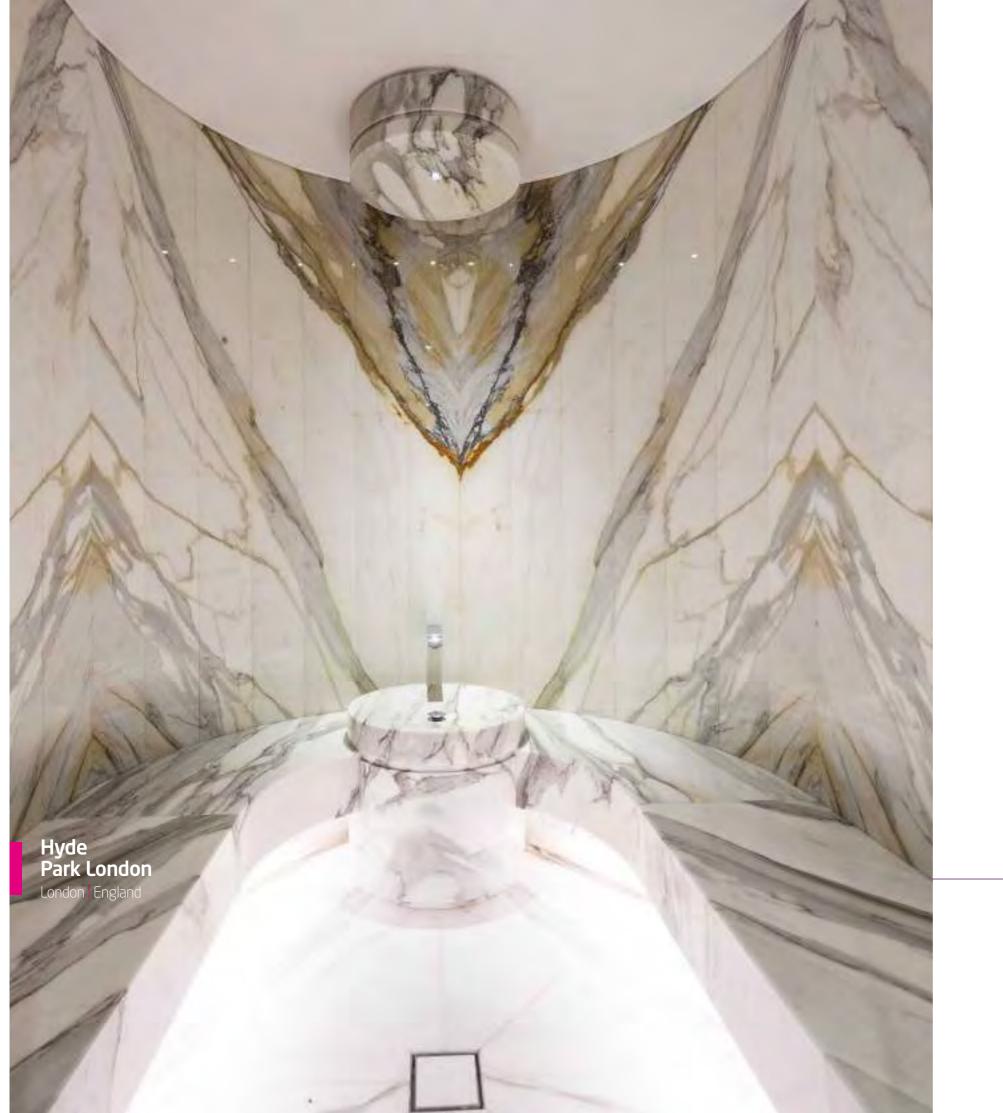


#### Krypton Pro Salt Cave

- 265cm W x 240cm D x 240cm H
- Interior finish in rough salt rocks (5500KG)
- Benches in extra wide cedar profiles, 75cm width
- LED lighting RGB fibres between the salt rocks

• Start button with timer function for massage jets and air pump 9.5 kW

• Front wall in safety glass Loudspeaker set, emergency stop, and air supply system Sauna gas oven 12kW





# SR CM OP

custom made. wellness universe!

### Steam Room:

- Interior finish in full slabs marble
- Warm white LED lighting
- Emotouch incl. web app control
- Fog maker

## **Wellness in Space**

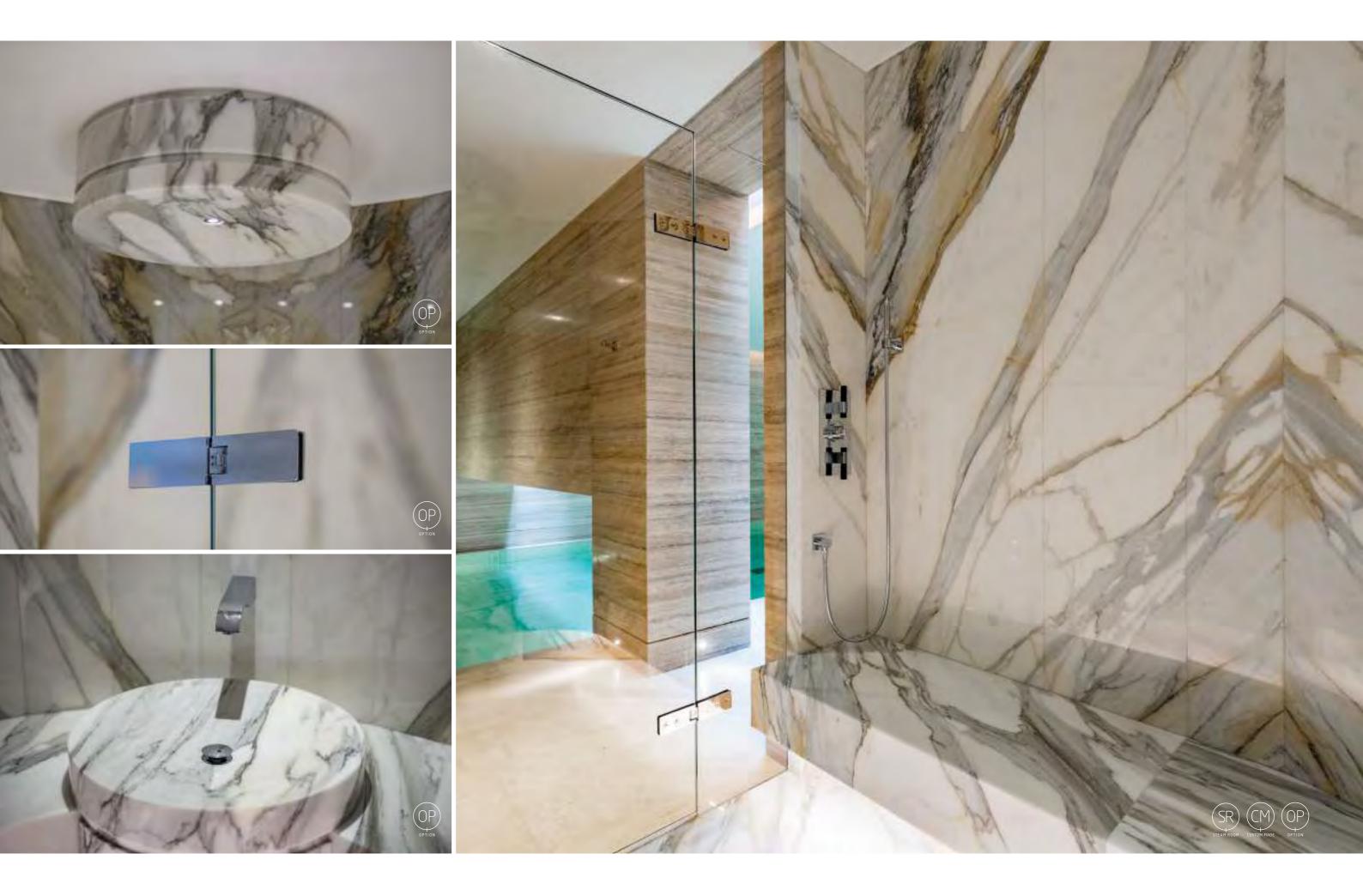
Alpha Industries has again added an amazing feat to its impressive reference list. In one of the most exclusive homes in Hyde Park London, a stunning steam room has been

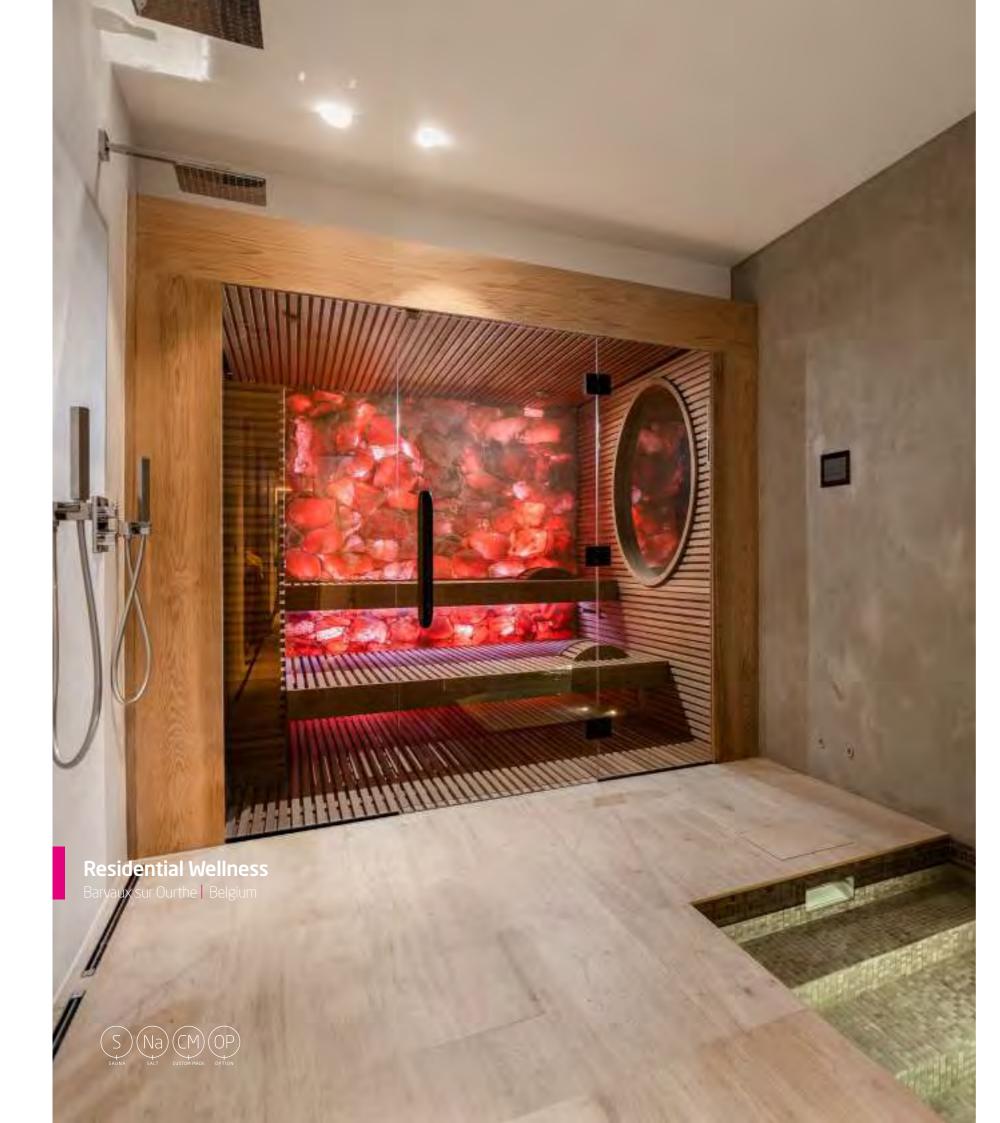
The elliptical shape combined with the tubular steam outlet and exhaust housing, as well as Spacy LED lighting accents and symmetrical natural stone pattern, refer to the retro futuristic "Beam me up Scotty" setting in the world-famous Star Trek. There are not many more original ways to escape the daily grind and enjoy a wonderful steam bath.

This makes Alpha Industries the Star ship Enterprise in the

• 12 kW EOS Steam Rock Premium steam generator

• Glazed front in 10mm low iron tempered glass



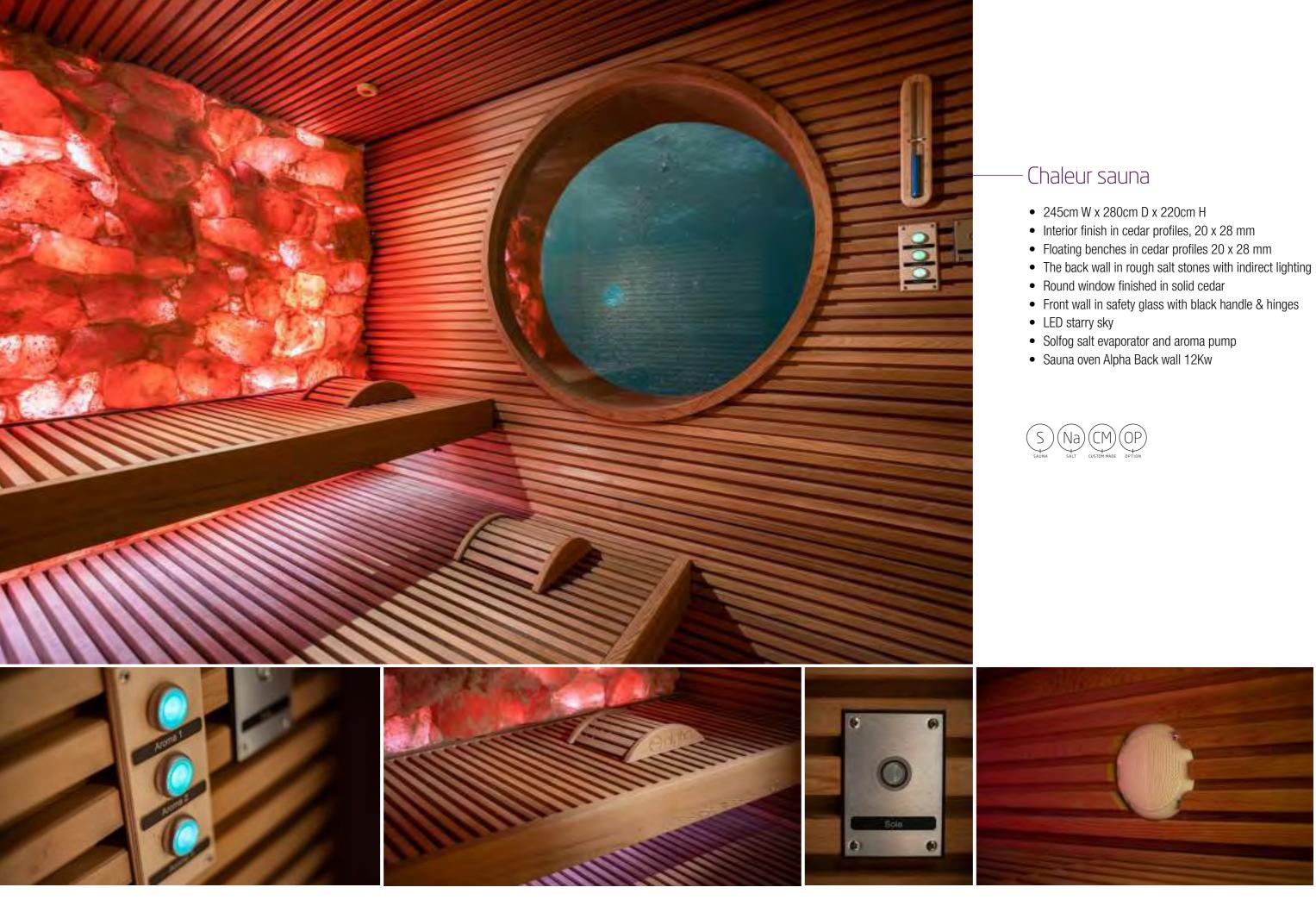


## Contemporary wellness with special effects

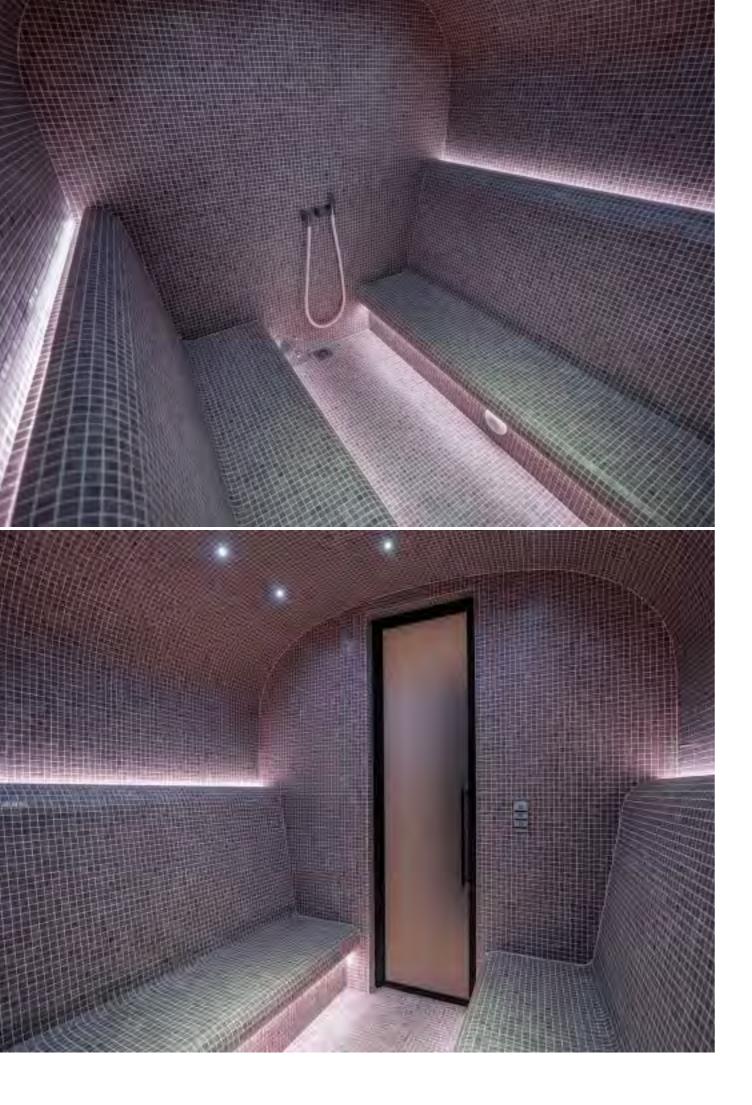
A house in the forest area of Chaumont was expanded with a sauna and steam bath. Alpha Wellness Sensations was responsible for the design and implementation. The whole became an atmospheric, contemporary wellness with special effects.

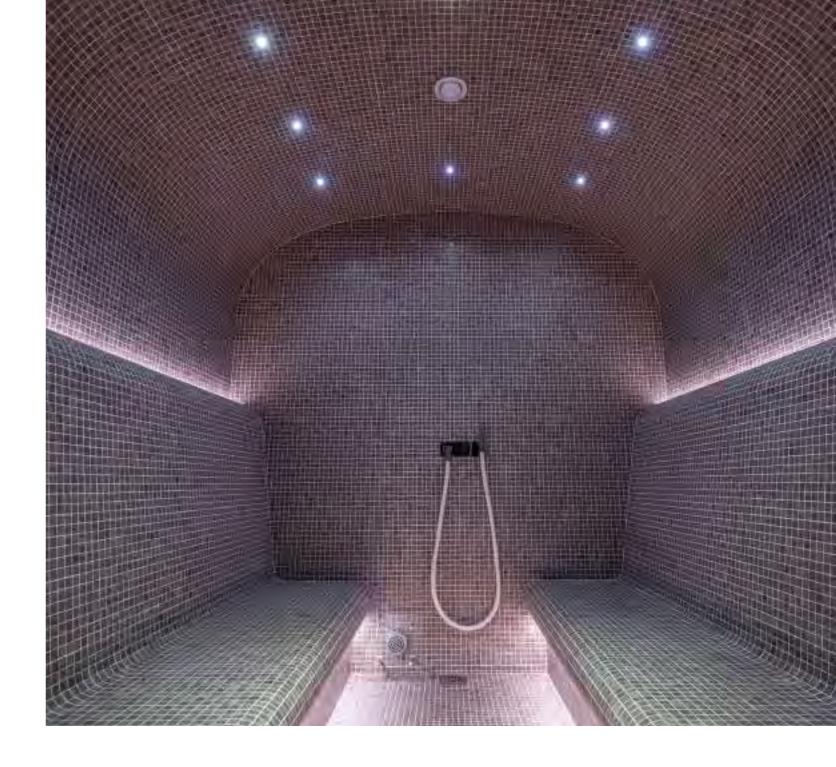
The sauna is unique in design. With the round window that was additionally provided in the sidewall, surrounded by solid cedar wood, you get a submarine-like atmosphere. The ceiling, sidewalls, benches, and floor were all lined together with narrow cedar profiles. For a cosy tunnel effect! The special effect of the profiles is fully emphasized by the illuminated salt stones of the back wall. The Solfog salt evaporator increases the beneficial effects of the salt in the sauna. The aroma pump allows the spread of three different scents, which can be controlled directly from the sauna. The front wall is completely made of glass and overlooks the pool, which is "hidden in a cave".

The steam bath is in turn covered from top to bottom in mosaic tiles, Zen Oak Ezarri type that provides an oriental accent in a neutral dark shade. Beneath and above the benches, indirect LED strips beautifully illuminate the silhouette. LED spots have been incorporated into the curved ceiling. Here too, an aroma pump provides pleasant scents. The cooling hose on the back wall provides the necessary cooling and humidification when necessary. The Alpha Luxury door consists of frosted glass surrounded by a black aluminium frame. There is no lack of style for this wellness.





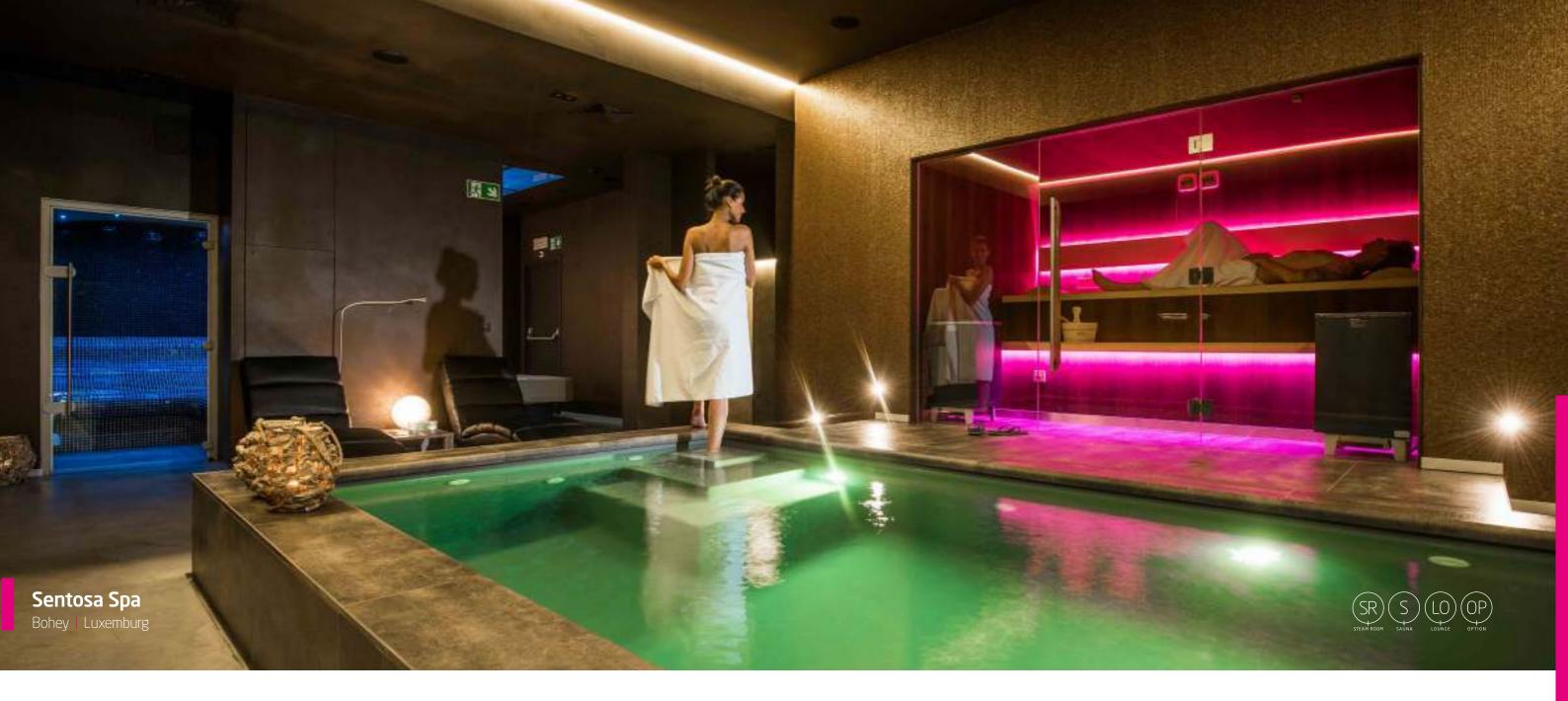






#### Chaleur steam room

- 265cm W x 280cm D x 220cm H
- Walls, roof, and benches in EPS, finished with mosaic tiles type "Zen Oak Ezarri"
- RGB LED spots in the ceiling, LED strips beneath the benches and above the backrest
- Cooling hose
- Alpha luxury door in aluminium frame, 75x205cm
- Steam generator 12 kW with aroma pump



# Extremely luxurious private spa with all wellness facilities

In a luxury setting, Sentosa (a Singapore island whose name means 'peaceful' in Malay) provides the opportunity to get together as a couple or with friends in unreal surroundings where you can immerse yourself in wellness. While experiencing a subtle mix of rituals from the East (and from South Africa), derived from the traditions of our forefathers where massages are a true way of life, you will enjoy a personal welcome.

It is an oasis of calm and comfort, offering complete luxury. A magical moment of relaxation in absolute intimacy. We have two private wellness rooms as well as two treatment rooms. (You can enjoy our full choice of facials, massages, and treatments; together!). The highly qualified team will lead you into an intoxicating world of complete indulgence using organic products that mirror your nature (100% natural) to increase your skin's integrity and prevent premature aging. Africology products inspired by the legendary wisdom of African healers that promote the release of toxins and remineralisation of the tissues. Luxury goods in perfect harmony with the site.



#### Panoramic sauna

- 300 x 220 cm
- Interior finish in wenge
- Glass front wall
- RGB in back support and end benches
- 2 Cubo ovens 7.5 kw
- Emotec D operating system



#### Steam room

- 240 x 210 cm
- Interior finish mosaic Ezarri
- L-shape Lounge bench
- LED RGB spots in the ceiling

- 7 kW generator and fog maker
- Cooling hose
- Aroma pump
- Digital operating system



#### Biosauna

- 220 x 200 cm
- Interior finish in hemlock
- Starry sky
- Window above back support



#### Steam room

- 240 x 210 cm
- Interior finish mosaic Ezarri
- Wide bench and a massage table
- LED RGB spots in the ceiling

Bio-max oven 9KWEmotec H operating system

7 kW generator and fog makerAroma pumpDigital operating system



## Project 'Leyhoeve Tilburg' Enjoying like a 5-star hotel

Designer and developer Mr. Hendrik Roozen has completed a project in Tilburg that everyone dreams of at some point: growing old happily with your chosen partner. 'Live your life' is the slogan, and nothing is left to chance. Room sizes range from 67 to 200 m, each with a terrace.

The complex includes a great restaurant and even a pizzeria with a wood-fired oven. In a complex of this allure, a swimming pool and wellness area was crucial. Alpha Wellness Sensations worked with the developer and architect, taking recommendations from future residents, to design this wellness project. The result is a state-of-the-art world of experience with an eye on the detail. The sauna has a luxurious look thanks to the use of beech hardwood. For comfort, adjustable back supports were installed, while indirect LED lighting lends the Finnish sauna just the right atmosphere. For the steam room, Ezarri mosaic Topping Flowers tiling was selected as the Rolls-Royce of mosaic. The aroma pump and a warm and cold water bowl guarantee the perfect user experience. Given its healing properties, a salt stone grotto was essential in this oasis of calm. The salt stones in the walls, which were also used to make the benches, are lit from the back using RGB LEDs. An extra wide 95cm door, which is also used in the other facilities, provides easy access for all the residents of this complex.







#### Abstracto sauna

- 400 x 240 x 220 cm
- Interior finish in Rohol veneer hardwood beech segments
- Exterior finish in Beltrami Quartz stone strips
- Strengthened benches in wave-form in ayous
- Adjustable back supports
- 2 Eos Mythos S-Line ovens each 7.5KW
- Extra wide door 95 cm in glass front wall with pivot system
- RGB lighting in ceiling and walls
- Emotec D operating system

#### Mosaico Salt Cave

- 300 x 240 x 220 cm
- Interior finish in irregular salt slates
- Exterior finish in Beltrami White Quartz stone strips
- RGB indirect lighting behind salt stone wall
- Eos Cubo oven 9kw
- Extra wide door 95cm and glass front wall with pivot system
- Ultrasonic salt atomiser
- RGB indirect lighting behind salt stone wall
- With Emotec D operating system

#### Alladin's Dream steam room

- 300 x 240 x 220 cm
- Interior finish in Ezarri mosaic Topping Flowers
- Exterior finish in Beltrami White Quartz stone strips
- Heated ergonomic lounge bank
- Steam generator Hygromatik 13.5KW
- Duftdos Vario 4 aroma pump
- 2 fog-makers built into pedestal
- Cold and hot water bowls + Luxe Kneipp cooling hose
- Extra wide door 95 cm and glass front wall with pivot system
  - RGB spotlights in ceiling and strip in end of bench

## Infrared with a view!

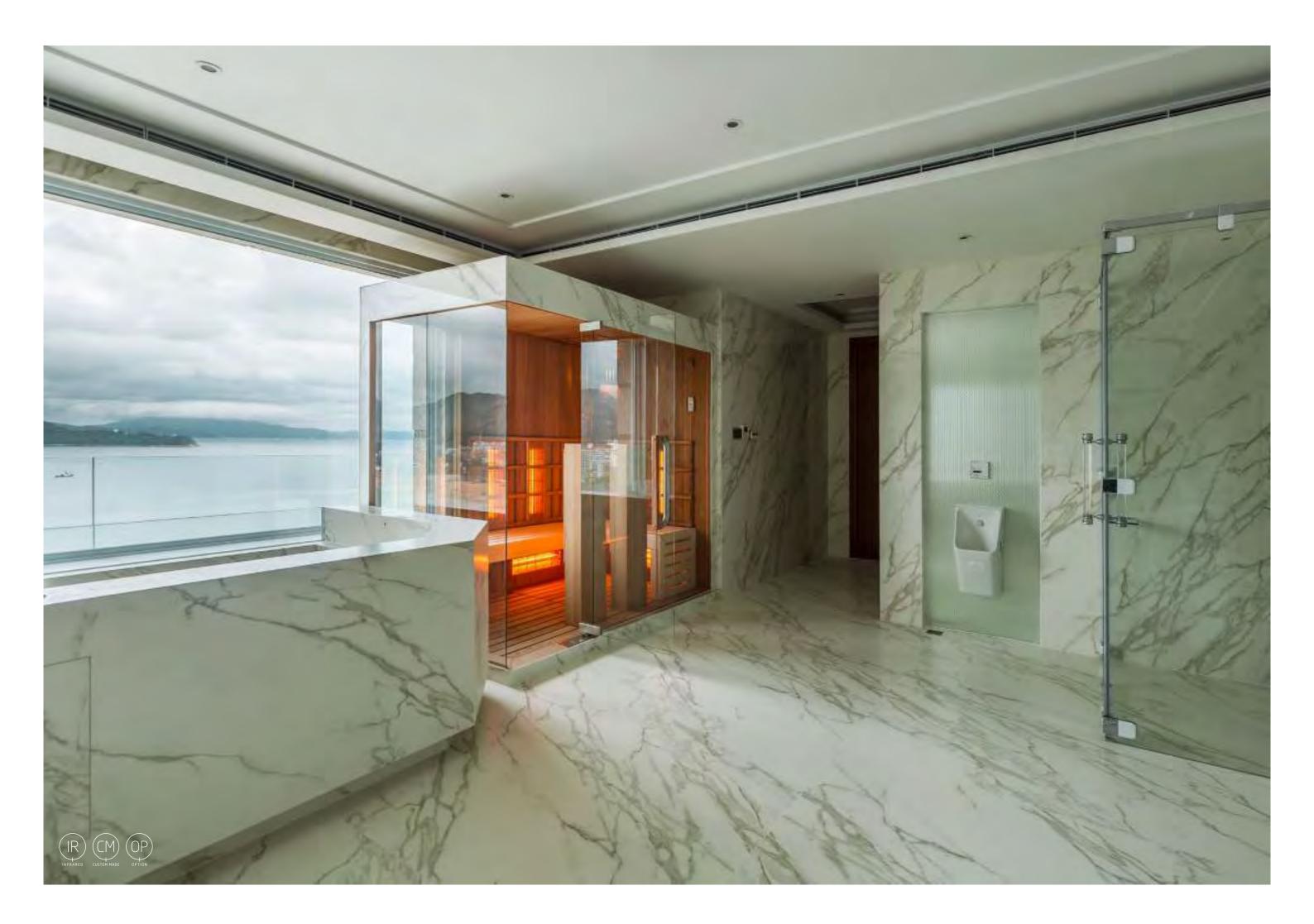
This private sauna in Shenzhen, China, is a Chaleur infrared cabin equipped with no fewer than 9 quartz heaters. 5 back heaters: 2 are placed under the bench to warm the feet and legs, 2 against the base so that there is sufficient radiation along it.

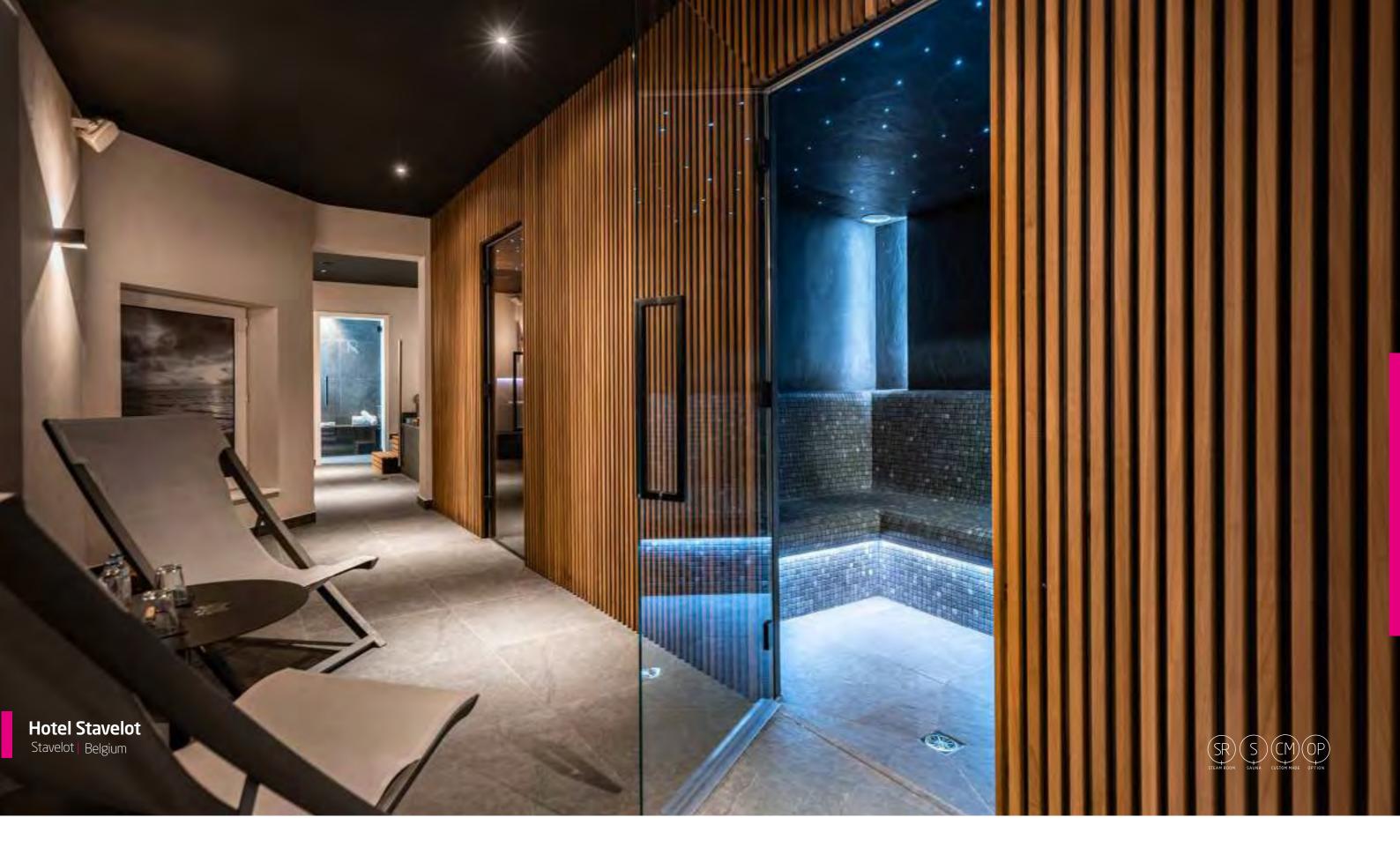
The Chaleur cabin is built on a base of white-grey flamed marble and the contours are finished in the same material. Therefore, the infrared sauna fits in nicely with the rest of the bathroom. On the inside, the walls are made of cedar wood. In order to enjoy the beautiful view of Shenzhen Bay from the sauna, the side wall and part of the back wall are built from glass.

A light fixture provides indirect mood lighting. The benches made from soft African wood are completely open at the bottom; this promotes hygiene, as it makes the floor easier to maintain. In this way, the foot heaters are also used to their best advantage.



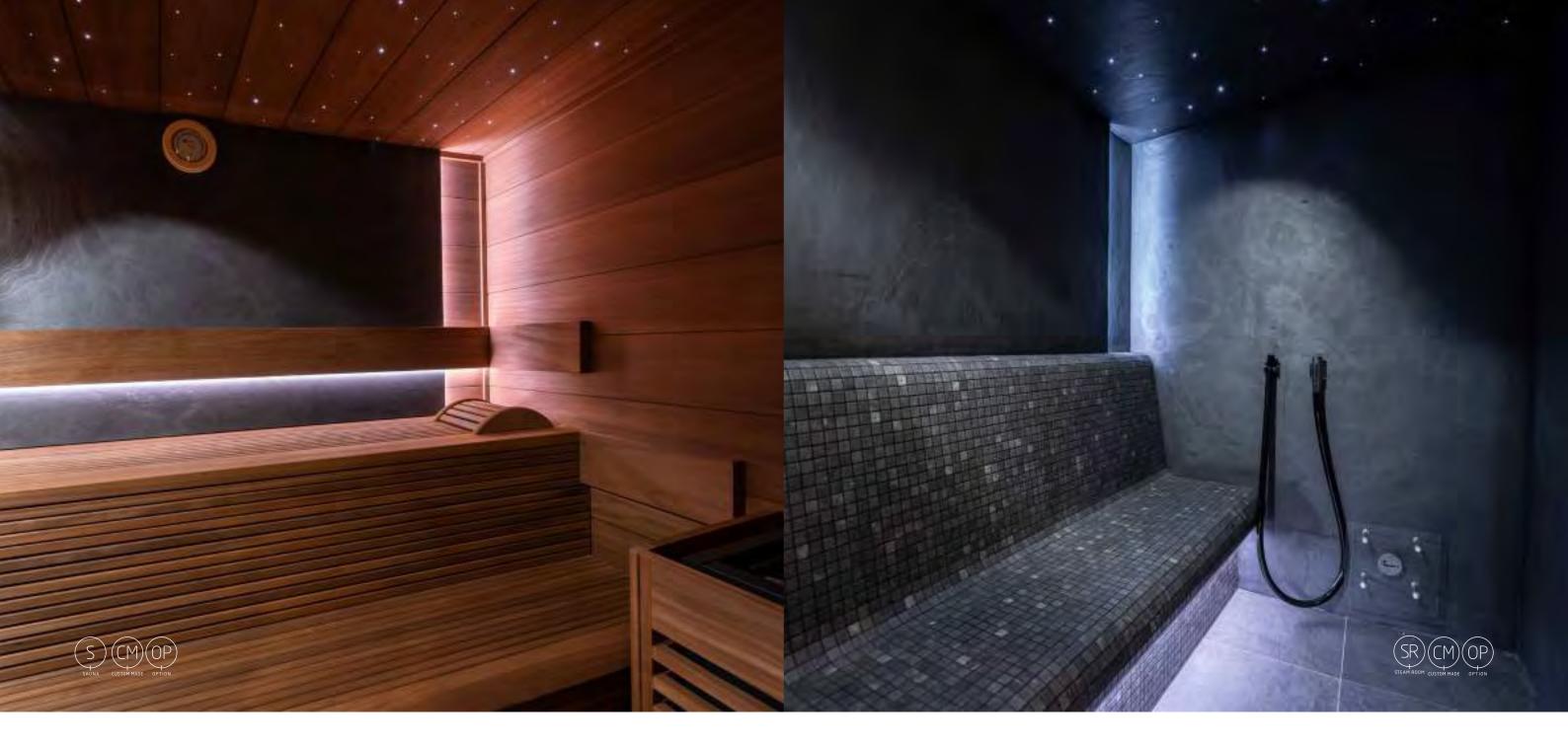






## Perfect for relaxing after a day outdoors

Le Petit Roannay is located in the heart of Stavelot. You can visit the beautiful abbey nearby, take the children to Plopsa Coo or experience the power of the Spa-Francorchamp's circuit. Guests really appreciate the beautifully renovated mansion with a sublime breakfast. The wellness also scores good points. Especially that you rent it privately for 2 hours is a big plus for many people. No overcrowded saunas that you sometimes have in hotels at peak times. People who do not stay at the hotel can also rent the wellness during free moments. And the people of Stavelot and the surrounding area know how to make use of that.





#### Chaleur Pro Sauna

- 305cm W x 230cm D x 220cm H
- Exterior and interior finish in thermo-treated ayous
- Benches in thermo-treated ayous wood of 3
   cm width
- The back wall in stone veneer, type "Rock"
- Indirect RGB LED lighting in the rear wall and backrest
- Starry sky LEDs RGB
- Alpha luxury door in aluminium frame 85 x 205 cm
- Alpha Pro sauna oven 11 kW

#### Chaleur Pro Steam Bath

- 305cm W x 230cm D x 220cm H
- Walls, roof, and benches in EPS
- Walls finished with stone veneer, type "Rock"
- Benches finished with Ezarri mosaic
- Exterior finish in thermo-treated ayous
- Indirect LED lighting in the side walls and beneath the benches
- Starry sky LEDs RGB
- Alpha luxury door in aluminium frame 85 x 205 cm
- Steam generator 15 kW with aroma pump



#### Society of British and International **Design Awards 2014 | Finalist**

#### Abstracto Sauna

Our Abstracto Sauna was selected by the International Design Awards of the Society of British and International Design (SBID) in 2014 under the Entertainment Space category. The SIBD unites British and International designers and globally represents the interests of manufacturers, experts and education. Every year, it organizes a design competition. For the Abstracto sauna design, we sought inspiration from abstract expressionist forms. We stepped away from the perfect right angles found in most saunas. The Abstracto has mirror-symmetrical walls. Several flat surfaces flow diagonally inwards and outwards like a harmonious piece of rock from nature. Interior walls made from 'Makassar Ebano' veneer wood and benches from solid wood provide a splendid and attractive finish. Top-quality and capacity are provided by two sauna stoves with cubic rocks and an automatic dosing system. LED lighting behind the backrest and the false ceiling make this sauna an artistic gem.

#### Red Dot Design Award 2017 | Winner Chaleur Lounge

Our Chaleur Lounge won the notable Red Dot Design Award in 2017. "The loungers are made of high-quality material and are perfectly attuned to the user's comfort. Despite the small space, the user can still adopt a relaxed posture", according to the panel report. We make them in all desired dimensions, and different types of interior and exterior finish. The ergonomically integrated infrared heaters in the lounger perfectly follow the contours of the body. Full-spectrum S-curve heaters provide just the right penetrating heat where it is needed. Just sit back and relax. This infrared bench is finished with leather upholstery around the back heaters for more seating comfort. It has under-floor heating, an ingenious sound system with one speaker controlled by a modern control unit, also optionally, we can add leather headrests, foot stool or movable feet support, and heat-resistant reading lamps covered with leather soft.









#### German Design Award 2019 | Nominee Venus Sauna

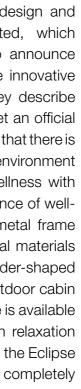
The German Design Award label is given to projects or products that make a ground-breaking contribution to the German and international design field. An international jury focuses on unique, well-thought-out design trends in their decisionmaking process. This competition gives companies that focus on design a chance to gain the international recognition they need. Our Venus Sauna won this prestigious international award in the 'Bath & Wellness' category. The Venus Sauna is constructed from various fine materials. The walls in stone veneer in combination with a solid cedar wood back wall in 3D gives the Venus a three-dimensional effect, which ensures the exclusive character of this top design sauna.

#### Iconic Awards 2020 | Winner Eclipse Series

The prestigious 'Iconic Awards' is an impartial design and architecture competition internationally respected, which prizes innovative design. We are very proud to announce that our Eclipse Series has been awarded in the innovative architecture category. At the 'Iconic Awards' they describe this as holistic architecture. Although this is not yet an official movement within the world of architecture, it is clear that there is a tendency in which architecture, nature, and the environment must merge into a place where we feel well. Wellness with breath-taking natural scenery epitomizes the essence of wellbeing. The Eclipse Series has a fully insulated metal frame and is completely finished with high-quality natural materials to fit perfectly in the surrounding scenery. The cylinder-shaped Eclipse is without a doubt the most enchanting outdoor cabin with diameters of 250cm up to 360cm. The Eclipse is available as a sauna, steam room, and infrared cabin with relaxation and changing rooms available as optional extras to the Eclipse concept so you can create a real wellness village completely immersed in nature.









I C O N I C A W A R D S

## Plus X Award 2021 | Best Product of the Year

#### Chaleur Ergonomic Sauna Headrest

With an international and independent panel of judges from 80 industries, 23 strategic partners, and more than 700 participating international brands, the Plus X Award is the world's largest innovation award for technology, sports, and lifestyle. The Chaleur Ergonomic Sauna Headrest by Alpha Wellness Sensations was honoured first with the High Quality and Design Award, and then with the special award "Best Product of the Year 2021". This wonderful sauna accessory is made of 3 different wood species Canadian red cedar, African ayous, or thermo treated ayous. The wood can be optionally treated with Supi sauna wax which is absorbed into the wood and forms a humid and dirt-resistant surface. The unexpected design offers a better sauna experience, improving overall health and well-being. It is made from one piece and has a stable shape. Also, this headrest offers a special aesthetic pleasure, everything for your comfort.





## The NY Product Design Awards 2021 | Gold

#### Infrared Sauna

The NY Product Design Awards have been launched to honour the efforts of talented product designers, design teams, and manufacturers around the world, whose designs have enhanced daily lives with their practical and ingenious creations. Our compact master bathroom with rain shower, sink, and full-spectrum infrared sauna for 2 people wined Gold in Personal Care, Wellness & Beauty Category. The expansive sauna front windows with a 36-inch frameless door and stainless steel hinges complete the luxurious clear cedar interior. The ergonomic bench is equipped with self-adjusting heaters that follow the heart rate in real-time and are covered with leather cushions. The sauna can be controlled via the wall-mounted control unit or smartphone app, including the moisture-resistant wireless speakers hidden under the bench. The light is provided by a heat-resistant RGB LED strip that can be adjusted via Wi-Fi.





## The NY Product Design Awards 2021 | Gold

#### Luxury Outdoor

The second victory of the NY Product Design Awards in the Personal Care, Wellness, and Beauty category was guaranteed by our personalized outdoor luxury - a well-thought-out design that is both functional and aesthetically pleasing. This state-ofthe-art sauna combines the best of both worlds - the localized therapy of infrared and the hyper thermic conditioning of the Finnish heat. The infrared heat is generated by full-spectrum heaters with intensity adjustment and refractory flocked covers. For a more intense experience and higher humidity levels, the bathers can switch to a traditional heater with original olivine-diabase stones. The centerpiece of the interior is the expansive back wall finished in smooth Himalayan salt bricks. The bricks are backlit with heat-resistant LED and grouted with fine Himalayan salt. The exterior of the sauna is finished in a marine-grade MDF board with powdercoated steel edges.

### **APR IID Awards 2021 | Gold** Infrared Lounge Bench

APR International Interior Design Awards is celebrating the art of enhancing the interior of a building in order to achieve a healthier and more aesthetically pleasing environment for the people using the space. Established in 2016, the APR IID Award is one of the world's most prestigious awards for highrise Interior Design. Our comfortable infrared lounge bench won the Gold in the Product Design Built category, proving one more time that it is a perfect combination of selected materials and excellent craftsmanship. The s-curve infrared heater patented by Alpha Wellness Sensations perfectly follows a body contour which means that the infrared radiation is perfectly dosed to the body and the power of each infrared heater can be adjusted for unprecedented comfort.









#### ESPA Innovation Award 2022 | Eclipse Series | Winner

#### Eclipse Series

The ESPA Innovation Awards reflect ESPA's goal of "promoting the exchange of experience, best practices, and know-how" and recognizing the best and most innovative ideas and services in the spa industry. This year, the jury of internationally active experts - spa and clinic operators and ESPA board members, professors of medicine, and representatives from design and architecture honored our unique Eclipse Series with the Innovative Spa Products Award.

Flexible and green, the cylinder-shaped Eclipse embodies the need for outdoor wellness after the pandemic. Many thermal and hospitality activities are set in nature, and this solution, easy to install, combines technology, nature, wellness, and the outdoors in one piece.





#### Belgian Swimming Pool: Wellness and Swimming Pond Builder 2022/2023 Sauna |Gold

#### Luxury Outdoor

Last week, the best projects of swimming pools, ponds, and wellness were awarded at the gala of the competition"Belgian builder of swimming pools, wellness, and swimming ponds 22/23". This competition stimulates the builders of the wellness industry to improve the quality of their projects and keep their service at the highest possible level. A professional jury examined in detail how each project was built and completed giving the perfect opportunity to inform end customers about reliable partners in this sector.

Our Luxury Outdoor was honoured with Gold in Sauna category. From an urban planning point of view, the owners of the plot were not allowed to install a swimming pool. With a sauna unit and spa, we made their garden dreams come true. The sauna in question has two infrared heaters. On the outside, the unit was custom finished with anthracite-colored Rockpanel, a material that fits perfectly with the finish of the house. On the inside, profiles of ayous wood were used to cover the walls and the ergonomic shape of the benches. The result is a luxurious outdoor sauna to say the least.







MODEL	SENSES IR	SENSES IR	SENSES IR	INTENS IR	INTENS IR	INTENS IR	INTENS S	INTENS S	DISCLOSURE IR	DISCLOSURE IR	DISCLOSURE S	DISCLOSURE S
ART. NR		3300174	3300184	3300194	3300204	3300214	339856	339855	33811010	33811110	339906	339907
DIMENSIONS	116W x113D x 198H	131W x 113D x 198H	185W x 113D x 198H	120W x 110D x 198H	161W x 110D x 198H	160W x 160D x 198H	210W x 210D X 198H	210W x 210D x 198H	157W x 100D x 200H	148W x 148D x 200H	220W x 220D x 200H	220W x 220D x 200H
MAX. PERSONS	1	2	З	2	З	3 (Pentagon)	8	8	З	З (Pentagon)	6	6 (Pentagon)
INSIDE FINISH	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar	Red Cedar	Red Cedar	Red Cedar
OUTSIDE FINISH	MDF RAL	MDF RAL	MDF RAL	MDF	MDF	MDF	MDF	MDF	Red Cedar	Red Cedar	Red Cedar	Red Cedar
BENCH	Red Cedar	Red Cedar	Red Cedar	Ayous	Ayous	Ayous	Ayous	Ayous	Red Cedar	Red Cedar	Red Cedar	Red Cedar
CONTROL UNIT	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Wave com 4	Wave com 4	Alpha IWH IR	Alpha IWH IR	Wave com 4	Wave com 4
IR ZONE BACK	2x350W	2x350W	3x350W	2x750W	3x750W	3x750W	-	-	3x350W	4x350W	-	-
IR ZONE FRONT	2x500W	4x350W	4x350W	2X750W	2X750W	-	-	-	2x500W	2x500W	-	-
IR ZONE CALVES	1x500W	1x500W	1x500W	1X750W	1X750W	3X750W	-	-	1×500W	2x500W	-	-
FLOOR HEATING	120W	170W	230W	80W	80W	80W	-	-	80W	80W	-	-
COLOUR THERAPY	$\oslash$	Ø	$\bigotimes$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	Ø	Ø	$\bigotimes$	$\bigotimes$
MUSIC THERAPY	$\oslash$	$\oslash$	$\bigotimes$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	$\oslash$	$\bigotimes$	$\oslash$	$\oslash$
PRODUCT REMARKS	Outside fin- ish with Oak profiles	Outside fin- ish with Oak profiles	Outside fin- ish with Oak profiles	Extra-long quartz heaters	Extra-long quartz heaters	Extra-long quartz heaters	Glass Front	-	Rotable front heaters	-	Indirect LED RGB in the ceiling	Indirect LED RGB in the ceiling
CUSTOMIZATION	$\oslash$	Ø	$\oslash$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\otimes$	$\oslash$	Ø	$\oslash$	$\oslash$
WATTAGE	2.32KW	2.77KW	3.18KW	3.5KW	3.5KW	3.5KW	9KW	9KW	2.63KW	3.18KW	9KW	9KW



MODEL	CHALEUR SR	CHALEUR SR	CHALEUR SR	CHALEUR DE LUXE IR	CHALEUR DE LUXE IR	CHALEUR DE LUXE IR	CHALEUR DE LUXE IR	CHALEUR DE LUXE IR	CHALEUR DE LUXE S	CHALEUR DE LUXE S	CHALEUR DE LUXE S	CHALEUR DE LUXE S	CHALEUR DE LUXE H
ART. NR	333001	333002	333003	338015	338065	338025	338055	338085	339807	339808	339809	339804	333004
DIMENSIONS	132W x 110D x 210H	240W x 132D x 210H	240W x 210D x 220H	112W x 100D x 200H	130W x 110D x 200H	155W x 110D x 200H	163W x 163D x 200H	143W x 143D x 200H	200W x 175D x 200H	220W x 200D x 200H	220W x 220D x 200H	250W x 200D x 200H	240W x 240D x 220H
MAX. PERSONS	2	4	6	1	2	3	6	З (Pentagon)	4	6	6 (Pentagon)	6	8
INSIDE FINISH	Foam board EPS 60mm	Foam board EPS 60mm	Foam board EPS 60mm	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Foam board EPS 60mm
OUTSIDE FINISH	On demand	On demand	On demand	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	Red Cedar/ Hemlock/ Ayous/Aspen	On demand
BENCH	EPS	EPS	EPS	Ayous	Ayous	Ayous	Ayous	Ayous	Ayous	Ayous	Ayous	Ayous	Ezzari Mozaic
CONTROL UNIT	Alpha Steam	Alpha Steam	Alpha Steam	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Alpha IWH IR	Wave com 4	Wave com 4	Wave com 4	Wave com 4	Alpha Steam
IR ZONE BACK	-	-	-	2x350W	2x350W	3x350W	6x350W	1x500W + 4x350W	-	-	-	-	-
IR ZONE FRONT	-	-	-	2X750W	2X750W	2x750W	-	-	-	-	-	-	-
IR ZONE CALVES	-	-	-	1x500W	1x500W	1x500W	2x500W	2x500W	-	-	-	-	-
FLOOR HEATING	-	-	-	100W	100W	100W	100W	100W	-	-	-	-	-
COLOUR THERAPY	$\bigotimes$	$\bigotimes$	$\oslash$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\bigotimes$
MUSIC THERAPY	$\bigotimes$	$\bigotimes$	$\bigotimes$	$\oslash$	Ø	$\bigotimes$	$\oslash$	$\bigotimes$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	-
PRODUCT REMARKS	Tinted glass door	Tinted glass door	Tinted glass door	Natural quarts stone strips on the back wall	Natural quarts stone strips back wall	Natural quarts stone strips on the back wall							
CUSTOMIZATION	$\bigotimes$	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\oslash$	$\oslash$	$\bigotimes$
WATTAGE	4KW	6KW	7.5KW	2.8KW	2.8KW	3.15KW	3.2KW	ЗКW	9KW	10,5KW	10,5KW	10,5KW	9KW



MODEL	CHALEUR IR	CHALEUR LOUNGE	CHALEUR COMBI	CHALEUR S	CHALEUR S	CHALEUR S	CHALEUR S	CHALEUR S				
ART. NR	330011 338011 338911	330061 338061 338921	330021 338021 338931	330081 338081 338941	330051 338051 338951	338052	331041 331841 331861	339415	339407	339408	339404	339409
DIMENSIONS	112W x 100D x 200H	132W x 100D x 200H	157W x 110D x 200H	142W x 142D x 200H	162W x 162D x 200H	162W x 162D x 202H	220W x 120D x 202H	160W x 125D x 200H	200W x 175D x 200H	220W x 200D x 200H	250W x 200D x 200H	220W x 220D x 200H
MAX. PERSONS	1	2	З	3 (Pentagon)	6	2	3	2	4	6	6	6 (Pentagon)
INSIDE FINISH	Red Cedar/ Hemlock/ Ayous/Aspen/ Pine	Red Cedar/ Hemlock/ Ayous/Aspen/ Pine	Hemlock	Hemlock	Hemlock	Hemlock	Hemlock					
OUTSIDE FINISH	Pine	Pine	Pine	Pine	Pine	Pine	Pine	Hemlock	Hemlock	Hemlock	Hemlock	Hemlock
BENCH	Ayous	Ayous	Ayous	Ayous	Ayous	Red Cedar	Ayous	Ayous	Ayous	Ayous	Ayous	Ayous
CONTROL UNIT	Alpha IWH IR	Alpha IWH IR & built in-control in oven	Built-in-control in oven	Built-in-control in oven	Built-in-control in oven	Built-in-control in oven	Built-in-control in oven					
IR ZONE BACK	2x350W	2x350W	3x350W	3x350W	6x350W	2x600W Erg	4x350W	-	-	-	-	-
IR ZONE FRONT	2X750W	2X750W	2X750W	2x500W	-	4x500W	2x500W	-	-	-	-	-
IR ZONE CALVES	1X350W	1x500W	1x500W	2x500W	2x500W	-	2x500W	-	-	-	-	-
FLOOR HEATING	100W	100W	100W	100W	100W	80W	100W	-	-	-	-	-
COLOUR THERAPY	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\bigotimes$	-	-	-	-	-
MUSIC THERAPY	Ø	Ø	$\oslash$	Ø	$\bigotimes$	$\oslash$	$\bigotimes$	-	-	-	-	-
PRODUCT REMARKS	Magnesium, quartz or DUO heaters	Ergonomic bench with leather imita- tion covering	Magnesium, quartz or DUO heaters	Sauna oven 4.5KW with built-in control	Sauna oven 8KW with built- in control							
CUSTOMIZATION	$\bigotimes$	$\otimes$	$\oslash$	$\otimes$	$\oslash$	$\oslash$	$\bigotimes$	$\oslash$	$\bigotimes$	$\oslash$	$\bigotimes$	$\oslash$
WATTAGE	2.65KW	2.8KW	3.15KW	3.15KW	3.2KW	3.28KW	3.5KW+3.5KW	4.5KW	8KW	8KW	8KW	8KW



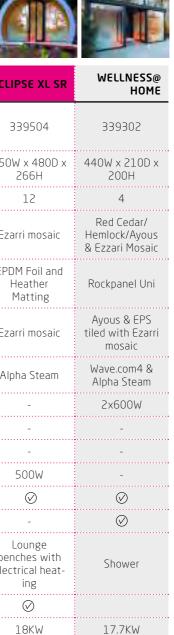


MODEL	SAHARA S&IR	VENUS	ABSTRACTO	ALLADIN'S DREAM	KRYPTON	MOSAICO	QUADRATO	KNUT ICE ROOM	CHALEUR COMBI	CHALEUR OUTDOOR	COMFORT	LUXURY OUTDOOR	LUXURY OUTDOOR
ART. NR	331850	339514	339505	333006	339506	339511	339507	339811	3300151 3380151 3380171	339200	339100	339300	339301
DIMENSIONS	150W x 100D x 200H	490W x 300D x 220H	400W x 240D x 240H	240W x 240D x 220H	265W x 240D x 210H	220W x 200D x 230H	265W x 240D x 210H	240W x 240D x 230H	190W x 190D x 224H	260W x 210D x 225H	220W x 300D x 300H	245W x 222D x 245H	305W x 230D x 245H
MAX. PERSONS	2	15	6	4	6	6	6	6	6	6	6	6	9
INSIDE FINISH	Aspen	3D Red Cedar & Stone Board	Veneer Board "Executive"	Ezzari Mozaic	Rough Salt Rocks	Irregular Salt Slates	Rough Salt Bricks	Oak rough-cut planks	Red Cedar/ Hemlock/ Ayous/Aspen/ Pine	Red Cedar/ Hemlock/ Ayous/Aspen/ Pine	Untreated Pine	Red Cedar/ Hemlock/ Ayous	Red Cedar/ Hemlock/ Ayous
OUTSIDE FINISH	Red Cedar	OSB	OSB	EPS	OSB	OSB	OSB	On demand	Pine	Thermo-treated Ayous	Pine	Thermo Ayous	Thermo Ayous
BENCH	Red Cedar	Ayous & Cedar	Ayous	Ezarri Mosaic	Red Cedar	Irregular Salt Slates	Red Cedar	Oak logs	Ayous	Hemlock	Ayous	Ayous	Ayous
CONTROL UNIT	Build-in control in oven and dimmer	FCU4000	FCU4000	Alpha Steam	FCU4000	FCU4000	FCU4000	Alpha	Alpha IWH IR & built in-control in oven	Wave.com4	built-in-control in oven	Wave com 4	Wave com 4
IR ZONE BACK	1x350W	-	-	-	-	-	-	-	6x350W	-	-	-	-
IR ZONE FRONT	-	-	-	-	-	-	-	-	-	-	-	-	-
IR ZONE CALVES	-	-	-	-	-	-	-	-	2x500W	-	-	-	-
FLOOR HEATING	-	-	-	-	-	-	-	-	100W	-	-	-	-
COLOUR THERAPY	$\bigotimes$	$\oslash$	$\oslash$	$\bigotimes$	$\bigotimes$	$\oslash$	$\oslash$	$\oslash$	$\bigotimes$	$\bigotimes$	-	$\oslash$	$\oslash$
MUSIC THERAPY	$\oslash$	$\oslash$	$\oslash$	-	$\oslash$	$\oslash$	$\oslash$	-	$\oslash$	$\oslash$	-	$\oslash$	$\oslash$
PRODUCT REMARKS	Decorative salt strips with indi- rect illumination	Onyx stone	Adjustable backrests	Lounge bench with electrical heating	LED starry sky	LED RGB behind salt stone	LED RGB be- hind salt stone	Ice Machine	Roof finishing in EPDM foil	No floor	Shingle roof	Seamless front wall	Seamless front wall
CUSTOMIZATION	-	-	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$
WATTAGE	4.85KW	24KW	15KW	9KW	9KW	9KW	9KW	10KW	9.2KW	11KW	8KW	16KW	22KW





MODEL	BARREL IR	BARREL IR LO	BARREL S	BARREL S	BARREL S	ECLIPSE S	ECLIPSE XL S	ECLIPSE XL BIO	ECLIPSE XL IR	ECLI
ART. NR	3380152 3380155 3380156	3380157 3380158 3380159	339211 339222 339225	339212 339223 339226	339213 339224 339227	339500	339509	339501	339502	З
DIMENSIONS	Ø195 x 150D	Ø195 x 175D	Ø215 x 240D	Ø215 x 270D	Ø215 x 300D	250W x 360D x 230H	350W x 480D x 266H	350W x 480D x 266H	350W x 480D x 266H	350\
MAX. PERSONS	3	2	4	6	8	9	18	18	12	
INSIDE FINISH	Red Cedar Thermo Ayous Thermo Pine	Red Cedar/ Hemlock/ Ayous	Red Cedar/ Hemlock/ Ayous	Red Cedar/ Hemlock/ Ayous	Red Cedar/ Hemlock/ Ayous	Eza				
OUTSIDE FINISH	Red Cedar Thermo Ayous Thermo Pine	EPDM Foil and Heather Matting	EPDM Foil and Heather Matting	EPDM Foil and Heather Matting	EPDM Foil and Heather Matting	EPD F				
BENCH	Red Cedar Thermo Ayous Thermo Pine	Red Cedar	Ayous	Ayous	Ayous	Eza				
CONTROL UNIT	Alpha IWH IR	Alpha IWH IR	Built-in-control in oven	Built-in-control in oven	Built-in-control in oven	Wave.com4	FCU4000	FCU4200	FCU4000 & Dimmmers	Alp
IR ZONE BACK	3x500W	2x600W	-	-	-	-	-	-	12x350W	
IR ZONE FRONT	2X750W	2X750W	-	-	-	-	-	-	6x500W	
IR ZONE CALVES	1X500W	-	-	-	-	-	-	-	6x500W	
FLOOR HEATING	80W	80W	-	-	-	-	-	-	-	
COLOUR THERAPY	$\oslash$	-	-	-	-	$\oslash$	$\oslash$	$\oslash$	$\oslash$	
MUSIC THERAPY	$\oslash$	$\oslash$	-	-	-	$\oslash$	$\oslash$	$\oslash$	$\oslash$	
PRODUCT REMARKS	Roof EPDM foil and heather matting	Lounge bench	Roof EPDM foil and heather matting	Roof EPDM foil and heather matting	Roof EPDM foil and heather matting	Back wall coat- ed with rough salt bricks	Back wall coated with rough salt bricks	Back wall coated with natural stones	Back wall coated with rough salt bricks	l ben elect
CUSTOMIZATION	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\oslash$	$\bigotimes$	
WATTAGE	3.6KW	2.78KW	8KW	8KW	8KW	9KW	24KW	22KW	10.2KW	





#### VOTED 'POOL CONTRACTOR OF THE YEAR' AT THE NATIONAL SPATA POOL AWARDS AND WINNER OF 10 INDIVIDUAL AWARDS IN 2022 AND WINNER OF 10 INDIVIDUAL AWARDS IN 2023.

#### DESIGNI CONSTRUCTION I INNOVATION



#### **CENTURION** LEISURE

214 High Street, Hornchurch, Essex RM12 6QP Call us on: 01708 463 090 or 01708 620 520 Email us at: info@centurionleisure.co.uk



#### www.centurionleisure.co.uk